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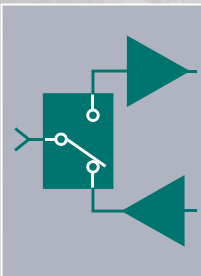
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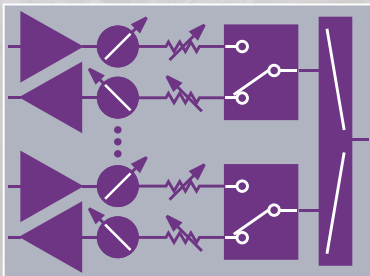
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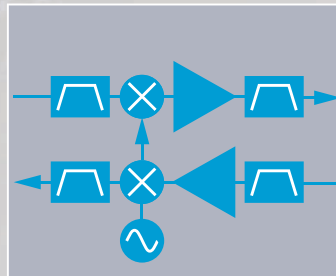
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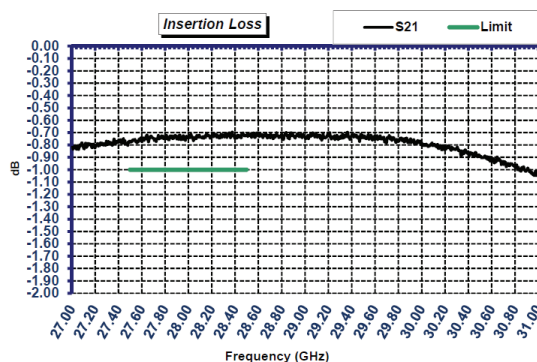
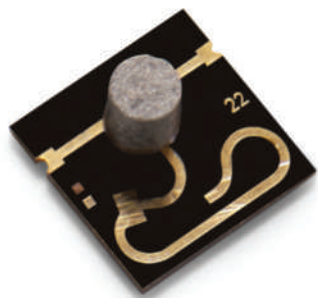
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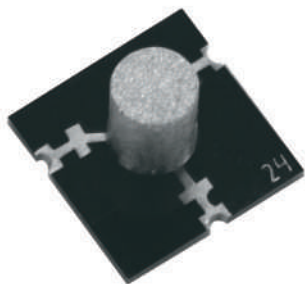
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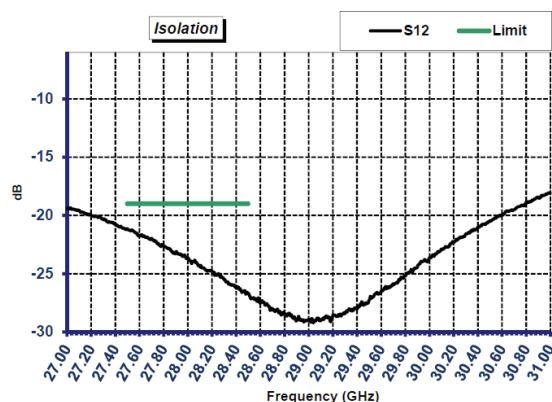
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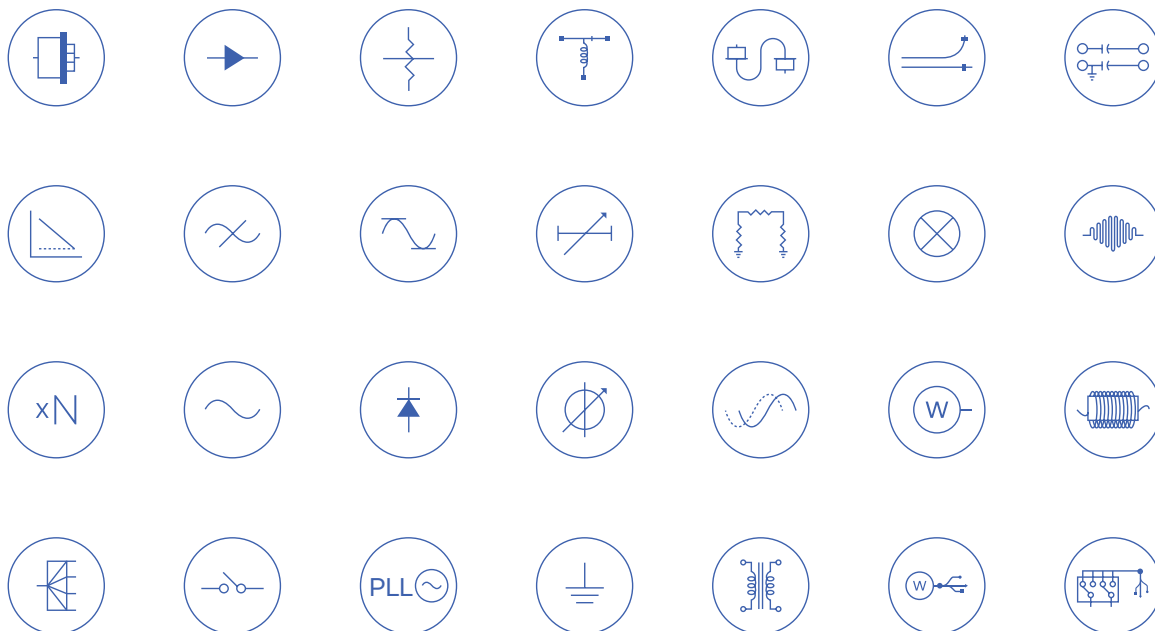
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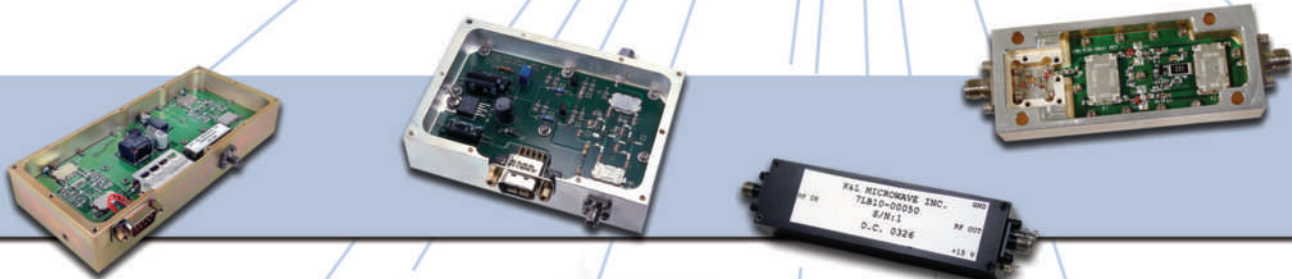
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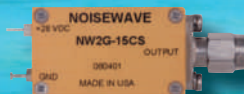
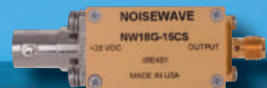
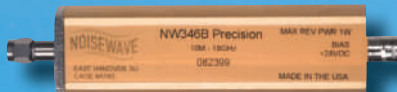
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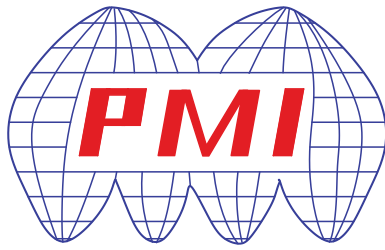
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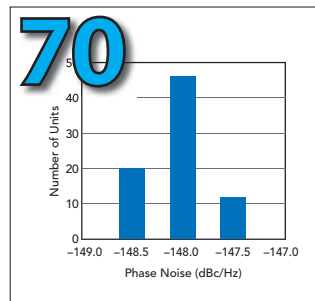
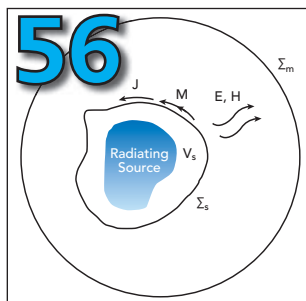
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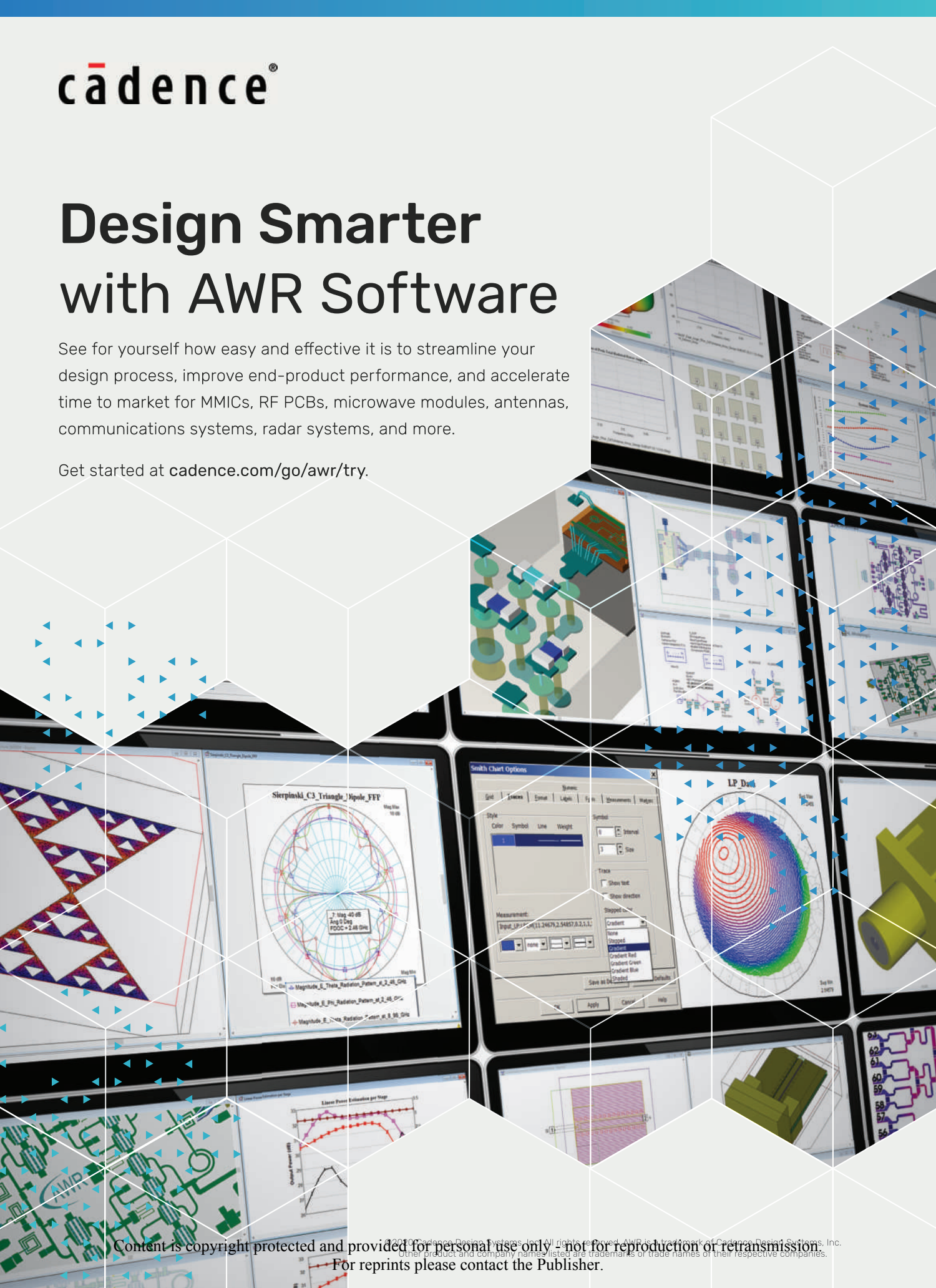
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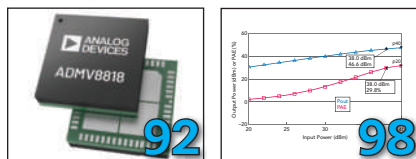
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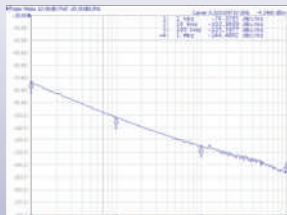
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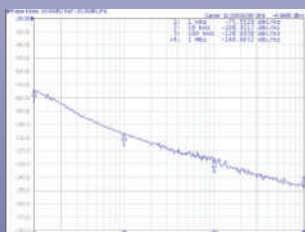
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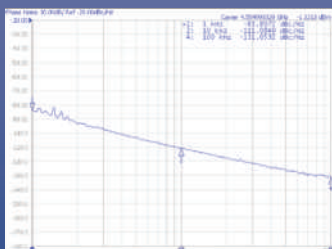
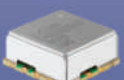
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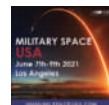
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Zooming Ahead to Atlanta



Carl Sheffres
Microwave Journal *Publisher*

I was at the Satellite show with my colleagues last March when the world as we knew it ended. It was day two of the exhibition and late in the afternoon we received word that day three was cancelled, as large gatherings had just been banned. I flew home that night and have not been on an airplane since.

In the ensuing months, nearly all planned industry events, including the venerable IEEE MTT-S International Microwave Symposium, were either cancelled outright or pivoted to a virtual experience. These events varied in their level of success, but one thing proved true—if you deliver valuable information, people will attend. As an example, IMS drew more than 8,000 engineers, students and exhibitors to its virtual event in August. EDI CON Online in October attracted more than 5,300 unique registrants: a 150 percent increase over 2019. We produced a one-day Power Amplifier Design Forum for a client in November that generated more than 1,600 registrants. People are busy, but they still thirst for knowledge.

This year we hope to see a steady movement toward normalcy. The

2020 European Microwave Week event, first postponed and now virtual, takes place this month. It features its typically strong conference sessions and a more dynamic exhibition platform than many of us have experienced. The 2021 event is planned for London on October 10-15 as a live event. You can submit a paper at www.eumw2021.com.

IMS2021 is scheduled for Atlanta on June 6-11. It is planned as a live event, with some virtual components, still to be determined. It will include some new features like the Connected Future Summit showcasing next-generation wireless technologies for mobility, V2X and IoT and the Automotive Pavilion where the latest automotive radar and autonomous driving technology will debut. IMS is typically a networking mecca, so hopefully we can finally gather together again in Atlanta and catch up with one another.

In the meantime, we have many plans to keep you informed and engaged this year. We launched a new virtual panel series last month, with the debut edition titled, "Will Open RAN Work?". This month's panel session is on the "Evolution of the

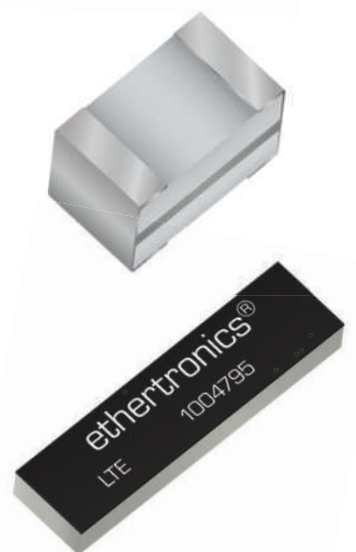
RF Front End" on January 26. Both can be viewed on demand. The editors continue to host their popular Frequency Matters video series and the more recent podcast series, which is both insightful and informative. EDI CON Online moves to every Wednesday in August this year and features tracks on 5G/Wi-Fi/IoT (8/4), PCB/Interconnect (8/11), Signal Integrity/Power Integrity (8/18) and Radar/Automotive/SATCOM (8/25).

This magazine continues to deliver high-quality content in print, digital and mobile formats. You can access it from anywhere and at any time. This month's theme is the always popular "Radar & Antennas" and features a cover story on the "Design of a mmWave MIMO Radar System" authored by Cadence and VTT Technical Research Centre of Finland. January is always a good time to renew your subscription for the year at www.mwjjournal.com/ subscribe.

After nearly a year, I am more than ready to get back on an airplane and actually see people in person again. I have had enough Zoom and Teams meetings to last a lifetime. See you in Atlanta, if not sooner!



RADAR SYSTEMS



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Design of a mmWave MIMO Radar

Tero Kiuru and Henrik Forstén
VTT Technical Research Centre of Finland Ltd., Espoo, Finland

Radar uses reflected radio waves to determine the range, angle or velocity of objects. These detection systems, which were once the exclusive domain of the aerospace and defense industry, are now gaining popularity in the consumer industry, most notably for automotive radar applications used in adaptive cruise control and autonomous driving assistance systems.¹ The analog and RF hardware in modern frequency modulated continuous wave (FMCW) systems is considerably less complex than that of original pulse-Doppler radar, and commercial adoption is possible, in part, because of high volume semiconductor processes such as SiGe and CMOS technologies, which are enabling cost-effective systems for mass commercial applications.

This article presents a 60 GHz FMCW, frequency-division multi-

plexing (FDM), MIMO radar system for commercial radar applications.² The unique architecture enables the total number of transmit (Tx) and receive (Rx) channels to be scaled by the number of ICs in the system, while still maintaining phase coherence between channels. The approach provides high frame-rate measurement, excellent phase stability and a large field of view (FoV). The radar architecture and ICs are designed so the system can be scaled to much larger radars.

The intended use for the radar system in this article is short-range, high-resolution detection of nearby moving objects when the radar itself might be moving, intended to capture the flow of people, drones and other autonomous systems. In addition, the system can support simultaneous localization and mapping, object detection (e.g., automobiles) and remote multi-target

fast-moving objects made time division multiplexing impractical. In addition, FDM allows accurate phase measurements, which supports medical applications such as remote monitoring of heartbeat and breathing rates from the detection of small movements of the chest.

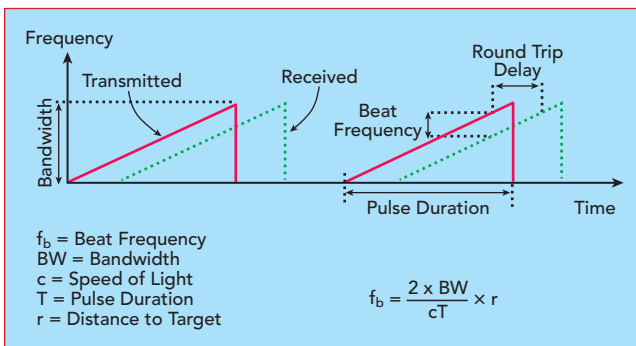
60 GHZ FMCW MIMO RADAR

Requirements for the radar system included fast imaging greater than 200 Hz, range resolution less than 5 cm, multi-target acquisition, moving target capability and high sensitivity to micromotion—all in a small, lightweight, low-cost footprint. The specifications for the system are:

- 1.5-degree angle resolution with 8 Tx – 8 Rx MIMO
- 3 to 5 cm range resolution
- 160-degree horizontal FoV
- 25-degree elevation FoV

The system offers a maximum detection range of 20 to 25 m for stationary human-size objects. Applying background subtraction, this range increases to 60 m for moving targets. The system also supports simultaneous detection of multiple moving objects without physically scanning the antenna. 3D systems with 160 × 160-degree FoV are also available.

While the radar system offers many potential use models, the multi-person vital sign extraction capability is interesting for future applications. For



▲ Fig. 1 FMCW sawtooth waveforms.

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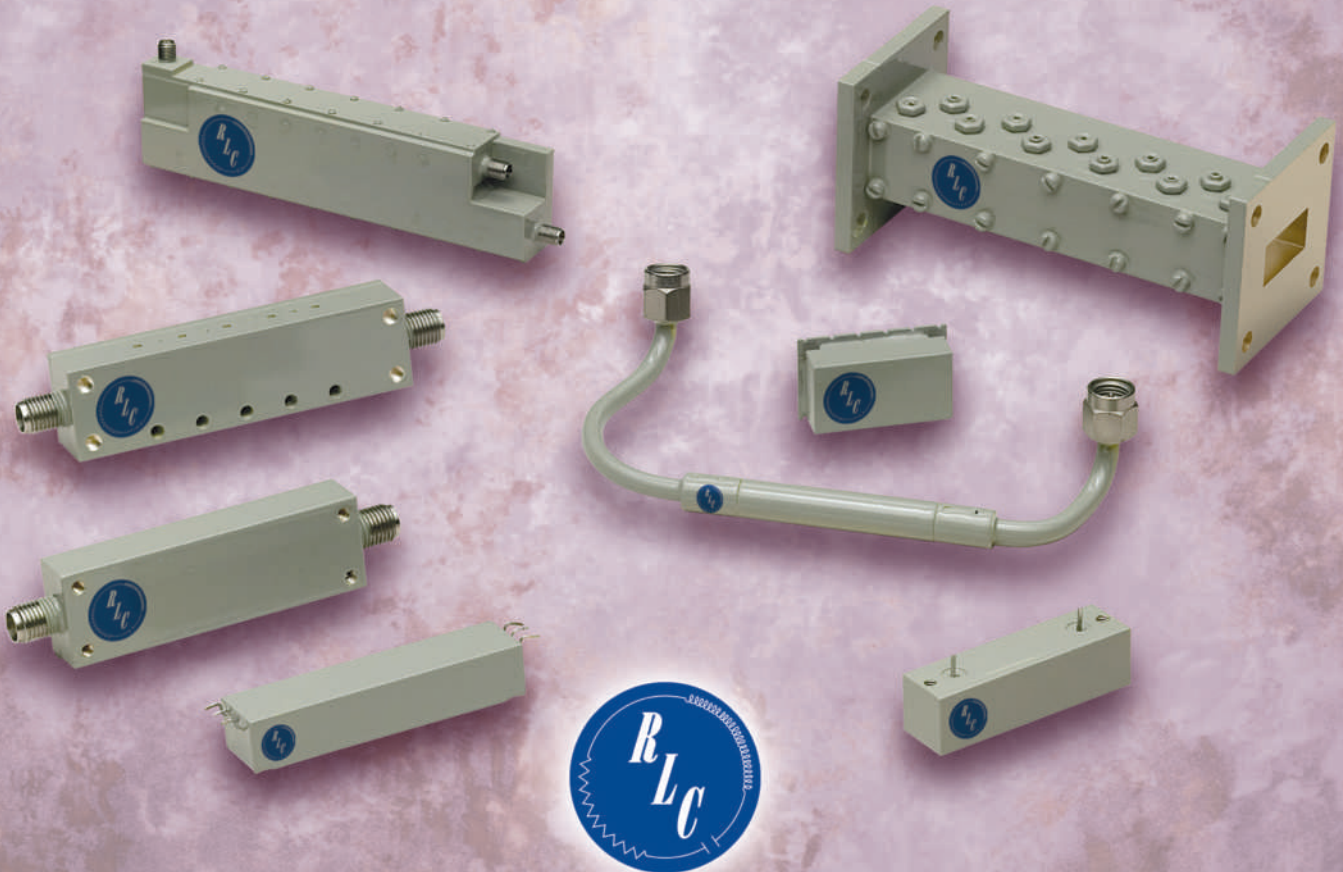
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data analysis, the speed of the radar technology is key, as it can operate at 200 frames per second (FPS) when not supporting visual graphics and 50 to 100 FPS with visualization.

FMCW OPERATION

A traditional pulsed radar detects the range to a target by emitting a short pulse and observing the time of flight of the returned target echo. This requires the radar to have high instantaneous transmit power and

often results in a device with a large, expensive physical structure. FMCW radars achieve similar results using much smaller instantaneous transmit power and size by emitting a continuous microwave signal frequency modulated with a low frequency waveform, such as a sawtooth function with period T , whose duration is much greater than the return time of the echo (see **Figure 1**).

Unlike pulsed radar, FMCW systems transmit and receive simultane-

ously, eliminating the blind range that occurs when the receiver in a pulsed radar is turned off during transmission. FMCW systems can detect reflected signals from objects very close to the radar, enabling it to measure distances down to a few centimeters. The system achieves excellent range resolution, which is proportional to the reciprocal of the bandwidth, i.e., $\Delta x = c/(2\Delta f)$, and high signal-to-noise ratio with narrow intermediate frequency (IF) bandwidth.

A simplified diagram of the system implemented in Cadence® AWR Design Environment®, specifically the AWR® Visual System Simulator™ (VSS) system design software, is shown in **Figure 2**. The signal source is divided between the Tx and Rx sides. Details of the Tx power amplifier (PA) and Rx low noise amplifier (LNA) chains—not shown in the figure—can be developed further. The Tx and Rx signal paths must be well isolated to operate properly, which impacts certain design aspects and limits the Tx power. Otherwise, power from the Tx side will leak into the Rx circuit, potentially saturating the LNA and/or down-conversion mixer.

The simulation diagram illustrates the signal being radiated between the Tx and Rx antennas through a VSS radar target model that includes properties such as the RCS, distance, velocity and ambient conditions. The mixer will down-convert the signal reflected from the target, using the swept frequency from the voltage-controlled oscillator (VCO) as the local oscillator. Taking the difference of these two signals creates a beat signal directly proportional to the distance to the target. This IF is fed to an analog-to-digital converter (ADC) for signal processing, which extracts the target distance using a fast Fourier transform algorithm. Using multiple antennas, the Fourier transform also supports digital beamforming to produce a 2D image of the detected object.

WHY FMCW MIMO?

The developers chose an FDM MIMO architecture to address the technical requirements for fast imaging and high-resolution of multiple targets. Using MIMO, the number of physical elements can



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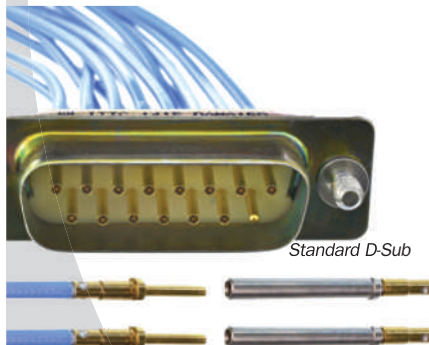
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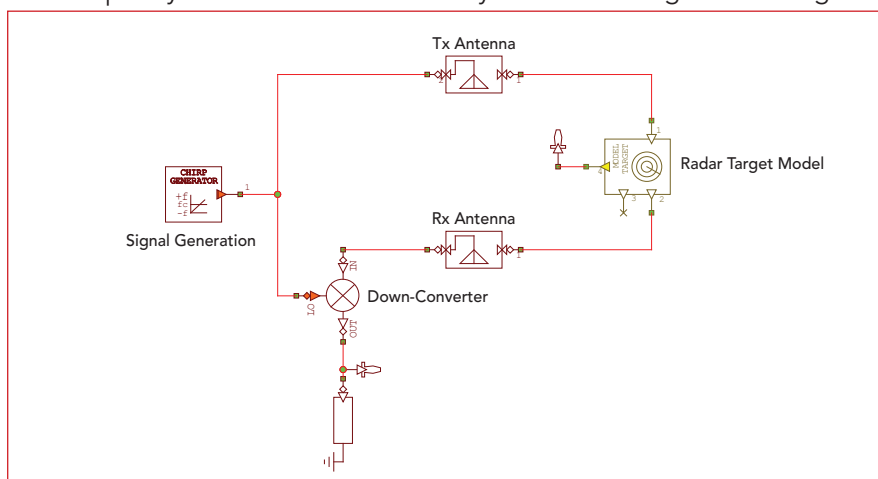
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be reduced significantly. For MIMO radar with N_t Tx elements and N_r Rx elements, there are $N_t \times N_r$ distinct propagation channels from the Tx array to the Rx array. Therefore, 64 virtual channels can be synthesized with only eight Rx and eight Tx channels, which greatly reduces system complexity, size and cost.

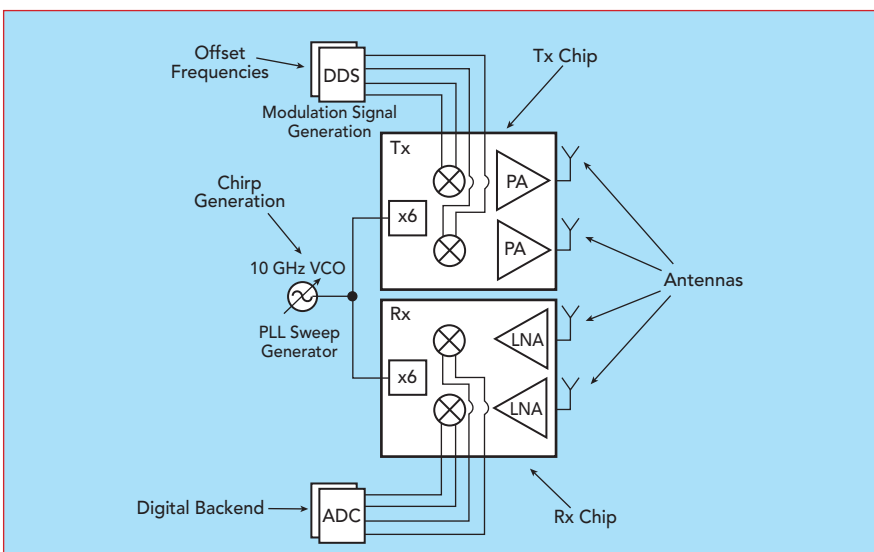
FDM transmits nonoverlapping frequencies simultaneously from each transmitter so different transmitter signals can be separated at the receiver.³ For this design, the frequency sweep, or chirp, was generated outside the Tx/Rx channels using a swept 10 GHz, phase-locked loop (PLL) signal generator feeding a 6x frequency multiplier. Direct digital synthesizers generated low frequency, in-phase and quadrature (I/Q) modulation signals with frequency offsets of 1 MHz for

each individual Tx channel. External ADCs digitized the IF signals from the down-converted receive signals.

Since the FDM MIMO antennas transmit simultaneously, all Rx channels will receive all Tx channels separated by the constant frequency offset. The demodulator uses the original chirp frequency as a local oscillator (LO) to down-convert the frequency offset signals containing the frequency shift, resulting from the delay of the signals reflected off the targets. The Tx channels are separated at the digital back-end. While this approach can handle moving targets by measuring all the MIMO channels simultaneously, it requires modulators at each Tx for shifting the transmit frequency and faster ADCs, due to the wider IF signal bandwidth. **Figure 3** is a conceptual system block diagram showing two



▲ Fig. 2 Simplified FMCW radar in VSS. PA, LNA and individual MIMO channels not shown.



▲ Fig. 3 Conceptual system with two Rx and two Tx channels.

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AF0120183A AF0120253A AF0120323A	0.1 - 20	18 25 32	± 0.8 ± 1.2 ± 1.6	2.8 2.8 3.0
AF00118173A AF00118253A AF00118333A	0.01 - 18	17 25 33	± 1.0 ± 1.4 ± 1.8	3.0 3.0 3.0
AF00120173A AF00120243A AF00120313A	0.01 - 20	17 24 31	± 1.0 ± 1.5 ± 2.0	3.0 3.0 3.0

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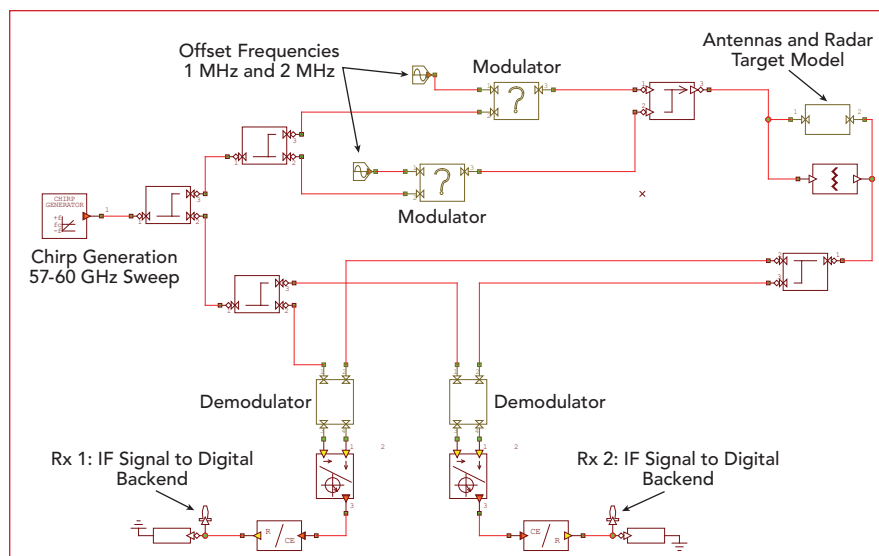


Fig. 4 FMCW MIMO radar block diagram.

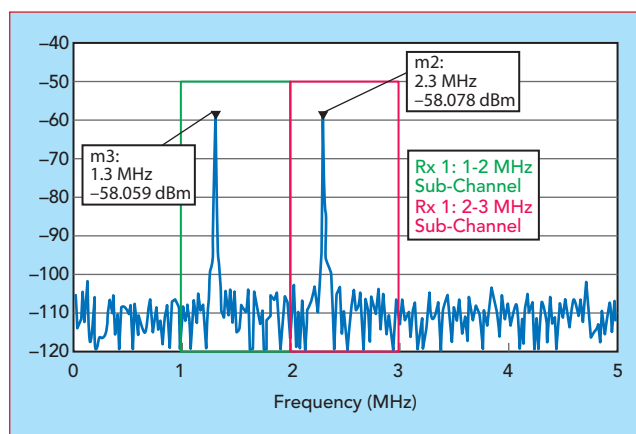


Fig. 5 Simulated down-converted signals.

Rx and two Tx channels.

SYSTEM DESIGN, VERIFICATION

VSS software was used to study the main system-level aspects of the MIMO radar. The software provides a block-level representation of the signal sources, LNAs, mixers, PAs, frequency multipliers, antennas and radar targets (see **Figure 4**), enabling the designers to tune and optimize the key parameters and incorporate real-world operation of the radar system as more circuit-level details were added. VSS software simulated the IF output at two of the Rx down-converter channels. Using the equation in **Figure 1**, the beat frequency (f_b) was 300 kHz for a frequency sweep of 3 GHz bandwidth (BW) from 57 to 60 GHz, with a pulse duration (T) of 1 ms and target distance (r) of 15 m. The demodulated signal was the

sum of f_b and the offset frequency of each channel. Simulation of the Rx down-converted signal in Tx 1 (the green response in **Figure 1**) was $1 + 0.3 = 1.3$ MHz, and the Rx down-converted signal in Tx 2 (the red response) was $2 + 0.3 = 2.3$ MHz (see **Figure 5**).

RFIC DESIGN AND ANALYSIS

The Tx and Rx RFICs are the core of the radar system. Each contains four channels in a very small area (see **Figure 6**), and additional ICs can be added to the system to increase the number of channels. It is advantageous for one RFIC to support multiple channels, to reduce assembly complexity and support scaling a system with a large number of channels. Separate Tx and Rx ICs enable independent Tx/Rx scaling, lower the leakage between Tx and Rx and support closer placement to the feed structure to reduce printed circuit board (PCB) losses. A single external VCO and PLL provide the LO signal that is distributed to all RFICs, resulting in excellent phase-noise correlation. A 10 GHz external signal is used for routing on the PCB, since routing a 60 GHz LO would be difficult in a system with



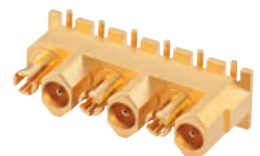
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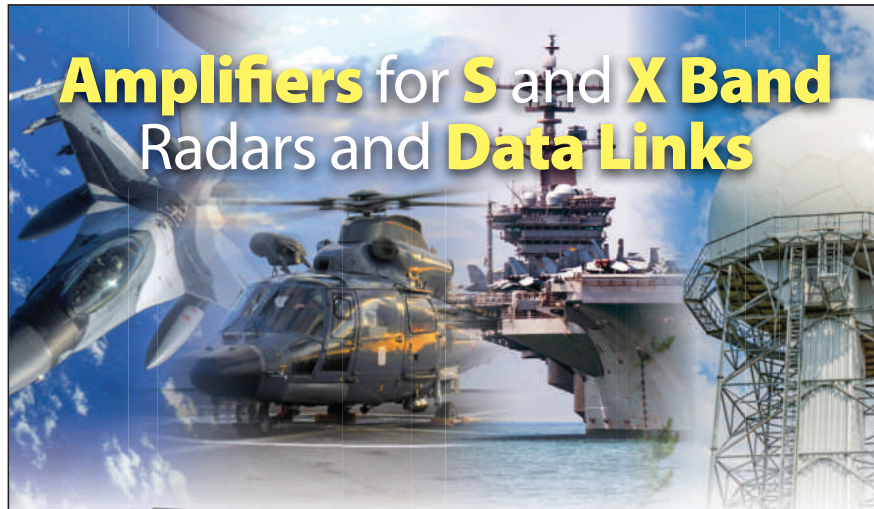
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many channels. This 9.75 to 10.25 GHz chirp is multiplied to the operating frequency of the RFICs.

AWR Microwave Office circuit design software was used with the AWR AXIEM® electromagnetic (EM) simulator to design the Tx and Rx ICs from the transistor level, using the IHP SG13S SiGe process design kit (PDK) available for AWR software. The SG13S 130 nm SiGe bipolar CMOS process for mmWave applications has high speed HBTs with f_T

= 240 GHz and $f_{max} = 330$ GHz.

A block diagram of the four-channel Tx RFIC and the actual Tx die are shown in **Figure 7**. The active balun, 6x harmonic multiplier chain (2x and 3x multipliers cascaded) and one of element's PAs are highlighted to show their locations on the RFIC. Three active power dividers split the signal among four symmetric lines, each feeding a two-stage polyphase filter that generates 90 degree phase shifted I



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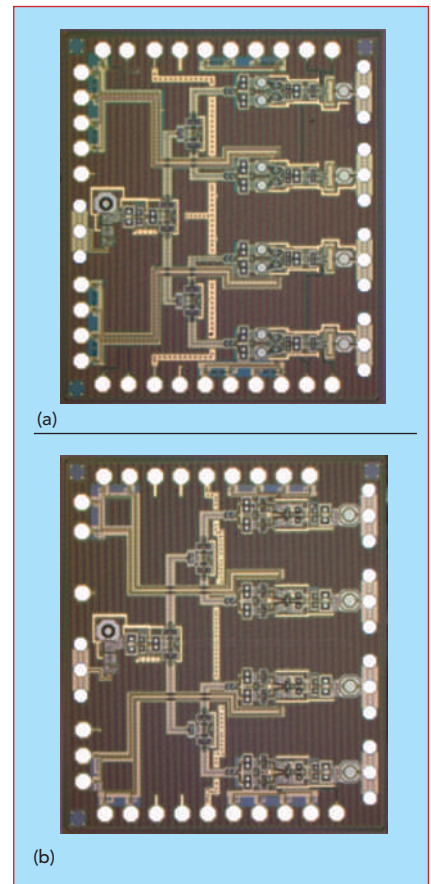


Fig. 6 Tx IC (a) and Rx IC (b), each with four channels.

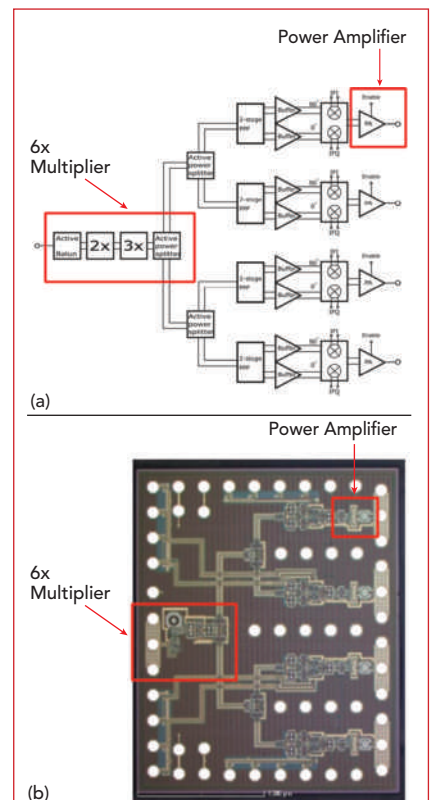
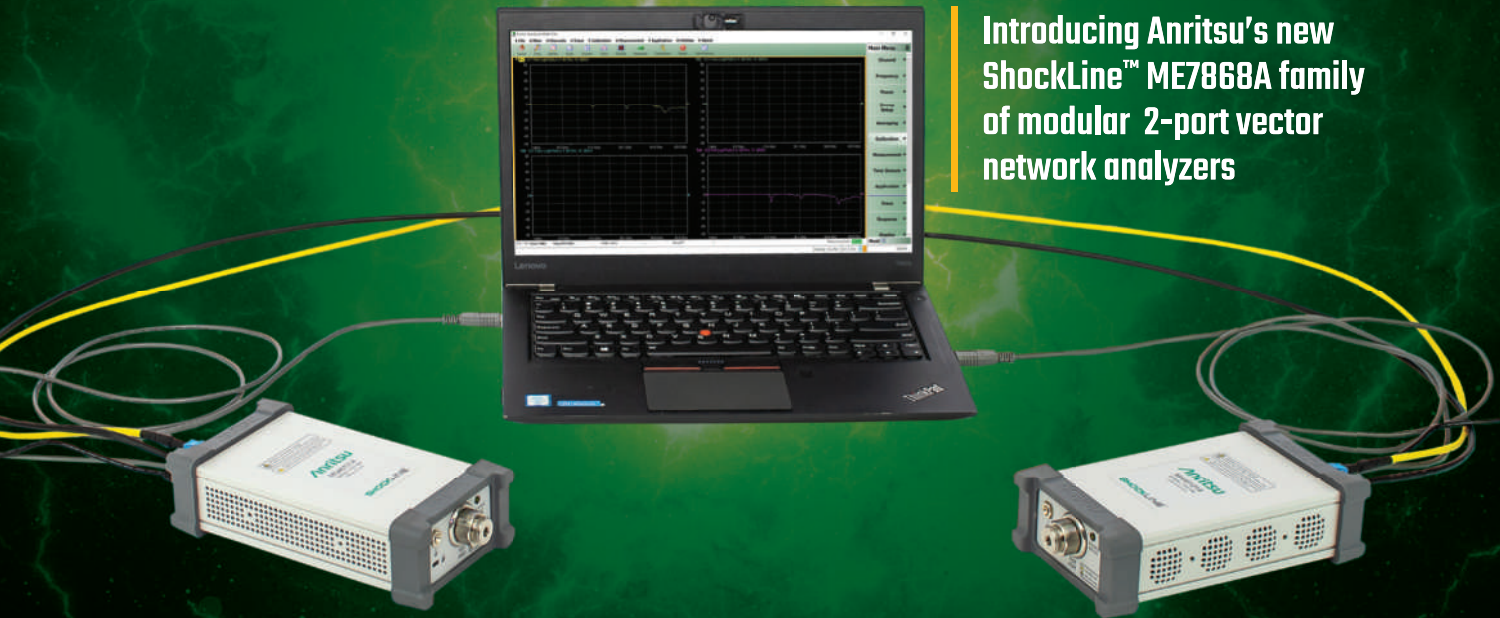


Fig. 7 Four-channel Tx block diagram (a) and IC layout (b).

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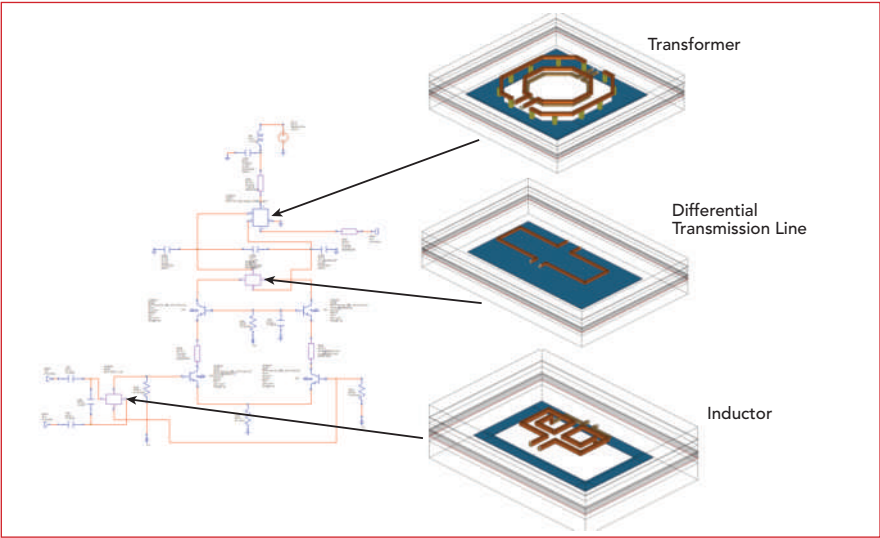


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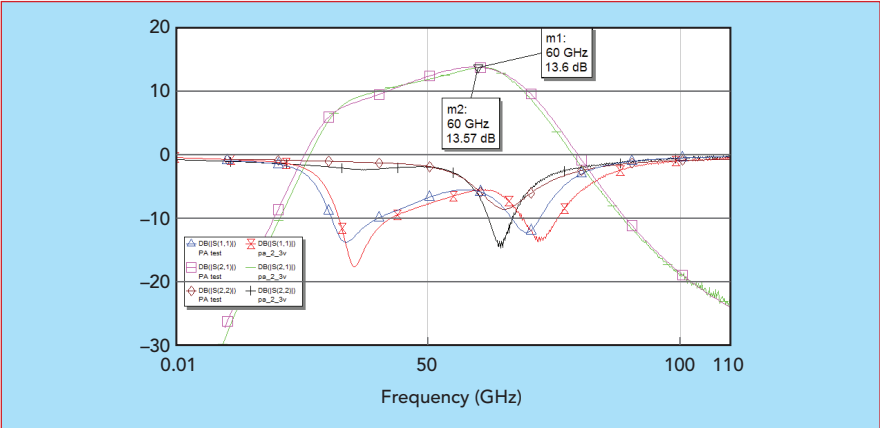
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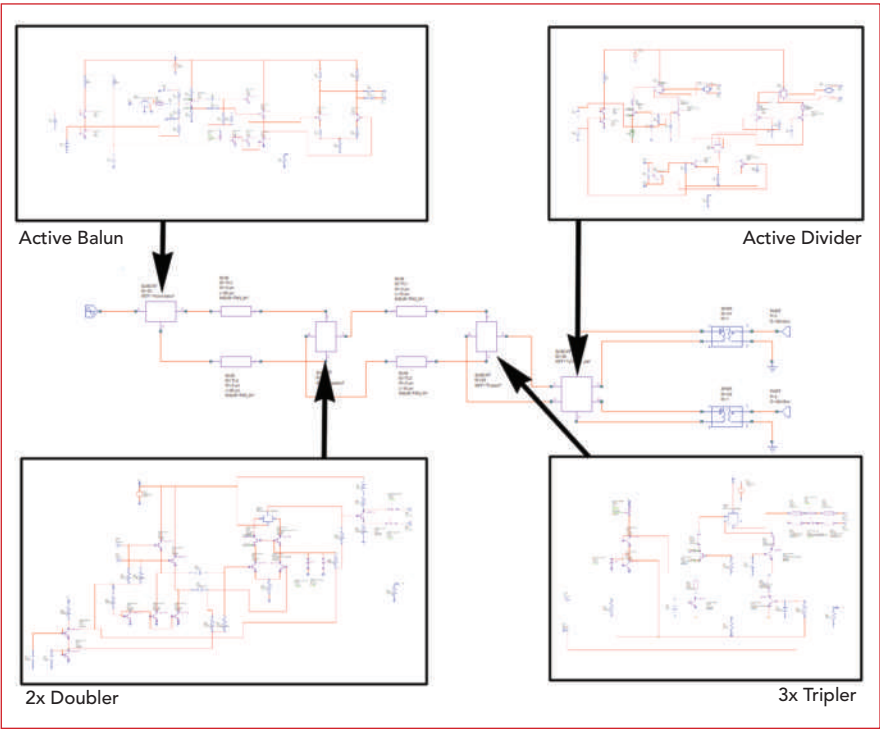
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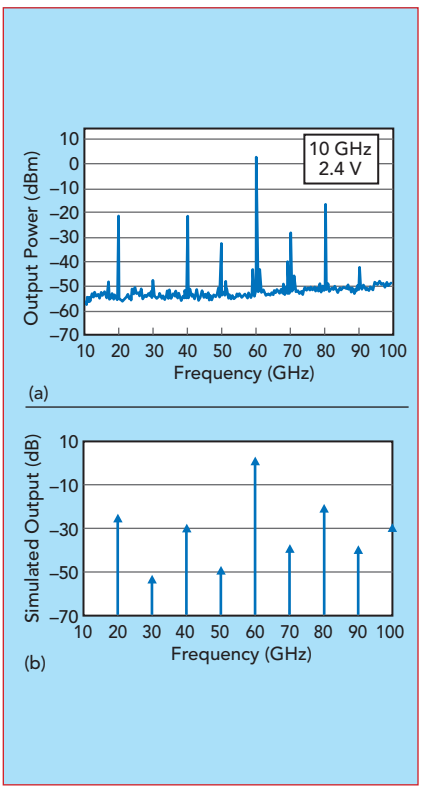
▲ Fig. 8 PA schematic with transformer, differential transmission line and inductor layouts.



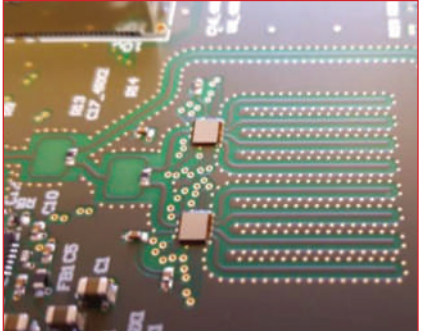
▲ Fig. 9 Simulated vs. measured PA gain, $|S_{11}|$ and $|S_{22}|$.



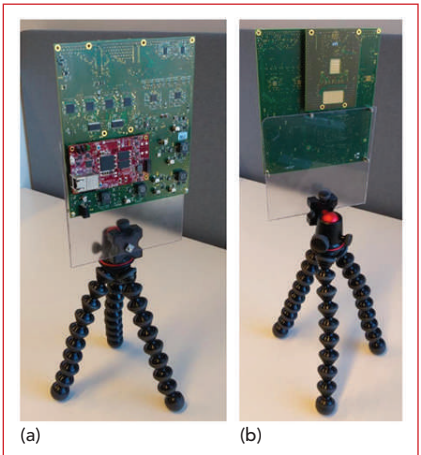
▲ Fig. 10 6x multiplier schematic.



▲ Fig. 11 Measured (a) and simulated (b) output of the 6x multiplier.



▲ Fig. 12 PCB with eight Rx channels using two Rx ICs.



▲ Fig. 13 Back (a) and front (b) views of the radar system PCB.

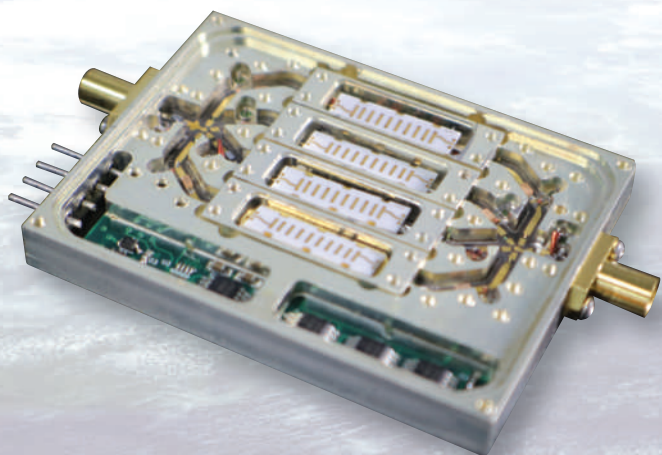
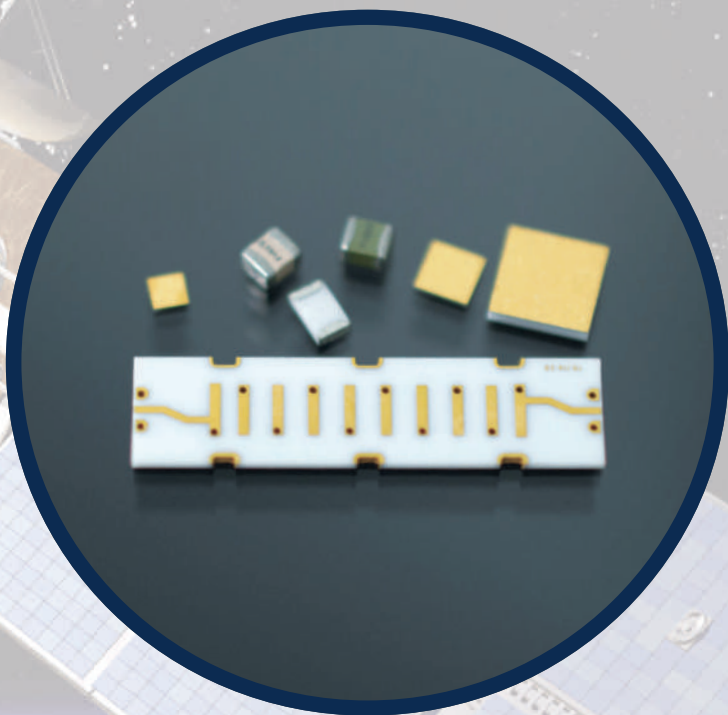
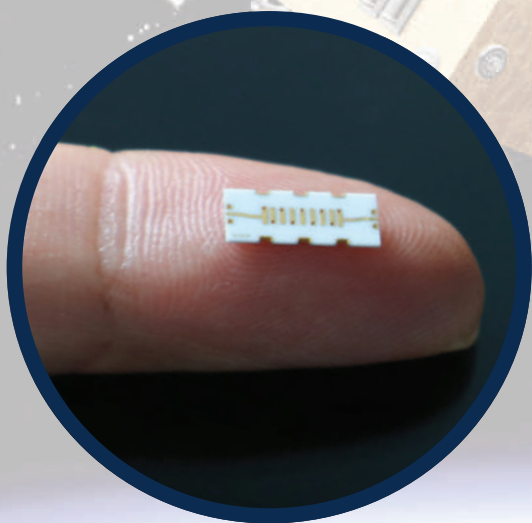
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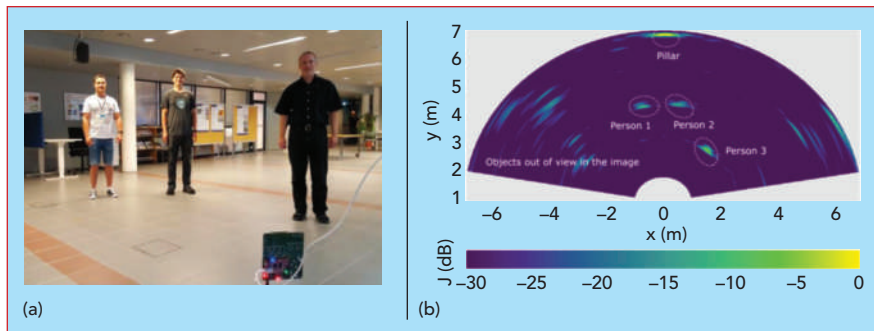
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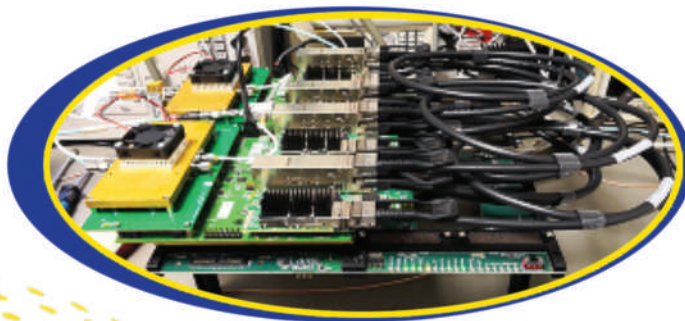


▲ Fig. 14 Three people in the radar field of view (a) and resulting image (b).

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and Q LO signals. The power dividers are followed by the buffer amplifier, I/Q modulator and PA stages. A schematic of the PA, developed using components from the foundry PDK for Microwave Office, is shown in **Figure 8**, highlighting the transformer, differential transmission line and inductor. These passive structures are electrically large compared to the wavelength and required EM analysis and optimization using the AXIEM solver. The EM components were embedded as subcircuits in the schematic for co-simulation with Microwave Office. By including EM analysis combined with the PDK models of the chip-level amplifier yields excellent agreement between the measured performance and the simulation (see **Figure 9**).

Simulations of the active balun, harmonic multiplier chain and active power divider on the output (see **Figure 10**) were performed assuming a 10 GHz input and 2.4 V bias. The simulation results shown in **Figure 11** provide useful insight into the operation of the multiplier, enabling an understanding of the power levels of the spurious signals being generated. From a radar design perspective, it is beneficial to have this information to suppress these spurious signals, warranting the additional design steps to fine-tune the circuit.

MIMO RADAR MEASUREMENT RESULTS

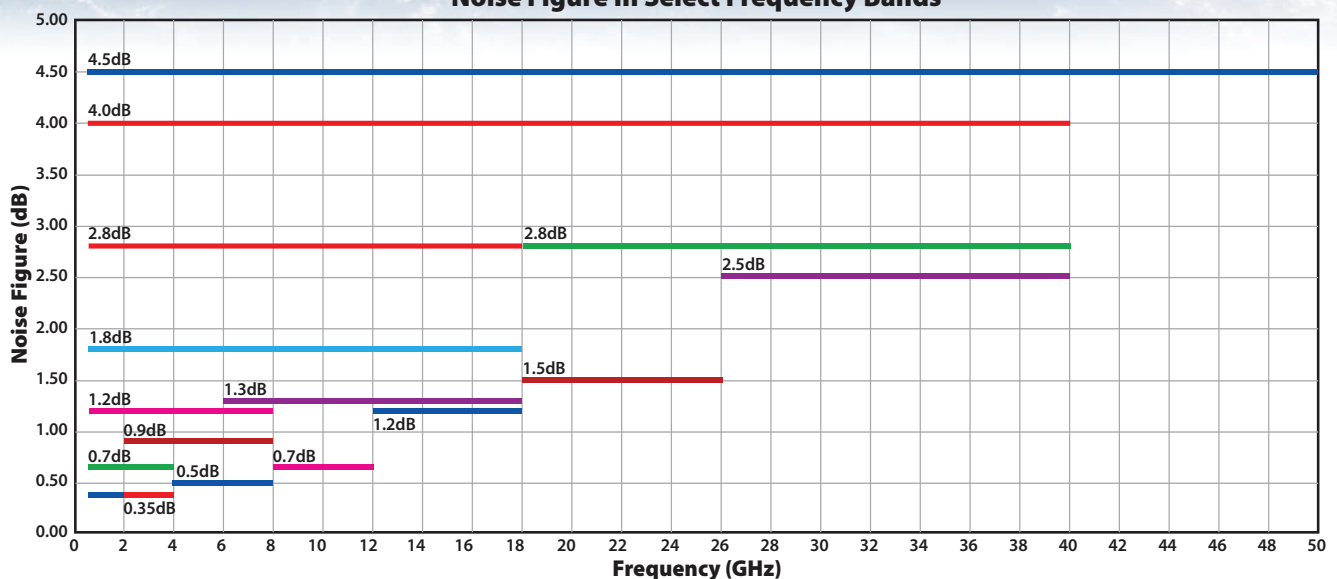
The RF section of the receiver (see **Figure 12**) shows eight Rx channels supported by two Rx RF-ICs flip-chip mounted on a PCB. The front and back of the high speed signal processing back-end, mounted on a stand for lab testing, are shown in **Figure 13**. The phases and amplitudes of the receivers are calibrated with a single-point target measurement. Phase and amplitude correction factors are determined so the point target measurement provides an image of a point target at the correct angle.

"People flow" measurements of the 2D MIMO radar verified it can detect multiple people at the same time with 100 to 200 FPS (see **Figure 14**). The demonstrated range resolution was 3 to 5 cm, and the angular resolution was 3.5 degrees.

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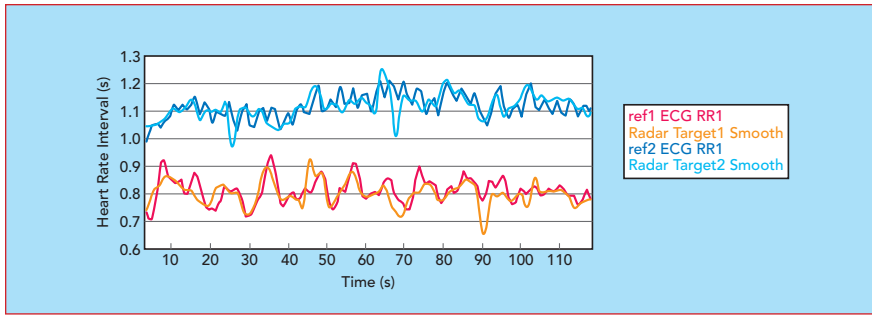
Noise Figure In Select Frequency Bands



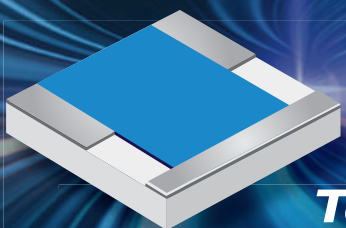
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▲ Fig. 15 Results of multi-person HR and HRV extraction.

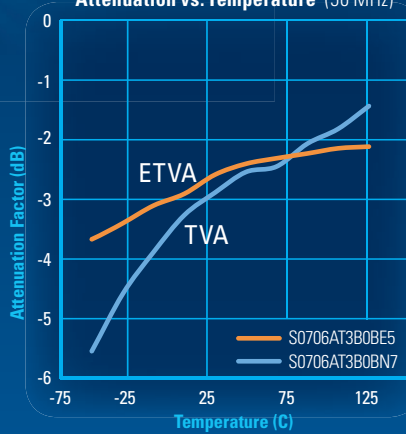


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During image formation, the Hamming windowing function was applied in the range direction and a -25 dB sidelobe level Taylor window was applied in the azimuth direction. The Taylor windowing function slightly degraded the angular resolution but reduced the sidelobe level, enabling the image to be formed with a higher dynamic range. The targets were well separated in the generated image.

Accurate phase measurement is useful when measuring very small movements of a target—using the displacement of the chest to determine the heartbeat and breathing rate of a human, for example. Frequency multiplexing has an advantage over time multiplexing for measuring, since all the channels were measured at the same time. This is seen in the radar multi-person heart rate variability (HRV) extraction, shown in **Figure 15**. Vital signs such as heart rate, HRV and breathing can be observed from the radar signal.

CONCLUSION

The design of a novel 60 GHz MIMO FMCW FDM radar for commercial applications has been described. The system provides high frame-rate measurement, excellent phase stability and a large FoV. The unique architecture and RFICs were designed so the system can be scaled to much larger radars while maintaining phase coherence among the channels. Both 2D and 3D imaging systems have been demonstrated and, to the best of the authors' knowledge, this is the first 3D imaging, mmWave, frequency-division MIMO system of its kind. ■

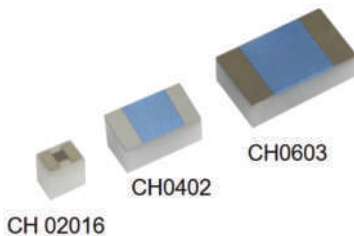
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3. C. Pfeffer, R. Feger, C. Wagner and A. Stelzer, "FMCW MIMO Radar System for Frequency-Division Multiple TX-Beamforming," *IEEE Transactions Microwave Theory and Techniques*, Vol. 61, No. 12, December 2013, pp. 4262–4274.

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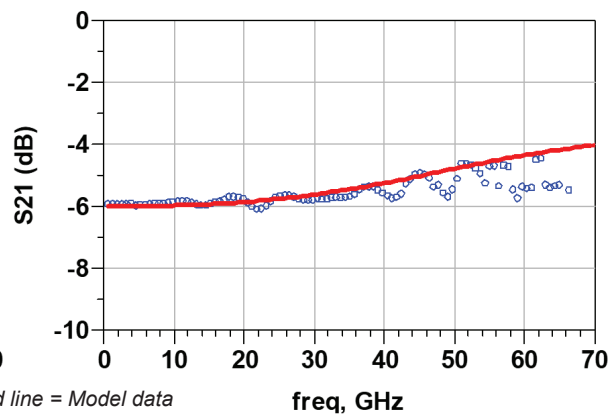
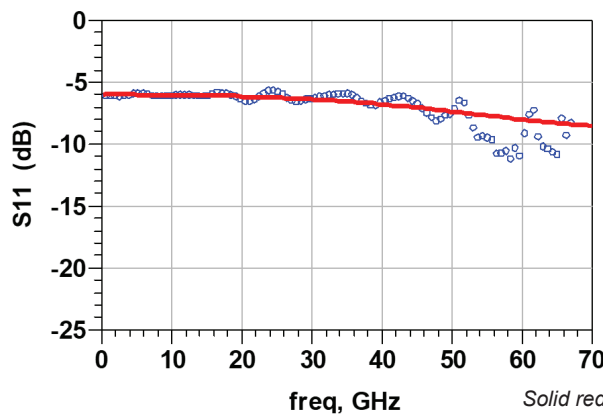


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CA12-2110	1.0-2.0	30	1.0 MAX, 0.7 TYP	+10 MIN	+20 dBm	2.0:1
CA24-2111	2.0-4.0	29	1.1 MAX, 0.95 TYP	+10 MIN	+20 dBm	2.0:1
CA48-2111	4.0-8.0	29	1.3 MAX, 1.0 TYP	+10 MIN	+20 dBm	2.0:1
CA812-3111	8.0-12.0	27	1.6 MAX, 1.4 TYP	+10 MIN	+20 dBm	2.0:1
CA1218-4111	12.0-18.0	25	1.9 MAX, 1.7 TYP	+10 MIN	+20 dBm	2.0:1
CA1826-2110	18.0-26.5	32	3.0 MAX, 2.5 TYP	+10 MIN	+20 dBm	2.0:1

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CA12-3117	1.2-1.6	25	0.6 MAX, 0.4 TYP	+10 MIN	+20 dBm	2.0:1
CA23-3111	2.2-2.4	30	0.6 MAX, 0.45 TYP	+10 MIN	+20 dBm	2.0:1
CA23-3116	2.7-2.9	29	0.7 MAX, 0.5 TYP	+10 MIN	+20 dBm	2.0:1
CA34-2110	3.7-4.2	28	1.0 MAX, 0.5 TYP	+10 MIN	+20 dBm	2.0:1
CA56-3110	5.4-5.9	40	1.0 MAX, 0.5 TYP	+10 MIN	+20 dBm	2.0:1
CA78-4110	7.25-7.75	32	1.2 MAX, 1.0 TYP	+10 MIN	+20 dBm	2.0:1
CA910-3110	9.0-10.6	25	1.4 MAX, 1.2 TYP	+10 MIN	+20 dBm	2.0:1
CA1315-3110	13.75-15.4	25	1.6 MAX, 1.4 TYP	+10 MIN	+20 dBm	2.0:1
CA12-3114	1.35-1.85	30	4.0 MAX, 3.0 TYP	+33 MIN	+41 dBm	2.0:1
CA34-6116	3.1-3.5	40	4.5 MAX, 3.5 TYP	+35 MIN	+43 dBm	2.0:1
CA56-5114	5.9-6.4	30	5.0 MAX, 4.0 TYP	+30 MIN	+40 dBm	2.0:1
CA812-6115	8.0-12.0	30	4.5 MAX, 3.5 TYP	+30 MIN	+40 dBm	2.0:1
CA812-6116	8.0-12.0	30	5.0 MAX, 4.0 TYP	+33 MIN	+41 dBm	2.0:1
CA1213-7110	12.2-13.25	28	6.0 MAX, 5.5 TYP	+33 MIN	+42 dBm	2.0:1
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CA0106-3111	0.1-6.0	28	1.9 Max, 1.5 TYP	+10 MIN	+20 dBm	2.0:1
CA0108-3110	0.1-8.0	26	2.2 Max, 1.8 TYP	+10 MIN	+20 dBm	2.0:1
CA0108-4112	0.1-8.0	32	3.0 MAX, 1.8 TYP	+22 MIN	+32 dBm	2.0:1
CA02-3112	0.5-2.0	36	4.5 MAX, 2.5 TYP	+30 MIN	+40 dBm	2.0:1
CA26-3110	2.0-6.0	26	2.0 MAX, 1.5 TYP	+10 MIN	+20 dBm	2.0:1
CA26-4114	2.0-6.0	22	5.0 MAX, 3.5 TYP	+30 MIN	+40 dBm	2.0:1
CA618-4112	6.0-18.0	25	5.0 MAX, 3.5 TYP	+23 MIN	+33 dBm	2.0:1
CA618-6114	6.0-18.0	35	5.0 MAX, 3.5 TYP	+30 MIN	+40 dBm	2.0:1
CA218-4116	2.0-18.0	30	3.5 MAX, 2.8 TYP	+10 MIN	+20 dBm	2.0:1
CA218-4110	2.0-18.0	30	5.0 MAX, 3.5 TYP	+20 MIN	+30 dBm	2.0:1
CA218-4112	2.0-18.0	29	5.0 MAX, 3.5 TYP	+24 MIN	+34 dBm	2.0:1

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CLA712-5001	7.0-12.4	-21 to +10 dBm	+14 to +19 dBm	+/- 1.5 MAX	2.0:1
CLA618-1201	6.0-18.0	-50 to +20 dBm	+14 to +19 dBm	+/- 1.5 MAX	2.0:1

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CA001-2511A	0.025-0.150	21	5.0 MAX, 3.5 TYP	+12 MIN	30 dB MIN	2.0:1
CA05-3110A	0.5-5.5	23	2.5 MAX, 1.5 TYP	+18 MIN	20 dB MIN	2.0:1
CA56-3110A	5.85-6.425	28	2.5 MAX, 1.5 TYP	+16 MIN	22 dB MIN	1.8:1
CA612-4110A	6.0-12.0	24	2.5 MAX, 1.5 TYP	+12 MIN	15 dB MIN	1.9:1
CA1315-4110A	13.75-15.4	25	2.2 MAX, 1.6 TYP	+16 MIN	20 dB MIN	1.8:1
CA1518-4110A	15.0-18.0	30	3.0 MAX, 2.0 TYP	+18 MIN	20 dB MIN	1.85:1

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CA001-2110	0.01-0.10	18	4.0 MAX, 2.2 TYP	+10 MIN	+20 dBm	2.0:1
CA001-2211	0.04-0.15	24	3.5 MAX, 2.2 TYP	+13 MIN	+23 dBm	2.0:1
CA001-2215	0.04-0.15	23	4.0 MAX, 2.2 TYP	+23 MIN	+33 dBm	2.0:1
CA001-3113	0.01-1.0	28	4.0 MAX, 2.8 TYP	+17 MIN	+27 dBm	2.0:1
CA002-3114	0.01-2.0	27	4.0 MAX, 2.8 TYP	+20 MIN	+30 dBm	2.0:1
CA003-3116	0.01-3.0	18	4.0 MAX, 2.8 TYP	+25 MIN	+35 dBm	2.0:1
CA004-3112	0.01-4.0	32	4.0 MAX, 2.8 TYP	+15 MIN	+25 dBm	2.0:1

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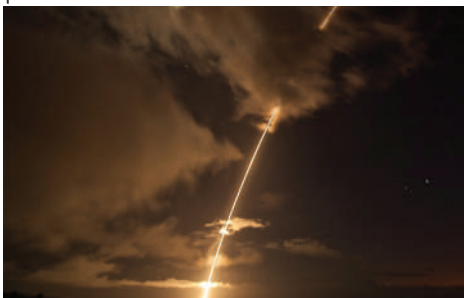
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With the successful completion of four Aegis Baseline 9.C2.0 European Phased Adaptive Approach Phase 3 intercepts of intermediate range ballistic missiles, this test demonstrated the ability to provide a globally deployed defensive weapon system. This missile defense system will defend the U.S., its friends and allies from hostile ballistic missiles from all regions, all ranges and during all phases of flight by a single integrated system that is capable of comprehensive layered defense. As C2BMC capability continues to advance, it will help to unlock even more Aegis weapon system capability and lethality.

Working as the Aegis Combat System Engineering Agent, Lockheed Martin engineers updated the Aegis weapon system to integrate the SM-3 IIA weapon and adapted the system to target, identify and intercept the ICBM threat.

Raytheon Intelligence & Space sensors were also part of the historic test from low-Earth orbit. The sensors detected and tracked the target and relayed the data to decision makers in a demonstration of space-based early warning.



(Source: Lockheed Martin)

FCMS, Indra and Thales to Start Designing Sensors that will Contribute to NGWS/FCAS Superiority

Germany, Spain and France, the three driving forces of the NGWS/FCAS program, have entrusted FCMS, Indra and Thales with the development of an innovative suite of sensors that will equip the Future European Combat Air System.

The French Armement General Directorate (DGA), on behalf of the three nations, has signed the contract with Indra as leader of the industrial consortium into incorporate the sensors as part of the Phase 1 contractual framework. The Phase 1 A Concept Study for Sensors will last for one year, a period which may be extended by another six months.

The consortium will work on the design of the concepts required to meet the requirements of 2040 and beyond for the next-generation combat system, involving a connected and distributed architecture of sensors, the design of future sensors architectures and the maturation of the associated sensors technologies.

This distributed sensor architecture will leverage the capabilities provided by the NGWS/FCAS combat cloud, with improved system situational awareness and increased platforms survivability. The Sensors Pillar consortium looks forward to working together with the other NGWS/FCAS pillars (combat cloud, next-generation fighter, remote carriers) to optimize design and integration of the sensors within the system and platforms.

The development of the sensor pillar is essential to ensure consistent architectures that are perfectly integrated into the new generation fighters, unmanned systems, remote operators and the combat cloud. The superiority of the NGWS/FCAS will largely depend on the capacity of its network of sensors to compile more and better information than the adversary.

Joint All-Domain Command, Control Framework for Warfighters

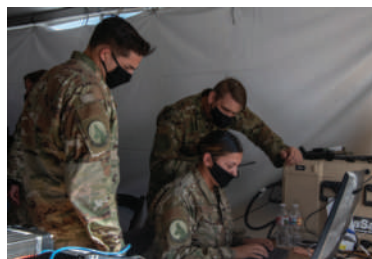
Joint All-Domain Command and Control (JADC2) is the Department of Defense's concept to connect sensors from all military services—Air Force, Army, Marine Corps, Navy and Space Force—into a single network.

The services each have a system looking to tie sensors to shooters. The JADC2 will gather all sensor information and connect all warfighters. A threat could be sensed by an Air Force unmanned aerial vehicle but the best weapon against it could be a Navy missile fired from offshore.

A call for fire from an infantry battalion could be answered by tube artillery, rocket artillery, naval gunfire, close-air support from any service or something else. Some of this is already happening, and Marine Corps Lt. Gen. Dennis A. Crall (Joint Staff's director of command, control, communications and computers) sees the program growing and evolving. "There are things we can do immediately," he said. "We might onboard some of these things because they're available. You fight with what you have, not with what you want. But eventually, you will fight with what you want. So, the idea of looking at short, medium and long range is very critical. We can't take our eye off the horizon of what we need."

Like every other aspect of the department, JADC2 must contribute to the national defense strategy's lines of effort. "Does it increase lethality?," Crall asked. "The answer should be yes. We're a warfighting organization. That's what this is designed to do."

The framework will strengthen partnerships, another line of effort in the JADC2 strategy, which is currently in the works and being drafted by Crall's staff. Allies and other mission partners are being brought to the program now and not as "a bolt on" after the framework is fielded. He noted that it is very unlikely the U.S. would do anything without allies and partners, and they will have their own sensors and systems that need to be accommodated.



(U. S. Air Force Photo)

The next line of effort is reform and the JADC2 framework is all about changing the paradigm. "It's not a good thing to have everyone run off and develop something on their own. You end up with this idea that if it doesn't

work well, at least it's expensive," he said. "We have to spend the money wisely."

Different people look at JADC2 from different perspectives. Some see descriptions of it and only concentrate on the adjectives, he said. Speed, resilient and persistent are just some and they form the "commandments" officials would compare these actions against. Other people look at JADC2 and just see the verbs: sense and act. "There's a lot of sensors on the battlefield," Crall said.

Looking to the future of JADC2, there are exercises and demonstrations, such as Bold Quest, that display capability right now. "If you view this as a puzzle, there are aspects to this capability we can employ today," the general said. "We don't have to wait for five years."



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IoT Leaders Join the Zigbee Alliance's IP Working Group

The Zigbee Alliance recently announced an important movement within the Project Connected Home over IP initiative, forming a team dedicated to the development and promotion of the standard for commercial markets. This move is in alignment with the overall vision for the initiative, which is to develop and promote the adoption of a new, royalty-free connectivity standard, simplifying development for manufacturers and increasing compatibility for customers and consumers.

Offering compelling value across the IoT landscape, the standard is targeting devices in categories such as lighting and electrical, HVAC controls, access control, safety and security, window coverings/shades, TVs, access points, bridges and others; addressing many of the needs of the high-growth commercial buildings category, where the install base of connected devices is expected to grow from 1.7 billion in 2020 to nearly 3 billion by 2025.

"In today's changing world, an IP infrastructure is the necessary backbone for any network to enable companies to leverage a digital architecture and connect their

IoT-enabled devices," said Manish Kumar, senior vice president of the Digital Buildings Business, Schneider Electric. "Companies will be able to easily build and add project-based devices to their existing networks in a way that is

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IT-compliant with the current architecture and management infrastructure."

To ensure commercial implementers can make the best use of the initiative, to date more than 50 industry leaders around the world with commercial-focused solutions—including Allegion, DSP Group, DSR Corporation, Latch, Legrand, MMB Networks, Nordic Semiconductor, NXP Semiconductors®, OSRAM, Qorvo, Schneider Electric, Signify, Silicon Labs, Somfy and ubisys—have aligned to form the project's Commercial Strategy Group. With a charter to support development and promote the use of the standard within the commercial industry, this team will clarify the commercial use cases that can readily be supported by the project's initial specification, define the new features required for additional commercial use cases, facilitate conversation and collaboration among members to strengthen the use and adoption of IP-based connectivity standards in the commercial market globally and advocate and encourage others to join and contribute to this market-leading effort.

Cellular IoT Device Growth Creating a Connectivity Challenge

Greater than 6 billion IoT devices are connected and active worldwide; 840 million of them use cellular networks, which is just under 8 percent of the total. At the end of 2014, there were 180 million cellular IoT devices active worldwide, and that number increased by over 4.5x in the six intervening years. In another six years' time, there will be a further near-7x growth in cellular IoT devices, bringing the global total to 5.7 billion by 2026, finds ABI Research. This explosive growth means carriers are facing more specific and diverse demands for guarantees from IoT customers, especially when roaming.

"More smart devices are being deployed, and more types of devices are becoming smart," said Jamie Moss, M2M, IoT & IoE research director at ABI Research. "It is clear the ability to connect diverse IoT device types, with different needs, at massive scale and with global coverage is needed now. Next-gen connectivity management platforms (CMPs) and global connectivity coverage solutions are key to accomplishing this task."

Enterprises want a one-stop-shop, more so now than ever. Large multinational corporations that can afford to employ systems integrators to assemble customized systems are few, and while they were some of the earliest IoT adopters, they only represent a portion of the market. Most enterprises do not have the funds or inclination and may not even know what the IoT can do for them. Instead, they value specialist expertise that can deploy and host services for them that "just work," leaving the enterprise itself to focus on what it does best—its existing business. "Next-generation CMPs, such as floLIVE, can provide international connectivity for enterprises by allowing carriers to become International Mobile Virtual Network Operators. The core network of a CMP vendor can collectively manage the routing of IoT traffic across many carrier customers' RANs, allowing them to sell international IoT services with the guarantee of a single price point for data and a consistent QoS," Moss explained.

Private Network Deployments Will Generate Revenues in Excess of US\$64 Billion by 2030

With enterprise 5G maturing, the importance of private networks for the enterprise domain will continue to grow. According to ABI Research, the demand for private network deployments will be driven primarily by heavy industry verticals. Industrial manufacturing, energy production (including mining, oil and gas and logistics) alone will generate

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private network revenues of US\$32.38 billion by 2030, representing half of US\$64 billion overall private network revenues.

"These findings show the importance of private networks, particularly for automating mission- or even life-critical use cases, that require the highest possible network reliability and availability and are characterized by a high degree of network integrity to prevent data from leaving the enterprise premises," said Leo Gergs, research analyst for 5G Markets at ABI Research. "Enterprises that require network slicing capabilities to separate mission-critical from non-mission-critical use cases within the same physical network will turn to private networks."

Two main factors are causing the surge in private network demand. "The first is a huge rise in demand for automation and enterprise digitization. What has started with Industry 4.0 is now exacerbated by the aftermath of the global COVID-19 outbreak. Enterprises in industrial manufacturing, logistics and oil and gas are now accelerating their digitization plans to reduce their dependency on manual labor availability and increase the resilience of their business operations against sudden disruptions to supply chains. The second is the addition to the demand-side effect. The market for private network deployments will also benefit from a supply-side effect. The freeze of Release 16 gives enterprises

the much-needed reassurance of 5G capabilities for enterprise-grade connectivity, which allows chipset and module manufacturers to grow the device ecosystem for compatible hardware. The maturing device ecosystem, in turn, drives down prices per module and therefore makes the deployment of private 5G network more cost-efficient, which will spur additional interest from enterprises," Gergs explained.

There is a growing number of private network offerings emerging on the market to address this rising opportunity. While private network operators like Ambra, Citymesh or Edzcom are threatening traditional cloud service providers' market share by monetizing managed services other than connectivity, hyperscalers like AWS, IBM and Google are launching their private network offerings in co-creation efforts with telco players. In addition, software companies like Athonet and Quortus benefit from trends toward network virtualization, which allows them to offer a virtualized core network either through system integrators or to enterprises directly.

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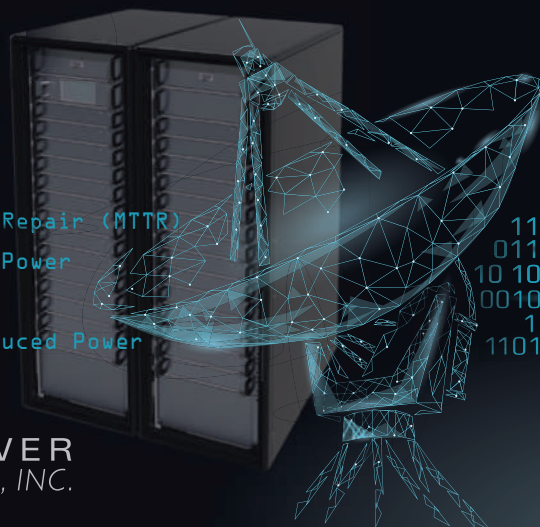
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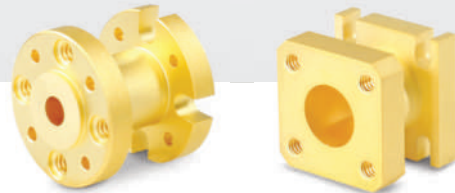
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Around the Circuit

Barbara Walsh, Multimedia Staff Editor

MERGERS & ACQUISITIONS

Nordic Semiconductor announced that it is expanding its in-house wireless technology expertise into Wi-Fi after acquiring the entire Enigma Wi-Fi development team and associated Enigma Wi-Fi IP tech assets from industry-leading graphics, vision and AI processing company, **Imagination Technologies**. The acquisition includes a sizable number of Imagination Technologies employees located in the U.K., Sweden, India and Taiwan. Of these, around 15 percent are Bluetooth Low Energy (Bluetooth LE) specialists who will now further strengthen Nordic's existing Bluetooth LE teams as well.

COLLABORATIONS

Electro Rent and **NI** announced a new partnership to rent NI automated test and measurement solutions to customers through Electro Rent's expansive network, starting in North America with a global expansion to follow in later 2021. The collaboration between the two companies will deliver new opportunities for customers to leverage industry-leading solutions on a rental basis, often allowing them to shift investments from a capital (CapEx) to an operational expenditure (OpEx) model, with flexibility on term duration and savings on monthly and annual usage.

Indium Corp. and **Valuetronics International** have formed a strategic partnership to serve customers in the Americas with its cored wire, rework fluxes and bar solder products. The partnership with Valuetronics, a well-known distributor of test and laboratory equipment markets, will help bring Indium Corp.'s proven materials to hand assembly and rework customers. Valuetronics stocks thousands of instruments at their Elgin, Ill., facility with a growing customer base of more than 100,000 global contacts.

ZTE Corp., along with **China Unicom** and **Beijing Jiaotong University**, has introduced the industry's first trusted spectrum sharing solution based on the blockchain technology in the RAN sharing scenario. Meanwhile, the three parties have announced the establishment of "China Unicom-ZTE-BJTU Blockchain Application in RAN Sharing Joint Innovation Lab" and jointly released a white paper on 5G Blockchain Technology. The trusted spectrum sharing solution introduces the blockchain technology into the wireless mobile network. By virtue of the distributed ledger, multi-party consensus and tamper-proof features of the blockchain technology, the operators' key information, such as the spectrum resources and device status, is stored on the blockchain node to achieve fairness, visibility and reliability.

Siklu announced an initiative with **Schröder**, one of the industry's largest manufacturers of outdoor lighting

systems, to create the first-ever "Wireless Smart Pole," thanks to a new module available with the Schröder Smart Pole: the famous SHUFFLE. The new module will launch officially in 1Q 2021 under the name "SHUFFLE Wireless Backhaul." This new wireless Smart Pole features all the latest equipment for Smart City services and Gigabit wireless connectivity provided by the Siklu MultiHaul line of radios, all built in into a sleek street-light unit. The SHUFFLE Smart Pole is constructed of rotatable and interchangeable modules that seamlessly integrate various LED lighting options, security cameras, Wi-Fi Access Points, EV charging sockets, audio speakers and small cells for 4G/5G mobile networks.

Xilinx Inc. announced a collaboration with **Texas Instruments (TI)** to develop scalable and adaptable digital front-end solutions to increase energy efficiency of lower antenna count radios. The solutions leverage Xilinx's adaptable IP to enhance the RF performance and improve the power efficiency of indoor and outdoor radio applications. By combining Xilinx's industry-leading Zynq UltraScale+ MPSoC family and adaptable RF IP with the AFE7769 quad-channel RF transceiver from TI, developers can better address the OpEx and CapEx concerns of large operators and private networks. The next generation of LTE and 5G small cells will need to address many new and evolving requirements.

NEW STARTS

HUBER+SUHNER has announced the expansion of its critical communications portfolio with the full integration of **Kathrein Special Communications**. This development further strengthens the company's ability to provide a host of products and solutions for critical applications. Suitable for use in critical communications networks across the industrial, energy, blue light, defence, government and rail sectors, the portfolio meets the rising demand for versatile, resilient and secure high performance connectivity. In recent years, the security industry has experienced increasing pressure to provide effective and efficient services which ensure the safety of the public, military and emergency mobile field teams.

ACHIEVEMENTS

In a rare show of bipartisanship, the **U.S. House** has unanimously passed a bill that seeks to financially support a domestic 5G equipment market and **Open Radio Access Network (Open RAN)** development with an influx of \$750 million in funding over the next 10 years. The bill directs the National Telecommunications and Information Administration to begin issuing competitive grants within 18 months that promote "the use of technology, including software, hardware and micro-processing technology, that will enhance competitiveness in the supply chains of Open RAN 5G networks," and accelerated development and deployment of Open RAN technologies.

Test and measurement specialist **Rohde & Schwarz**, together with connector and cable assembly manu-

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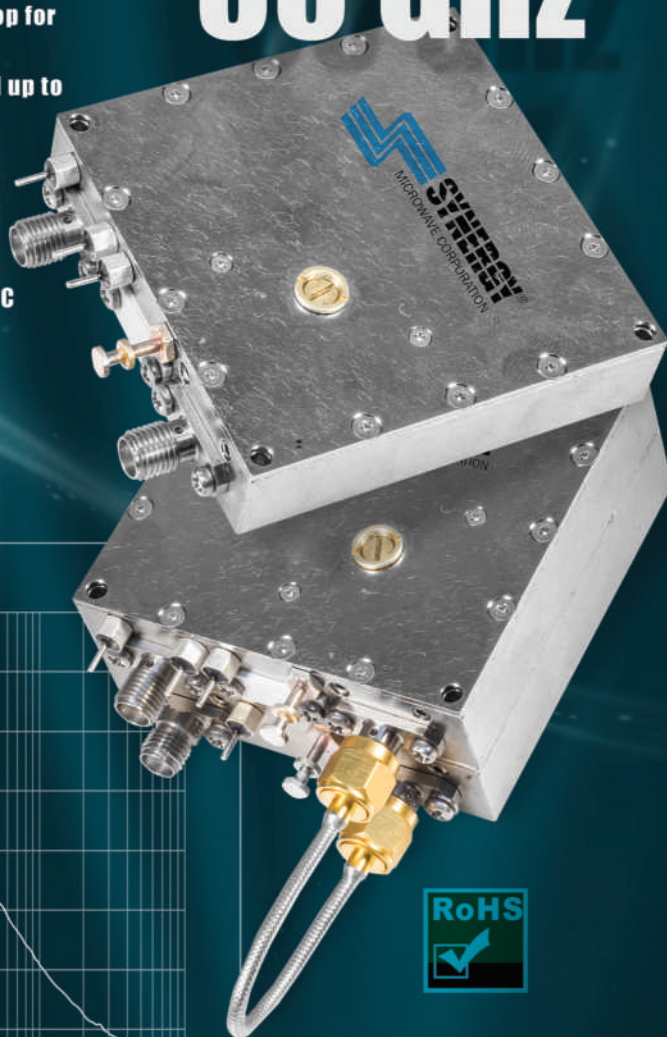
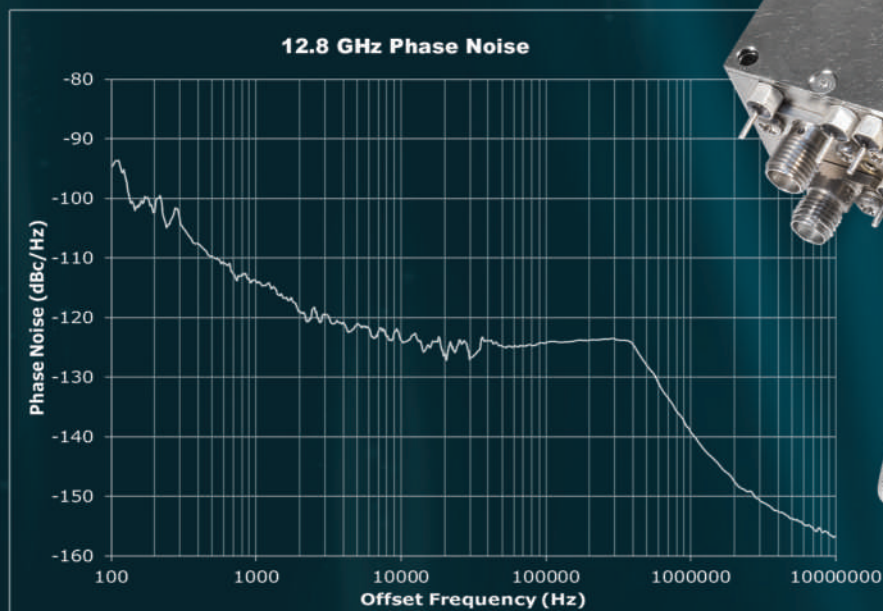
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Around the Circuit

facturer, **Rosenberger** have successfully demonstrated compliance testing for MultiGBASE-T1 supporting 2.5/5/10GBASE-T1 automotive Ethernet speeds, based on the OPEN Alliance TC9 working group test specification. This development enables vehicle manufacturers and component suppliers to have confidence in the performance of future, high speed in-vehicle networks. Automotive applications such as advanced driver-assistance systems are driving in-vehicle network speeds higher, bringing a challenge to car manufacturers and component suppliers to ensure correct performance of the communication channel and avoid EMI issues.

TIM, Ericsson and Qualcomm Technologies Inc. are leaders once again with a new record for ultrabroadband long distance speed with 5G technology applied to Fixed Wireless Access (FWA). A speed of 1 Gbps on 26 GHz mmWave frequencies, at a distance of 6.5 km from the site (1 Gbps with UDP protocol, 700 Mbps Speedtest Ookla TCP) has been reached on TIM's live network. This record confirms the usability of 5G mmWave spectrum, not only for urban, high speed or high-density-only deployment, but also for wider 5G FWA coverage. It builds on the successes previously achieved with mmWave in September when the TIM network connection stably exceeded a speed of 4 Gbps in downlink on a live 5G network.

Massachusetts Bay Technologies (MBT) announced its ability to process diamond substrates using their proprietary thin film metallization process. Diamond substrates are the preferred material for a wide variety of applications, including high frequency applications, low thermal expansion, excellent dielectric properties, extreme hardness/strength, high thermal conductivity and optical transmission over a wide spectral range. MBT has the knowledge and factory infrastructure to supply any standard or custom diamond thin film design that is used for both commercial and military applications.

Verus® Research, a New Mexico-based team of scientists and engineers specializing in advanced research and technology development, received the honor of the top fast-growing technology firm in New Mexico with more than \$10 million in revenue from the *Albuquerque Journal*, the state's largest newspaper. It was also named one of New Mexico's fastest growing companies in the large company category by *Albuquerque Business First*, New Mexico's leading business publication. The *Albuquerque Journal's* Flying 40 award recognizes the top 40 fast-growing technology firms in New Mexico. The award is broken down into three categories based on revenue.

QuadSAT has successfully completed tests which demonstrated QuadSAT's RF-testing drone's ability to test and validate radar system performance at the site where the radar is deployed. The test course was supported by Terma. The aim of the actual project was to determine whether the QuadSAT solution, originally made for testing satellite antennas, could be used for on-site validation of radar systems.

Sofant Technologies has overcome a significant challenge and achieved world-class cycle reliability, a major technical breakthrough. The Scottish-based company now expects to accelerate its commercial roadmap, bringing volume manufacture to market within the next two years. The benefits of RF MEMS for radio applications have been understood by system designers for decades. However, the technology has historically suffered from reliability problems which caused devices to fail prematurely and prevented widespread adoption of the technology. In its most recent testing period, Sofant's development team achieved 25 billion cycles on production prototypes which were supplied by its volume foundry partner. The devices showed no signs of failure before the test was ended by the Sofant team.

Filtronic plc announced that it has joined the **HAPS Alliance**, a non-profit association dedicated to building a high altitude platform station (HAPS) ecosystem that brings digital connectivity to everyone, everywhere. As a member of the HAPS Alliance, Filtronic will collaborate with world-leading telecommunications, technology, aviation and aerospace companies to accelerate commercial adoption, advocate for safety and regulatory standards and help build a cooperative HAPS ecosystem. This cross-industry collaboration is designed to eliminate the 'Digital Divide,' accelerating the development and adoption of HAPS technology, thus bringing better connectivity to areas globally not served by traditional telecoms infrastructure.

ACHIEVEMENTS

Ranatec, a part of the Qamcom Group AB and supplier of specialized test and measurement equipment for RF and microwave applications, has delivered a 5G testing system to one of the big five (**FAANG**) U.S.-based tech companies. In a significant 2020 product milestone, the Swedish manufacturer wrapped up 2020 deliveries with a substantial order of 500K Swedish kroner, approximately Euro 50K. The supplier of niche test equipment interpreted the influx of orders from the U.S. and Asia last year as an indicator of a market trending towards significant investments in 5G technology.

SMP connectors from **Rosenberger** have been selected for use in the first-ever LTE cellular network on the moon, expected to be operational by the end of 2022. Long-term tested and successfully qualified SMP connectors for aerospace applications will be core components for enabling fast, precise and highly reliable satellite communication across the universe. LTE cellular networks provide the technology required for high speed transmission of huge data rates: necessary for vital command, control functions and remote control of lunar vehicles for scientific research applications; real-time navigation; and streaming of high definition videos from the lunar surface to earth.

CONTRACTS

EM Solutions has recently received a second order to supply its Ka-Band transceivers for the **L3Harris Technologies** Panther II Very Small Aperture Terminals. The new contract, valued at more than \$US2M, will deliver over 100 Ka-Band transceivers to L3Harris across the

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Around the Circuit

first half of 2021. The contract award to EM Solutions follows an earlier order to supply 50 transceivers that are already being delivered to L3Harris.

Qorvo® has been selected by the U.S. government to create a state-of-the-art heterogeneous integrated packaging (SHIP) production and prototyping center for RF assemblies, a program valued at up to \$75 million. The goal of the SHIP program is to ensure that microelectronics packaging expertise and leadership is available for both U.S. defense contractors and commercial clients requiring design, validation, assembly, test and manufacturing of next-generation RF components. Qorvo's role is to design and deliver the highest levels of heterogeneous packaging integration, which is essential to meet the size, weight, power and cost requirements for next-generation phased array radar systems, unmanned vehicles, electronic warfare platforms and satellite communications.

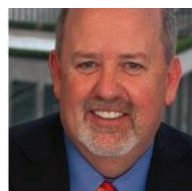
PEOPLE

SweGaN AB, manufacturer of custom-made GaN-on-SiC epitaxial wafers for components and devices for telecom, satellite, defense and power electronics, announced its Board of Directors Chairman **Mats Andersson** has stepped down, passing the SweGaN torch to Vice Chairman **Agneta Franksson**. Agneta Franksson



▲ Agneta Franksson

holds a M.S. in Electrical Engineering. She has extensive experience from several CEO positions and over 25 years experience within R&D, business development and sales focus. Since 2006, she has run her own management consulting company and has served on several boards of directors during the last 14 years. In addition, Franksson is active in providing training at the Swedish Board Academy.



▲ Bill Baumann

Lectrix announced industry veteran, **Bill Baumann**, has joined them as vice president of Business Development. For over 25 years, Baumann held various executive roles at Penton Media culminating in his position as vice president market leader/group publisher—Design Engineering and Sourcing Group. From 2015 to July

2020, Baumann worked as an industry consultant for several media companies. Most recently, Baumann held the role of VP managing director of EH Media's Robotics Group. With more than 30 years of electronics industry experience, Baumann is well-versed in new product introduction and recognizes that the industry now requires a more strategic marketing solution.

Marki Microwave appointed **Duncan Pilgrim** to serve as vice president of sales and marketing. The former



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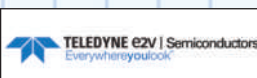
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Around the Circuit



▲ Duncan Pilgrim

vice president of Integrated Device Technology's radio frequency division brings Marki Microwave over 20 years of experience in the semiconductor space. As vice president of sales and marketing, Pilgrim will be responsible for growing the business, branding and developing thought leadership. Throughout Pilgrim's career, he has successfully held multiple general management and business development positions, as well as design and application engineering roles at various midsize and startup companies.

REP APPOINTMENTS

Keysight Technologies Inc. announced the addition of two new partners, **Batronix** and **Batter Fly**, to the company's expanding European distribution network. The addition of Batronix and Batter Fly will broaden Keysight's distribution channel covering power supplies, oscilloscopes, digital multimeters, waveform function generators, data acquisition and handheld RF products.

PLACES

Mini-Circuits announced the opening of a new warehouse and shipping hub at its facility in Penang, Malaysia. This expansion will allow the company to offer many customers shorter lead times and lower freight costs by shipping orders directly from Penang. It will also add another layer of security to Mini-Circuits' global logistics network by sharing the commitment to prompt, reliable fulfillment with existing corporate shipping locations in the U.S. and Europe, as well as distributor partners around the world. Initially, shipments from the Penang warehouse will support orders for Mini-Circuits' TC-family of surface mount transformers in full-reel quantities with plans to expand stock to MMIC and LTCC product lines in the near future.

Gowanda Components Group announced the completion of a nearly 50 percent expansion at its DYCO Electronics facility in Hornell, N.Y. The 12,000 sq. ft. expansion will help the company address market demand for its products, enhance workflow and improve operational efficiency. DYCO engineers customize solutions for aerospace, military, space, medical and industrial applications, in addition to providing solutions for rail transportation.

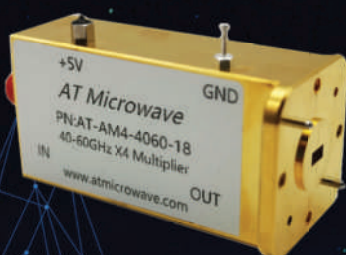
AnTrust announced the opening of their new facility location, strategically located in Columbia, Md., of Howard County. AnTrust's core business supports U.S. Government defense and civilian space applications, in addition to selected commercial and ground-based requirements. This new facility expands their capabilities for the design, analysis, fabrication, assembly and testing of these RF/antenna components and spaceflight payloads. A high performance dual-polarization antenna test range will also be commercially available for rental starting in mid-2021, for the testing of antennas, subsystems and payloads within the 1 to 40 GHz frequency spectrum.



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Toward Augmented OTA Testing: Bringing Full-Wave Numerical Modeling and Antenna Measurements Together

Benoit Derat, Mert Celik and Sebastian Schmitz
Rohde & Schwarz, Munich, Germany

Winfried Simon and Andreas Lauer
IMST GmbH, Kamp-Lintfort, Germany

Evaluating the realistic performance of antennas integrated into complex setups has been a long-term challenge, currently relevant to automotive connectivity, for example. Numerical electromagnetic (EM) modeling offers a cost-effective alternative to device testing but is often limited by an incomplete or inaccurate knowledge of the device under test (DUT). While this shortcoming does not apply to test approaches, the implementation of adequate measurement systems, such as full-vehicle over-the-air (OTA) test setups, requires large investments and, possibly, a significant amount of space. We present a way to converge both worlds in an optimal cost-benefit technique by combining antenna measurements with full-wave simulation.

Three-dimensional EM modeling tools have seen extraordinary technical and commercial development since the early 90s. Now, there is almost no problem involving Maxwell's equations which cannot be solved with the right software and computational resources. Nevertheless, the need for RF measurements continues to grow, and simulations are not foreseen as a substitute for testing soon. The main reason is that full-wave simulation, even performed by an expert, is only as good as the knowledge of the problem modeled. In most circumstances, this knowledge is incomplete, even for the device manufacturer. Taking the example of a mobile phone, some components come from suppliers, material dielectric properties are not fully characterized, manufacturing tolerances and operating uncertainties of the components are not completely accounted for, etc.

Measurements do not suffer from a similar lack of knowledge, as no simplifying assumptions are required about the DUT.

However, the complexities of experimental setups, including realistic integration or usage conditions, must be considered. For example, for autonomous driving cars using cellular vehicle-to-everything (C-V2X) technology for data communication, the connectivity in cars is developing to unprecedented levels. Evaluating the accurate performance of all transceivers (i.e., cellular, WLAN, GNSS, etc.) necessitates including the impact of the complete car on all radiated emissions. To address these aspects, the 5GAA organization is currently standardizing the use of full-vehicle OTA testing systems using 10 m or larger anechoic chambers (see **Figure 1**).¹ The corresponding costs are as substantial as the space requirements, and the realizable test scenarios are still limited. A close to real-world test solution would require unreasonable effort, time and cost for measuring the OTA performance of an integrated 5G mmWave antenna module, and no test chamber can assess the effects of various grounds on the measured metrics or an actual link budget

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To overcome the limitations in both antenna simulation and measurement, the best of both numerical and experimental methods can be combined: measure the part of the problem which cannot be ac-

curately modeled and compute the portion which is too costly or complex to measure.

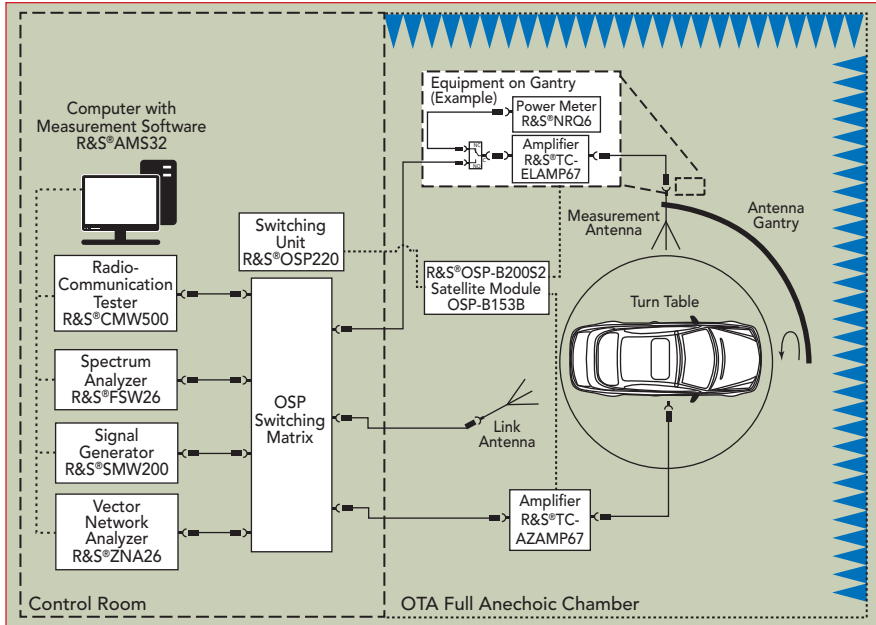
MEASUREMENT + SIMULATION

Combining measurement and simulation is a straightforward out-

come of the fundamentals of wave physics. From the Huygens-Fresnel principle or the equivalence theorem, the six components of the electric (E) and magnetic (H) field vectors outside of a volume, V_s , encompassing a radiating source within a surface, Σ_s , can be exactly computed from only two of the EM field components over Σ_s or the associated surface electric and magnetic currents J and M (see **Figure 2**). Conversely, proven techniques can solve the inverse problem: calculating the currents J and M from two characterized components of E and/or H over a closed surface, Σ_m , containing Σ_s .²⁻⁵

Imagine that Σ_m is a sphere surrounding an antenna. A test probe scans Σ_m and delivers two voltages at each sampling point, which relate to the local, orthogonal, spherical coordinate phasor components E_θ and E_ϕ . Knowing the magnitude and phase of these voltages over the sphere is then sufficient to derive a model of the source, equivalent to the antenna under test, in the sense that the model generates the same E and H fields outside of Σ_s . This principle is not limited to a spherical surface; a sphere matches the results where the measurements are obtained using a spherical test range.

Once this new radiating object is created, there is no need to know the details of the DUT to model its operation and integrate it into a more complex environment. The new equivalent source can be imported in an EM simulator. Additional conditions can be introduced, with more quantities computed to



▲ Fig. 1 R&S full-vehicle OTA testing system based on draft 5GAA requirements.

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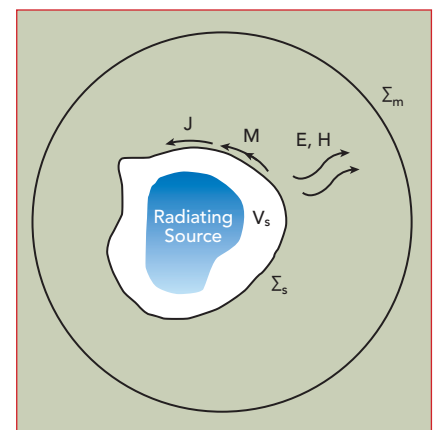
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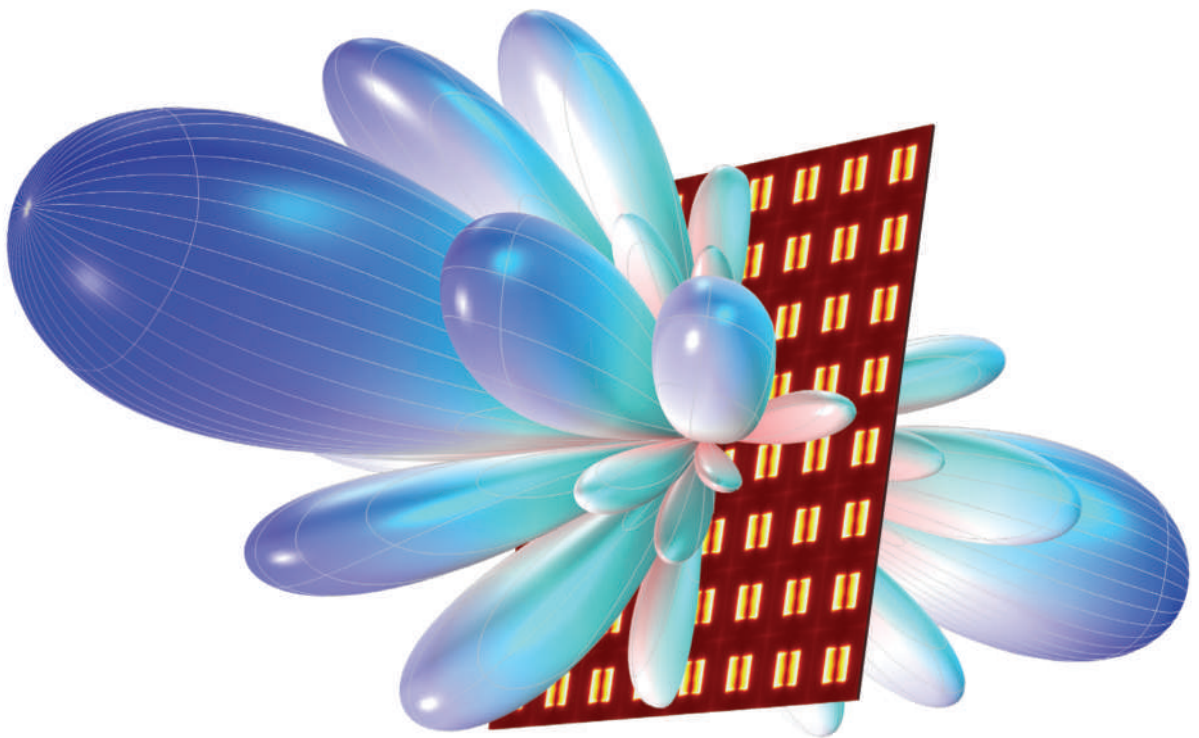
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▲ Fig. 2 Equivalent source calculated from complex voltage measurements over a sphere.

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Visualization of the normalized 3D far-field pattern of a slot-coupled microstrip patch antenna array.

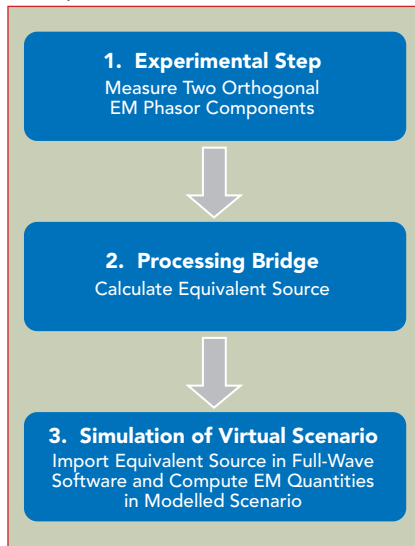
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simulate the influence of nearby scattering objects on the radiation pattern, the link budget with another antenna, the exposure of a person standing in the near-field and so on (see **Figure 3**).

Although the three steps of Figure 3 may be implemented in multiple ways,⁶ we detail one as



▲ **Fig. 3** Steps in the measurement-simulation technique.

an example. In this example, the measurement data are acquired (step 1) with a system comprising an anechoic mobile antenna measurement chamber and a vector network analyzer (VNA). The Rohde & Schwarz anechoic chamber shown in **Figure 4** has tip-to-tip dimen-



▲ **Fig. 4** Anechoic chamber with spherical scanner, measurement probe supported by the elevation arm, and DUT positioned at the azimuth pole.

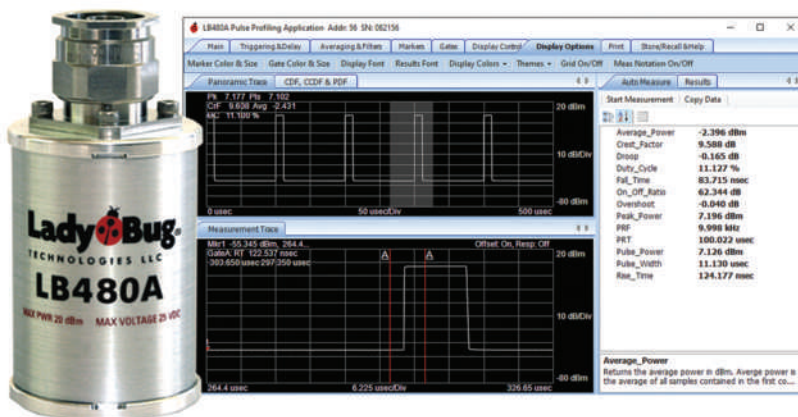
sions of $0.64 \times 1.25 \times 0.93$ m between the absorbers and contains a distributed-axis positioner with a 360-degree rotating azimuth table to support the DUT. A gantry arm carries the measurement probe and provides elevation from 0 to 165 degrees. The mechanical precision of this spherical scanner is better than 0.03 degrees in both dimensions. The probe is a dual-polarized Vivaldi antenna, suitable for direct far-field and spherical near-field measurements from 12 to 90 GHz. The probe tip retains a separation of 50 cm from the center of the coordinate system, with the center accurately located using built-in lasers. The center of the DUT can be accurately positioned at this point using a crank, which enables fine DUT height adjustment.

In this test setup, three ports of the VNA are used: Port 1 feeds the RF signal to the DUT via a cable through the azimuth pole. Ports 2 and 3 collect the received signals simultaneously, connecting to a feedthrough at the chamber side and two cables running to the two polarization ports of the probe. To avoid cable movement, rotary joints for both azimuth and elevation are integrated into the chamber. A full measurement obtains S21 and S31 (i.e., magnitude and phase) for all desired angular positions.

Step 2 is performed using the Fast Irregular Antenna Field Transformation Algorithm (FIAFTA).² The FIAFTA, which was developed at the Technical University of Munich, implements a generalized minimal residual equation solver for reconstructing the equivalent currents over a triangular mesh covering Σ_s from the measured S-parameters. The reference complex far-field of the test probe is injected in the algorithm to include a full probe correction. The resolution of the inverse problem is dependent on the applied domain boundary conditions. This study applies the "Huygens radiator" option, which assumes a fixed free-space impedance boundary condition at Σ_s . This approach is computationally efficient at delivering solutions for the emissions, predominantly radiating toward the outside of Σ_s . Subsequently, Σ_s was chosen to be a rectangular box

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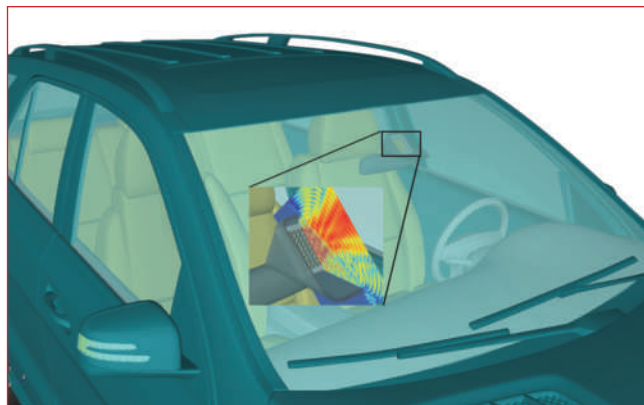
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▲ Fig. 5 mmWave antenna array integrated in the rear-view mirror.

closely encompassing the DUT.

In step 3, the box of equivalent currents is used as an EM source in the finite difference time domain (FDTD) software EMPIRE XPU by IMST GmbH.⁷ To correctly import the data, equivalent currents are interpolated so the triangular mesh is

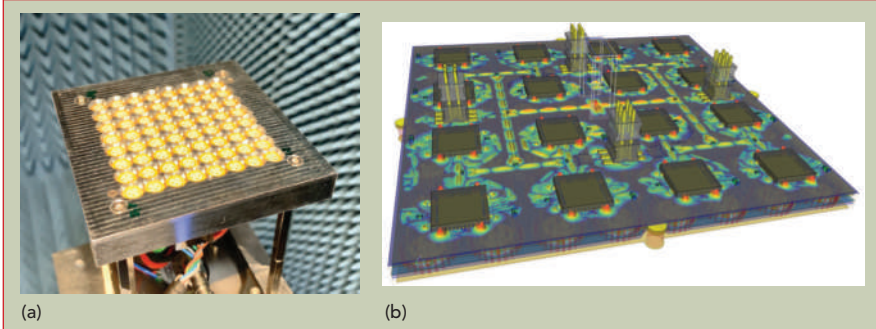
converted into a cube. The original triangulation must be fine enough to ensure the stability conditions of the FDTD are fulfilled. A sampling of $\lambda/15$, where λ is the free-space wavelength, meets this requirement.

FULL-VEHICLE APPLICATION

Considering the full-vehicle OTA case, the measurement system shown in Figure 1 can be used to evaluate the performance of a 5G mmWave module integrated into a car; however, it is costly and time-consuming. First, the cost of a large positioning system with a mechanical accuracy meeting the requirements of near-field testing at this frequency range are exorbitant. Second, the car is unlikely to be positioned on the turntable with the antenna module at the center of the coordinate system. With an offset and the small wavelength, the probe would have to scan the upper hemisphere—at least a large portion of it—with angular resolution of less than 1 degree. The test time would be extremely long, as distributed-axis positioners of this size have typical speeds of 6 to 12 degrees/s in azimuth and 1 to 2 degrees/s in elevation, respectively. On the other hand, only performing a full-wave simulation of the antenna integrated within the car is not completely suitable, as the simplifying assumptions would not guarantee a suitable model of the real-world installation.

To show the utility of combining measurement and simulation, we study a 5G mmWave transceiver integrated in the rear-view mirror behind the windshield of a car (see Figure 5). Measurements of the antenna module are used as an input to a full-wave computation, where the module is virtually integrated into a numerical model of the car. The approach uses the Rohde & Schwarz anechoic chamber measurement system with FIAFTA and EMPIRE XPU processing, previously described.

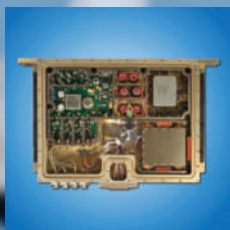
The DUT is an 8×8 antenna array with a mmWave front-end module operating at Ka-Band (see Figure 6).⁸ The array uses a 1:8 divider to distribute the signal from one waveguide interface to 16 beamforming ICs. Each IC feeds four, dual-port circular patch antennas, providing



▲ Fig. 6 Antenna side of the 8×8 phased array (a). Simulation of the IC side of the array, showing the E-fields at the IC and antenna feeds (b).

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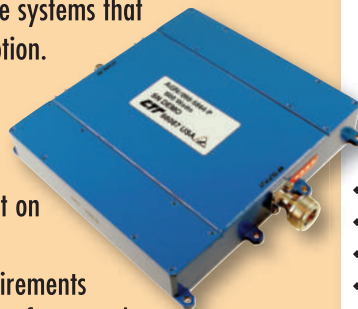
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individual phase and amplitude control of every antenna element. Both physical and full numerical versions of the array were used. The numerical model, including all accessible knowledge of its architecture and key parameters, was used to design the array.

During the measurement step, the complete sphere around the DUT was scanned with 2 degree angular steps in both azimuth and elevation. To verify the results, two methods

were used to compute directivity. With the first method, the acquired near-field data was processed using FIAFTA. The algorithm created the equivalent current box, which was then imported into EMPIRE XPU, where the fields were propagated via FDTD through the complete computational domain. With the second method, a far-field multi-level, fast multipole method translation, also supported in FIAFTA, was used to directly compute the far-field

radiation pattern from the measurement data.⁹ The results of the two methods, compared in **Figure 7**, agree across the complete angular region. Observations of additional near-field distributions at various locations show complete consistency between the fields for Σ_s obtained only with FIAFTA and the combination with EMPIRE XPU.

In the next stage, the FDTD software was used to simulate the antenna integrated in the windshield of the car, shown in Figure 5. The computations were performed using two approaches: 100 percent numerical, where both the antenna and the vehicle were modeled, and hybrid, where the combination technique was employed, with the array represented in the EM simulation by its measurement-based equivalent source. **Figure 8** compares the two, showing the near-field E-field magnitudes in a defined plane at 29 GHz. The field distributions agree with some differences, especially in the region between the array and the windshield. **Figure 9** compares the far-field directivity patterns, showing reasonably consistent results when $\varphi = 0$ degrees and more

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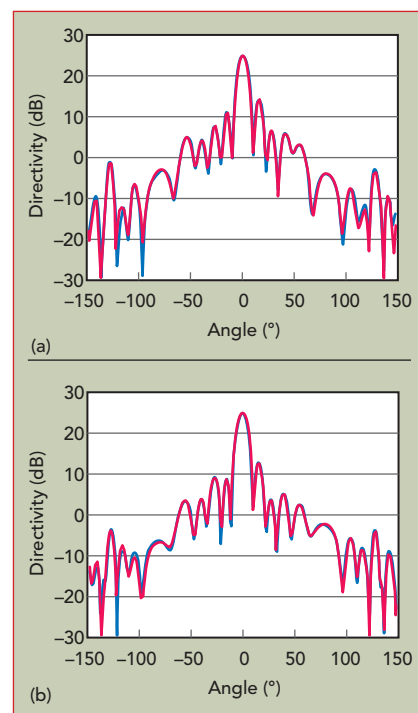


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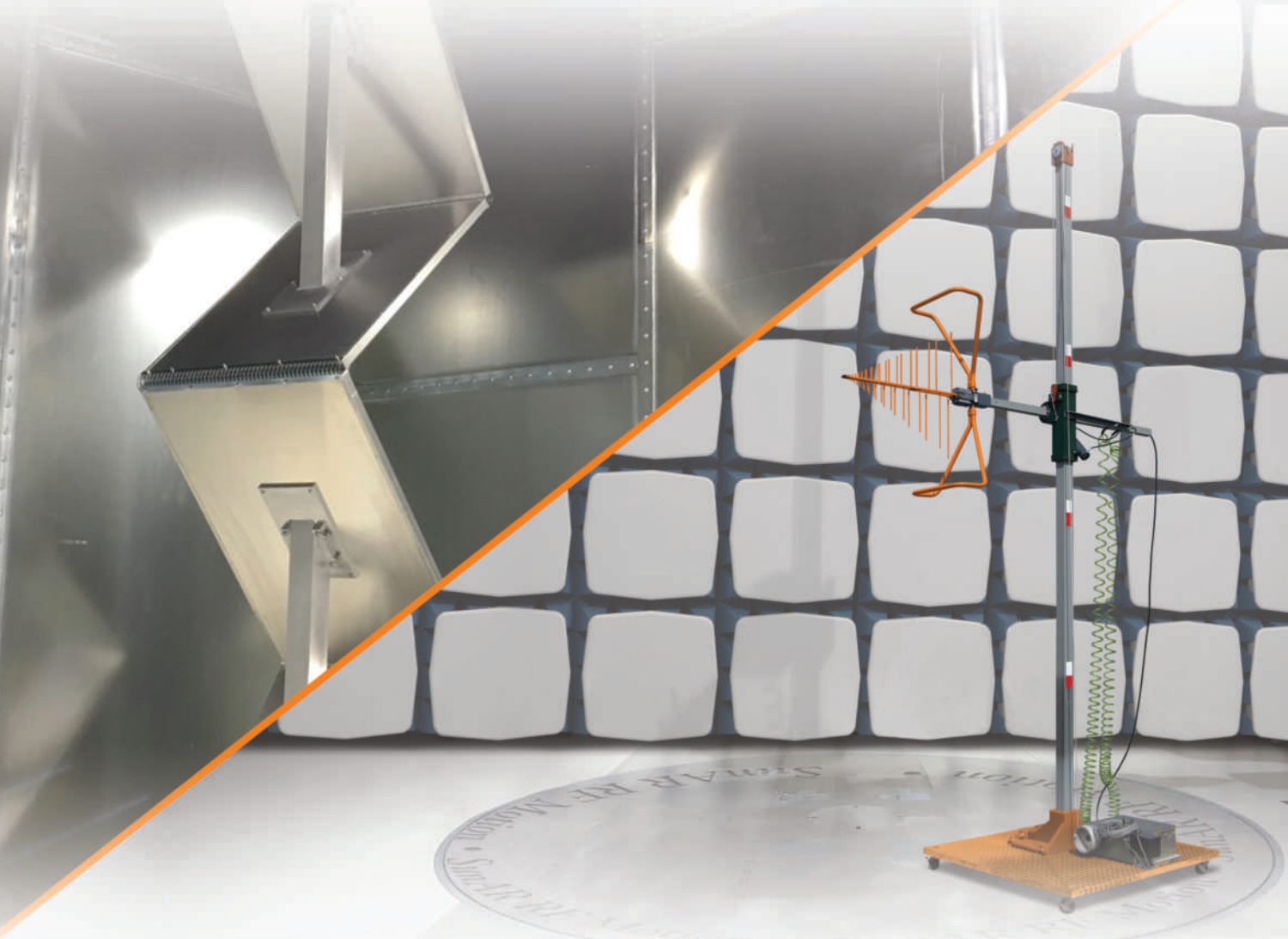
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▲ **Fig. 7** 29 GHz azimuth patterns comparing the near-field to far-field processed results (red) with the pattern reconstructed using the combination technique (blue). $\varphi = 0^\circ$ plane (a); $\varphi = 90^\circ$ plane (b).

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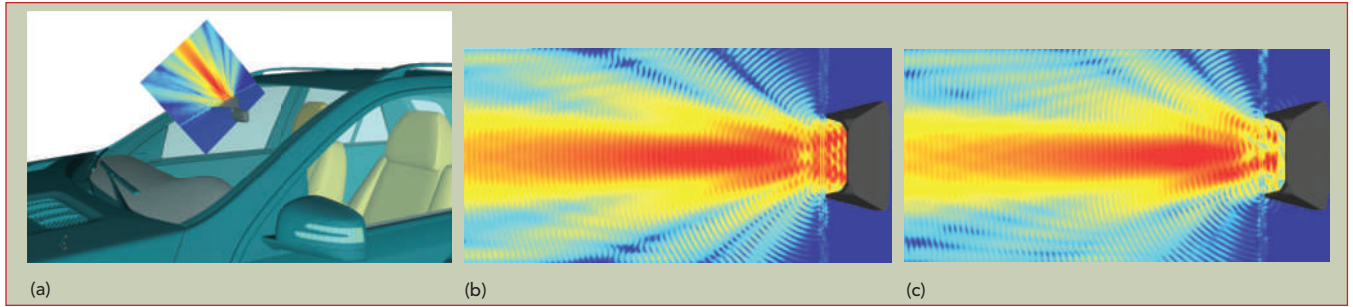
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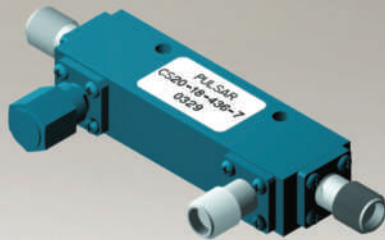
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▲ Fig. 8 Near E-fields at 29 GHz using a 40 dB scale: cut-plane orientation with respect to computed model (a), FDTD-only calculations (b) and combination technique (c).

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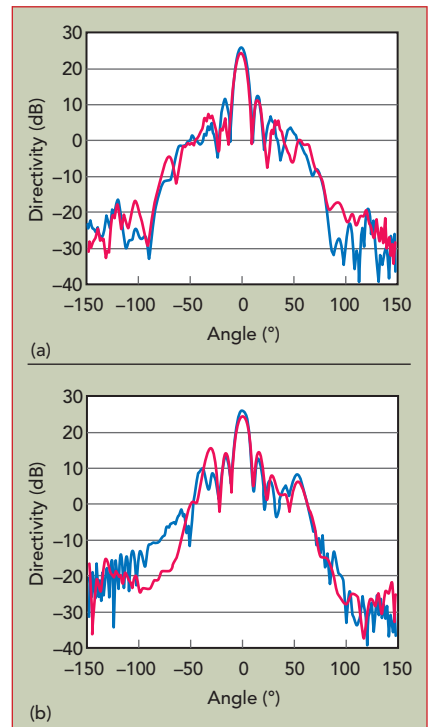
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deviations, especially in the sides lobes, when $\varphi = 90$ degrees.

These differences are expected. The FDTD model of the array does not account for production tolerances or tolerances in the operation of the electronics. Other error contributors include DUT modeling errors (e.g., imperfect knowledge of dielectric properties), measurement uncertainty and boundary conditions applied at Σ_s for deducing the radiating currents. A more systematic uncertainty evaluation is required, which will be the subject of future investigation.

At this point, neither of the two computational approaches delivers better results, i.e., closer to the real-world implementation. The hybrid or combined approach yields much



▲ Fig. 9 29 GHz azimuth patterns comparing full-wave computation only (blue) with measurement-simulation (red). $\varphi = 0^\circ$ plane (a); $\varphi = 90^\circ$ plane (b).

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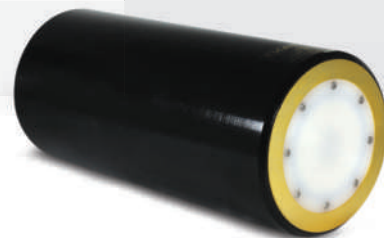
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higher computational efficiency than the 100 percent numerical analysis. Simulating the full EM model of the array is challenging due to the fine details in the multi-layer structure of the 5G module and the computational complexity of the scenario. Simulating the full model with 3600 million FDTD cells requires a computational time of 180 minutes and RAM usage of 108 GB. As these fine details disappear in the hybrid model, the simulation complexity drops

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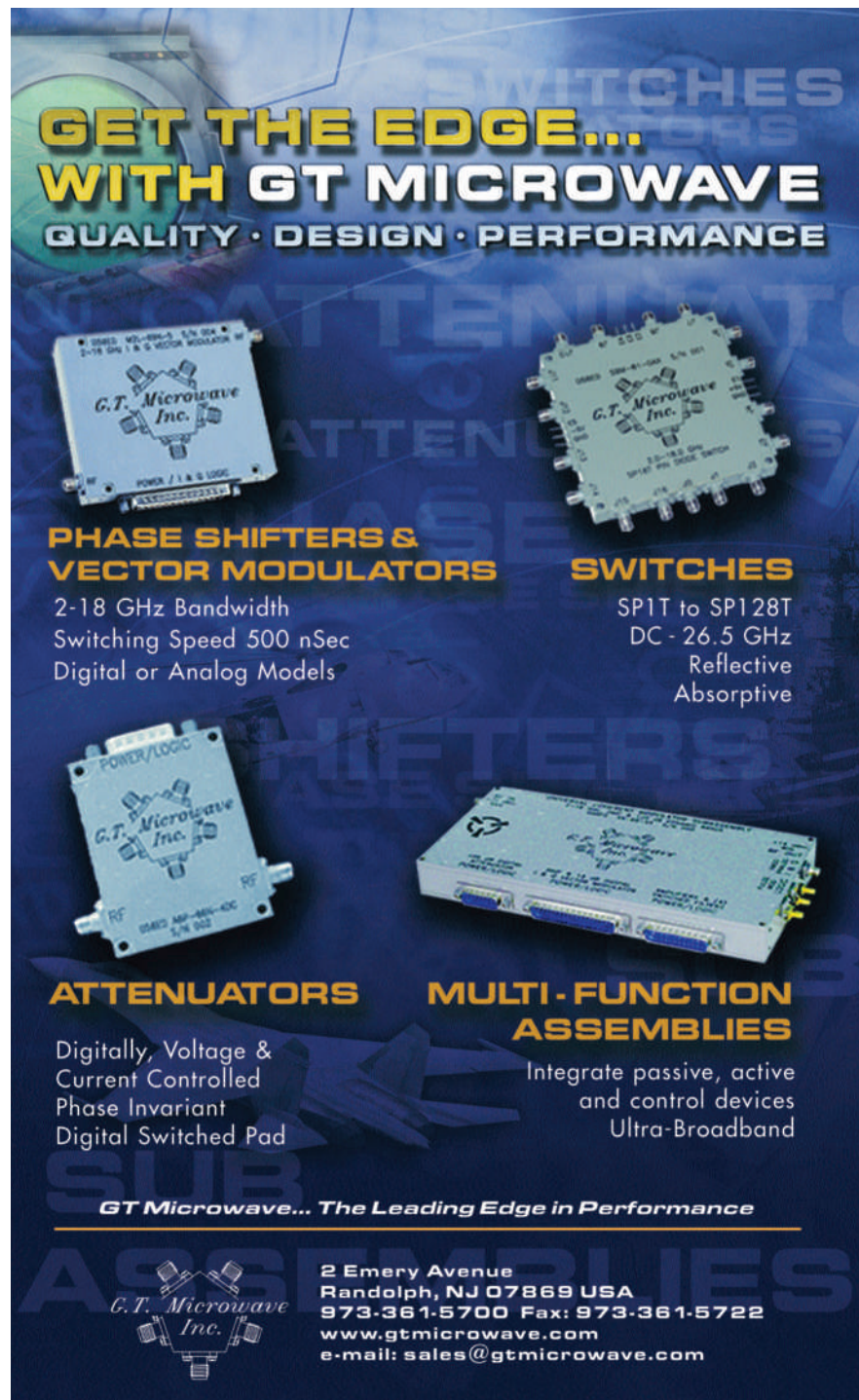
CONCLUSION

As the need to improve antenna design and performance in real-world applications is constantly growing, as is the complexity of the scenarios, converging measurements with the power of numerical computation seems an unavoidable way forward.

This article presented an augmented measurement or augmented simulation technique, exploring this approach and revealing multiple advantages. Numerical computation can be made more realistic, as no a priori and in-depth knowledge of the DUT, including manufacturing tolerances, is required. Calculations are also more efficient—by 12× in speed and 10× in memory in the example described—as much of the complexity in modeling the radiating source is removed. Measurements can be more cost and time effective. In the example, an expensive, full-vehicle OTA facility can be replaced by a 1.3 m² spherical scanning anechoic chamber, used just to measure the array module. Integration of the module in the car is obtained by processing. Future articles will demonstrate such techniques for other applications, involving measurements of active devices transmitting modulated signals and including more systematic evaluation of uncertainty contributors. ■

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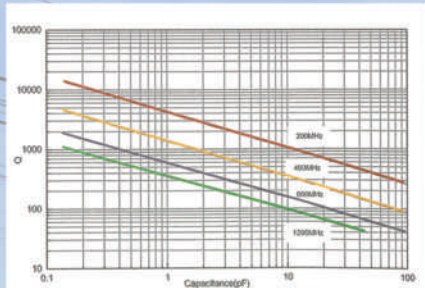
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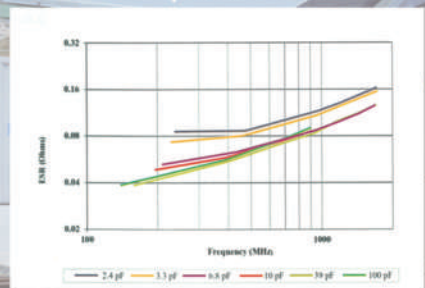
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Characterization of Additive Phase Noise in Microwave Amplifiers

Lily Geller

Tufts University, Medford, Mass.

Paul Blount and Charles Trantanella

Qorvo, Inc., Chelmsford, Mass.

High-power signals with minimal phase noise are crucial for radar and communication systems, for phase noise is directly related to receiver sensitivity. At the heart of each system is an oscillator, which can be configured to have very low phase noise. However, oscillators tend to have low output power, so they often must be boosted by amplifiers. The addition of amplifiers presents other issues, most notably the addition of phase noise to signals passing through the system. This additive phase noise can mask a target or otherwise interfere with signal integrity and transmission.

One serious issue faced by systems designers is quantifying the level of additive phase noise, since this parameter is challenging to measure. In this article, we discuss additive phase noise and the reasons why reducing an amplifier's contribution to phase noise is important to a system's performance. We also demonstrate the techniques needed to improve additive phase noise measurements across frequencies for reliable product classification. We further investigate the impact of amplifier type and compression level on additive phase noise and explore how the optimization of these characteristics can improve phase noise performance dramatically. Finally, we verify our findings through production testing and convey the ramifications for engineering design.

ADDITIVE PHASE NOISE

Phase noise refers to the stability of a signal's frequency over time.¹⁻³ Ideally, an oscillator produces a perfect sinusoid at a singular frequency—which we call the carrier or desired signal—that has zero phase noise. However, the presence of noise causes all oscillators to behave in a non-ideal fashion.

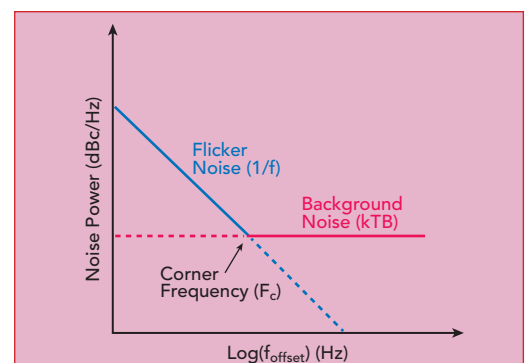
The two main sources of phase noise are background noise and the up-conversion of near DC (1/f) flicker noise (see **Figure 1**).

As the figure shows, background noise is constant over time and dominates the high frequency spectrum away from the source frequency. The power of the background noise, P_N , is defined as

$$P_N = kTB \quad (1)$$

where k is Boltzmann's constant, B the frequency bandwidth and T the temperature of the system. The background noise is, therefore, related to operating conditions in addition to the oscillator itself.

The other type of phase noise, the up-conversion of flicker noise, manifests as a skirt around the desired frequency, rather than a single tone in the frequency domain. As shown in Figure 1, flicker noise decreases linearly on the logarithmic scale until it reaches the corner frequency, which is where the spectrum becomes dominated by the high frequency background noise. Since this second source of phase noise is produced close to the carrier, it causes significant signal interference.



▲ **Fig. 1** Phase noise contributors in oscillators.

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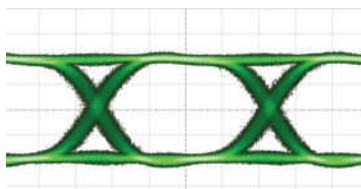
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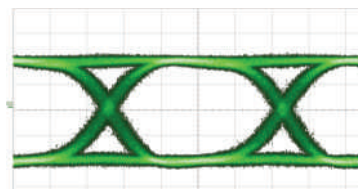
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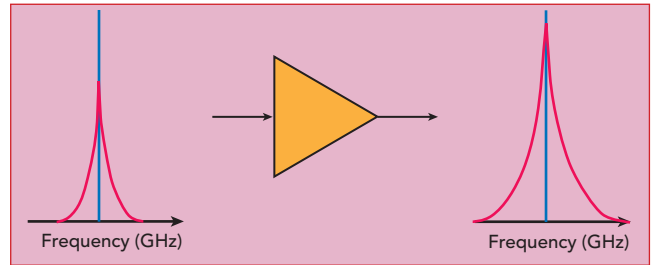
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In a system requiring high sensitivity, an oscillator with low absolute phase noise is an ideal signal generator. However, many applications require higher power levels than a standard signal generator can produce, so amplification must be introduced into the transmit chain. Rather than solely amplifying the oscillator's carrier signal and associated phase noise skirt, though, the amplifier adds phase noise of its own (see **Figure 2**). As shown in this figure, the width and height of the output skirt increases due to the additive phase noise of the amplifier. If an amplifier's phase noise is too high, it can overpower the noise associated with the oscillator, eliminating the benefits of a low noise oscillator. As a result, properly characterizing and measuring the phase noise of amplifiers and other components is important to ensure the successful performance of RF systems.

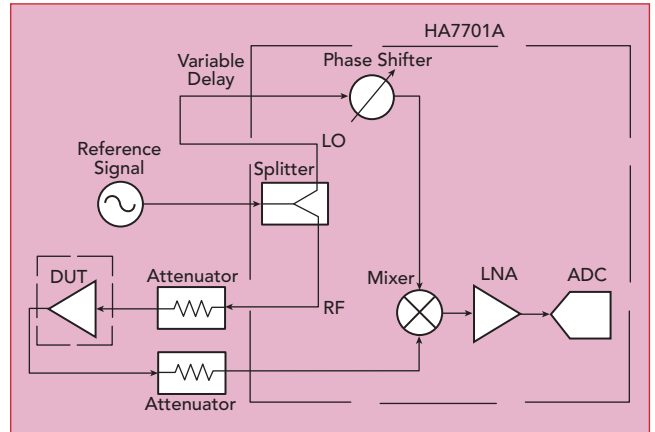
ADDITIVE PHASE NOISE MEASUREMENT

Additive phase noise can be notoriously difficult to measure because it is often 30 to 40 dB lower than the absolute phase noise of the reference signal.^{3,4} Therefore, phase cancellation is used to perform the measurement. This method has been examined by Breitbarth and Koebel⁵ and implemented in commercially available phase noise analyzers, such as the Holzworth Instrumentation HA7701A used in this study. A block diagram of the measurement setup is shown in **Figure 3**, including the internal components of the analyzer. The block diagram shows how the phase cancellation measurement system isolates the amplifier additive phase noise.

The reference signal provides the source power for the system and is split to power the local oscillator (LO) and RF paths separately. The RF path passes through the device under test and includes attenuators to set the appropriate drive level. The attenuators before the amplifier control input power and compression level, since high power can overdrive the amplifier. The attenuators after the amplifier protect the internal mixer; they impact the phase noise readings by approximately



▲ **Fig. 2** An amplifier's effect on phase noise.



▲ **Fig. 3** Phase noise measurement setup.

1 dB, depending on the amount of attenuation. If the output power from the amplifier is very low, minimizing the RF drive attenuation is beneficial to ensure the phase noise analyzer can detect the input signal.

The LO path includes a variable delay line and a 90-degree phase shifter to maintain quadrature between the LO and RF paths. Phase cancellation is highly dependent on LO and RF phase matching, so the variable delay is important to overcome inherent errors in the phase shifter. By performing manual adjustments to the LO path, we have seen measurements improve up to 4 dB. Short cables and low loss paths are needed on the LO

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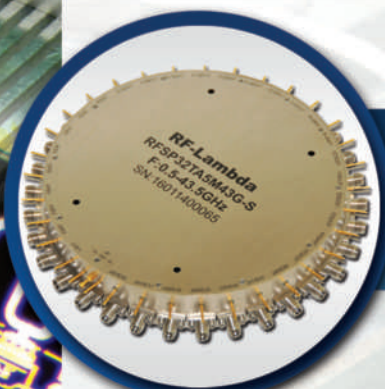


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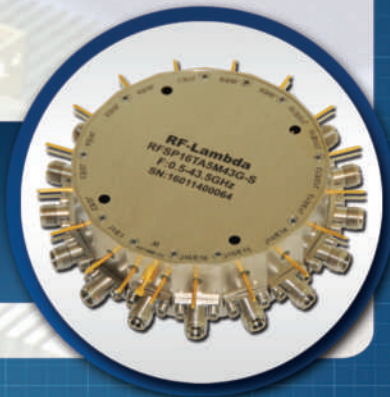


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TABLE 1

AMPLIFIER PHASE NOISE COMPARISON

Product	Process	Frequency (GHz)	Saturated Output Power (dBm)	Phase Noise (dBc/Hz @10 kHz offset)
CMD315	PHEMT	4–10	21	-154
CMD316	PHEMT	6–20	18.5	-149
CMD317	PHEMT	1–24	24	-160
CMD274	HBT	2–20	22	-165

side to ensure sufficient input power to the mixer, helping compensate for the output power limitations of standard signal sources, especially at higher frequencies. High LO drive of 15 to 18 dBm reduces the amplitude modulation (AM) noise in the phase detector, which lowers the system measurement floor. After the mixer cancels out the reference signal, the signal that remains represents the additive phase noise associated with the amplifier. The phase noise analyzer amplifies this using an internal low noise amplifier (LNA) and the voltage signal is applied to an analog-to-digital converter. The resulting trace provides a sweep of the single sideband phase noise by offset frequency.

Using this measurement technique, we measured amplifiers from Qorvo's standard products line, testing different power levels and frequencies. **Table 1** summarizes the median phase noise for four amplifiers. Compared to the reference

signal's phase noise of about -120 dBc/Hz, the low phase noise values measured show the effectiveness of the test system's noise cancellation.

AMPLIFIER TRENDS

As shown in the table, the phase noise of the four amplifiers—low noise, driver and wideband distributed amplifiers—varies from approximately -150 to -165 dBc/Hz. To explain the differences, we compared amplifier topologies, but found it is not a defining factor. Rather, the differences are largely determined by device technology.

Figure 4 compares the phase noise of a PHEMT amplifier (CMD316) to one using HBTs (CMD274). The phase noise measurement of the HBT amplifier is 10 to 15 dB lower than the PHEMT amplifier when operated in saturation and at the same frequency. Although PHEMT amplifiers have higher output power and frequency capabilities than HBT amplifiers,

they typically have worse phase noise. Compared to PHEMTs, HBTs have lower electron mobility, leading to less fluctuations in charge and electron movement within the device channels.⁶ Less variation contributes to fewer up-conversions in HBT amplifiers, so they have considerably lower phase noise than PHEMT amplifiers.⁷

A second trend investigated for PHEMT and HBT amplifiers was the relationship between phase noise and amplifier compression, concentrating on the three main regions of an amplifier's transfer characteristic: linear, saturated and 1 dB compression. In an amplifier's linear region, the output power is directly proportional to input power. At saturation (P_{sat}), an amplifier produces no additional output power as input power increases. At 1 dB compression (P_{1dB}), the gain of the amplifier is reduced by 1 dB from its linear level, an intermediate region between linear and saturated operation. To compare the phase noise of these three states, we used attenuation to regulate the amplifier's input power to consistently measure performance and see the trends.

Figure 5 shows phase noise measurements of a PHEMT amplifier (CMD315) driven at different levels of compression. The phase noise is a minimum at P_{1dB} , achieving -156.3 dBc/Hz at 10 kHz offset, a significant phase noise improvement versus be-



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Impedance: 50 Ohm
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Insertion Loss: < 0.5
Input Power: 200W max
PIMD: -153dBc
Connector: 4.3-10/7/16 DIN N-type

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Frequency: 700/800/900MHz
1.8/2.1/2.7/3.5GHz
Impedance: 50 Ohm
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Input Power: 200W max
PIMD: -153dBc
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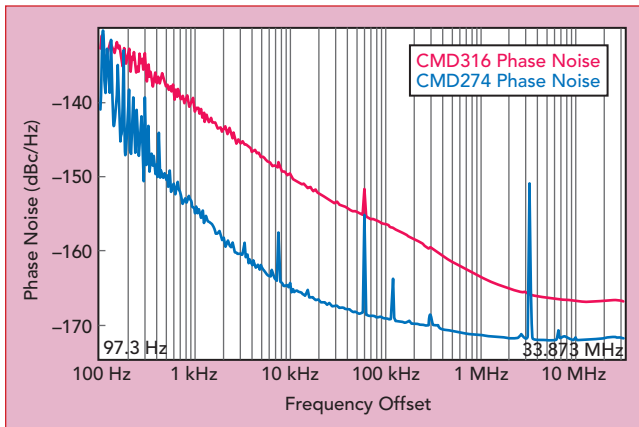
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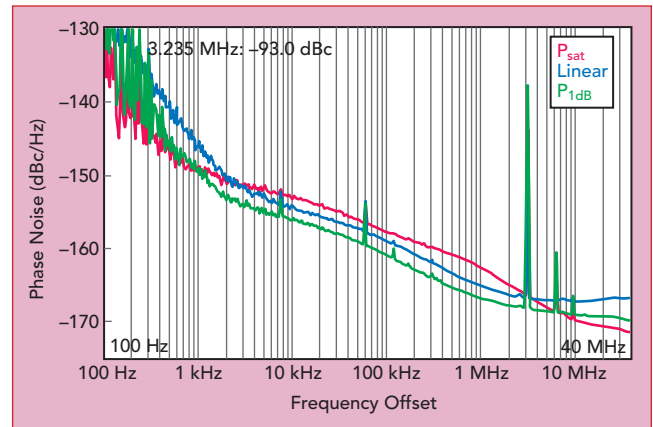


▲ Fig. 4 HBT (CMD274) vs. PHEMT (CMD316) amplifier phase noise, both in saturation at 6 GHz.

ing operated at either linear or P_{sat} . At frequencies close to the carrier, many other amplifiers show the same trend in phase noise versus compression, i.e., the phase noise is typically minimized at $P_{1\text{dB}}$, followed closely by the linear drive region. Saturated operation generally leads to the highest phase noise, often 3 to 4 dB higher when compared to $P_{1\text{dB}}$.

We believe the optimal result at $P_{1\text{dB}}$ can be explained considering the distortion in amplifiers caused

by amplitude-to-amplitude (AM-AM) and amplitude-to-phase (AM-PM) modulation. AM-AM refers to the change in an amplifier's output amplitude depending on the input power level, while AM-PM refers to the change in the output phase of a signal depending on changes in the input amplitude. Each type of modulation contributes to the additive phase noise of an amplifier, so minimizing these distortions will minimize the overall noise.

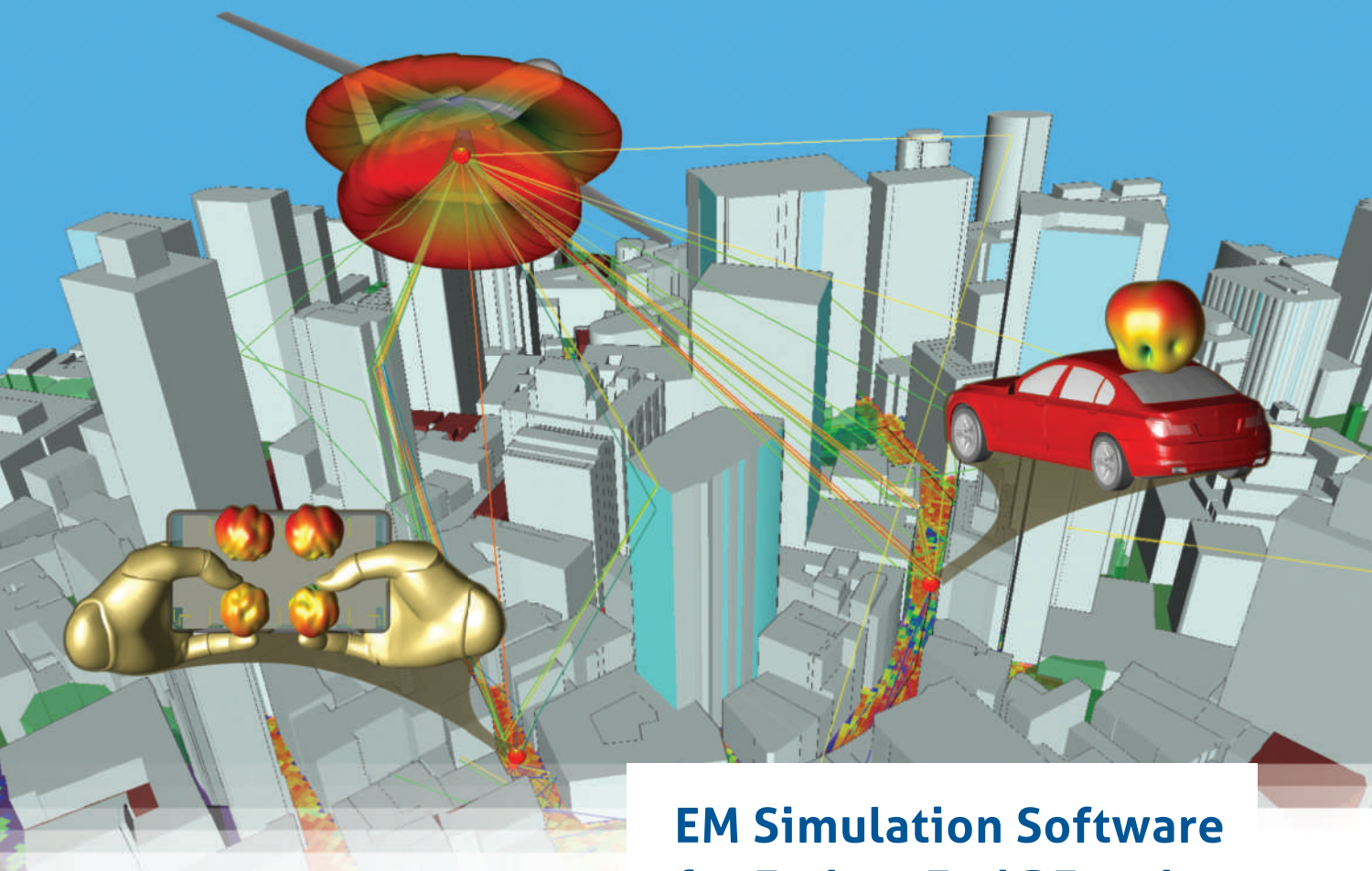


▲ Fig. 5 CMD315 PHEMT amplifier phase noise vs. signal level at 6 GHz.

The AM-AM and AM-PM distortions on the CMD315 PHEMT amplifier are shown in **Figure 6**. Note that the AM-AM and AM-PM trends appear to correlate closely to amplifier saturation levels. One explanation may be the following: In the linear region (less than 0 dBm input power), both the AM-AM and AM-PM distortions are minimized. Any AM noise at the input will appear primarily as amplified, undistorted AM noise at the output and will cause minimal additional phase noise. As the amplifier enters compression around 2 dBm input power, its gain roll-off attenuates the AM-AM noise and lessens its impact on phase deviation at the output. At the same time, however, the AM-PM phase distortion begins to grow. The AM-PM distortion increases as the amplifier reaches deep saturation, while the impact from the AM-AM noise is lessened further. Therefore, it appears the contribution to an amplifier's additive phase noise is maximized in the linear region by AM-AM noise and maximized in the saturated region by AM-PM distortion. However, as shown in Figure 5, the lowest phase noise of the CMD315 amplifier is at $P_{1\text{dB}}$. This region represents a near ideal situation where the AM-AM distortion is partially suppressed, while the AM-PM distortion is still small, less than 2 degrees at 2 dBm of input power (see Figure 6). Operating the amplifier at $P_{1\text{dB}}$ yields the minimum overall noise of the device and, therefore, the lowest additive phase noise. Many GaAs PHEMT and HBT amplifiers follow this trend; however, it may not be

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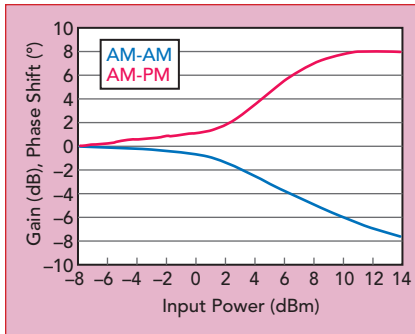
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▲ **Fig. 6** AM-AM and AM-PM distortion of the CMD315 PHEMT amplifier at 6 GHz.

universal across all amplifiers, especially where the AM-PM distortion is greater at lower input power.

Finally, note a curious phenomenon in Figure 5, where the trends in phase noise change for frequency offsets of 2 MHz or greater. At these higher offset frequencies, P_{sat} becomes the preferred cooperating level to achieve the lowest phase noise.⁸ This relationship is governed by

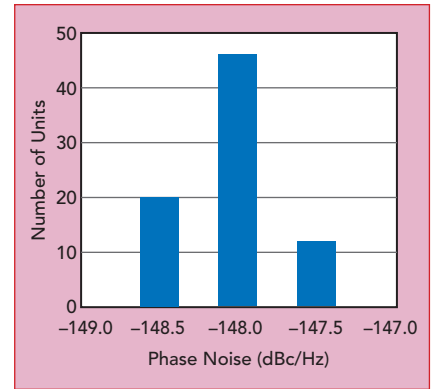
$$L = -177 - (P_{\text{in}}) + \text{NF} \quad (2)$$

where L is the phase noise after the

spectrum levels out, -177 is the power of the thermal noise floor at room temperature, P_{in} is the input power to the amplifier and NF is the amplifier's noise figure. As an amplifier enters saturation, its input power increases at a much faster rate than its output noise, resulting in decreasing phase noise at high offset frequencies. As we were more concerned about the impact of phase noise at lower offsets, e.g., <100 kHz, we did not investigate this trend further.

PHASE NOISE VARIABILITY

As phase noise will certainly vary from part-to-part and between lots, it is important for system engineers to know the bounds of this variation. We tested phase noise on production lots of the CMD264, a standard product LNA, to confirm the relationships between phase noise and power were consistent for all units in a lot. The packaged parts were manually tested using an expanded phase noise analysis setup, which included a manual production test fixture and longer cables. Since the apparatus re-



▲ **Fig. 7** CMD264 phase noise distribution at 10 kHz offset from an 8 GHz carrier at 1 dB compression.

duced connectivity and drive power levels, the average phase noise measured across the lot increased slightly compared to the initial baseline.

Figure 7 shows the phase noise distribution at 10 kHz offset for 78 units within a single lot at $P_{1\text{dB}}$. The phase noise variation fits a normal distribution about the mean for all units tested. Phase noise values have a range of about 1.3 dB and a standard deviation of 0.3 dB, a rela-



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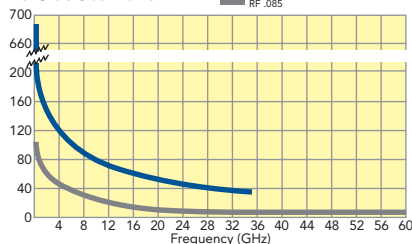
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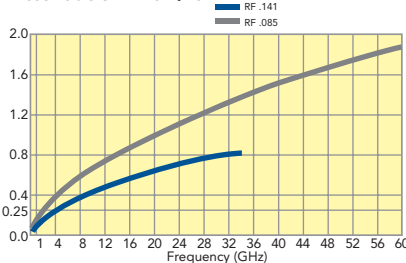
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tively tight distribution for the part. The similarities indicate that phase noise is related more to the semiconductor process used for an amplifier, rather than manufacturing deviations among the units. Also, this margin of error is small enough that the relationship between compression and phase noise cannot be discounted as a measurement error.

CONCLUSION

In this article, we examined the use of a phase cancellation technique for making accurate additive phase noise measurements. We also identified methods for improving the system noise floor performance and optimizing the phase detector to enhance measurement capabilities. Using these techniques, we explored phase noise trends considering the amplifier's semiconductor process and compression level. We also validated these trends by testing amplifiers in a single lot to demonstrate phase noise consistency.

To minimize additive phase

noise, we recommend selecting an HBT amplifier. To optimize the phase noise of PHEMT amplifiers, we recommend operating at P_{1dB} to minimize both AM-AM and AM-PM distortion. If operation at P_{1dB} is not feasible, then the linear region provides the next lowest phase noise. Overall, we strongly recommend considering phase noise capabilities when choosing an amplifier for sensitive RF systems. ■

ACKNOWLEDGMENTS

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ing the block diagram of the phase noise measurement setup.

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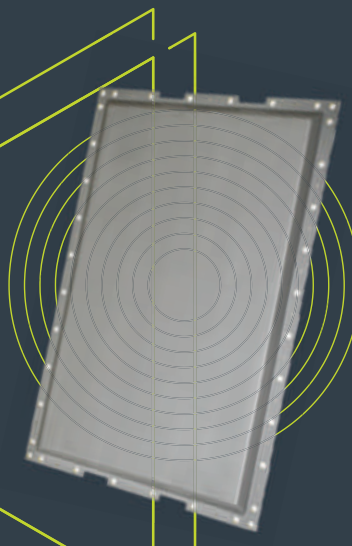
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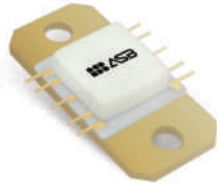
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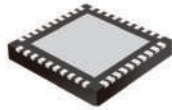
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Applications & Considerations for Double-Ridge Guide Horn Antennas

Kevin Hietpas
Fairview Microwave, Lewisville, Texas

A general trend in telecommunications, radar and other sensing applications is higher operating frequencies, into the mmWave bands. Though the bandwidth/throughput, spectrum congestion and resolution are attractive at mmWave frequencies, mainstream applications at these higher frequencies can interfere with critical military, government, weather sensing, satellite sensing, satellite communications and other scientific research. Ensuring minimum interference for critical applications in the mmWave spectrum will be a burden on the electromagnetic compliance (EMC) certification and electromagnetic interference (EMI) authorities, as well as anyone working in applications vulnerable to unintended—or intentional—interference.

A key antenna technology for testing and EMI/RFI monitoring/surveillance is the double-ridge guide horn (DRGH) antenna. This article explores the trends influencing the utility of DRGH antennas, their performance and technology developments.

DRGH ANTENNAS

Pyramidal horn antennas are widely used, classic aperture antenna configurations, where a rectangular waveguide is gradually transitioned into a horn, which provides an impedance-matched path from the waveguide to free space. These linearly polarized waveguide antennas have been a popular

choice for many high gain, point-to-point radio links at mmWave frequencies. Closed-form equations enable a designer to closely match the antenna's gain to its dimensions, and the radiation pattern can be closely approximated. However, these antennas typically perform over a relatively narrow bandwidth, which limits their use for certain testing scenarios. With EMI testing, for example, the immunity and emissions tests typically measure noise containing frequency components spanning a much wider bandwidth.

DRGH antennas introduce ridges—internal ridged arches attached to the edges of the pyramid on the E-plane—adding capacitance effects that lower the cut-off frequency of the dominant TE₁₀ propagation mode, which extends the single-mode bandwidth. This eliminates the need for additional antennas to cover the required bandwidth, with their respective connections and potential paths for additional EMI.

The main DRGH antenna radiation pattern occurs on the main axis, i.e., at 0 degrees. At high frequencies, the main beam becomes narrower, and the side lobes increase in power. At high frequencies, i.e., >12 GHz, the main lobe splits into four off-axis lobes, where the amplitudes of these four lobes eventually surpass the power of the on-axis lobe.¹

The components of a conventional DRGH involve the coax-to-waveguide feed, a standard pyramidal horn structure and two cen-

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tral ridges (i.e., top and bottom), as shown in **Figure 1**. Classic iterations of the DRGH antenna use dielectric sidewalls instead of the standard flared aperture found in horn antennas. The ridges are tapered to vary the impedance from the 50 Ω feed point to the impedance of free space at the aperture of the horn antenna, i.e., 377 Ω . The shielding ground of the coaxial feed is connected to the first ridge, the second ridge is connected to the center pin through an extension of the coaxial inner conductor. The cavity at the base of the structure is connected to the flared walls of the horn through a secondary metallic box, which creates a shorting plate that reduces the return loss in the waveguide transition.

DESIGN IMPROVEMENTS

Several design modifications have attempted to overcome the deteriorating radiation pattern at high frequencies.²⁻⁴ These include:

- Adjusting the ridges to reduce edge diffraction
- Modifying the side flares with a metallic grid, dielectric sidewalls or removing them entirely

Each of these approaches improves the bandwidth of the antenna by increasing the frequency where the characteristic deterioration of the radiation pattern occurs, extending it to Ka-Band.

In some DRGH antenna designs, the ridges have a “fast” opening or rapid transition from the waveguide to free space. The downside is particularly severe at the aperture: higher mismatch and unwanted loss. The sharp edges within the ridges can also cause diffraction affecting the radiation pattern at higher frequencies. To optimize this impedance transition, various ridge designs have been used: linear, exponential, circular or other mathematical functions—even sinusoidal. Some impedance tapers use a combination of linear (near the feed), exponential (in the middle) and circular (near the aperture) to improve the antenna’s performance.³

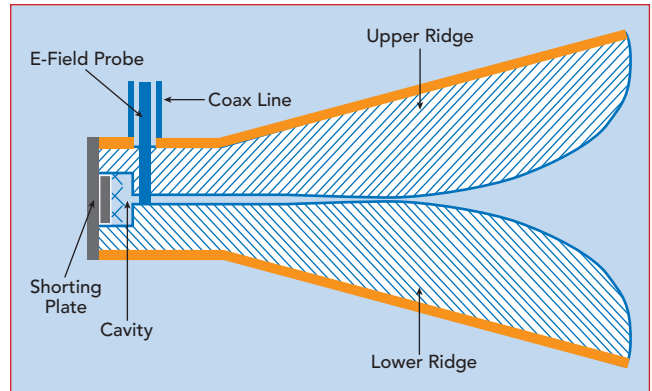
Modifying the side plates within the pyramidal horn structure includes completely removing the H-plane flares; adding dielectric H-plane flares; or adding thin me-

tallic strips to form a bridge between the E-plane plates, which improves the structural integrity of the antenna (see **Figure 2**). The conventional DRGH has one ridge positively charged, the other negatively charged, which support an E-field between the ridges that propagates toward the aperture of the horn. With this design, a high E-field occurs between the ridges and a relatively low E-field between the ridges and the flares orthogonal to them, i.e., the flares that do not have ridges. This property makes these H-plane flares extraneous. They can be removed to reduce weight, with the additional benefit of increasing the half-power beamwidth at high frequencies.³

Using a dielectric sidewall causes the degrading gain reduction to occur on-axis at the upper frequency limit of the DRGH, likely due to higher-order modes (e.g., TE₂₀, TE₃₀). However, removing the sidewalls entirely degrades the low frequency performance: the on-axis beamwidth increases and the gain decreases.² For this reason, a metallic grid is often used; it has a less severe gain dip at the upper frequencies without degrading the low frequency performance of the antenna.

EMC MEASUREMENT METHODS

Electromagnetic (EM) emissions emanate from many sources, including pulse generators, oscillators, digital logic circuits, switching power supplies, motors and converters—typical components found in electronic equipment. For standards and testing, the EMI from these components is typically classified in two categories: conducted and radiated emissions. Radiated testing involves emissions testing of near-field and far-field radiation, as well as immunity testing, i.e., determining the susceptibility of a device to emissions from surrounding devices. Conducted emissions



▲ Fig. 1 Side view of a DRGH antenna.



▲ Fig. 2 DRGH antenna with metal straps for the H-plane flares.

are related to the EM signals from nearby or interconnected circuits. Standards for EMC testing include:

- CISPR 16-1-4
- EN 55022/55011
- ANSI-C 63.2/63.4/63.7
- DEF STAN 59-41
- MIL-STD-461F

Typically, EMI tests occur within an open-area test site (OATS), test cell or screened room (i.e., a reverberating or anechoic chamber). Test setups use a table, where the antenna is placed at a specified distance above the ground, e.g., 0.8 m, and a determined distance from the equipment under test (EUT), typically from 3 to 30 m. The height of the antenna varies between 1 and 6 m and the EUT is rotated until the maximum emissions are observed. The tests are conducted in both horizontal and vertical polarizations, using various approaches to speed testing: an automated test setup with the EUT on a turntable, antenna on a mechanical mast, software-controlled measurement equipment and broadband antennas.

Several types of antennas are used for EMI testing (see **Table 1**).

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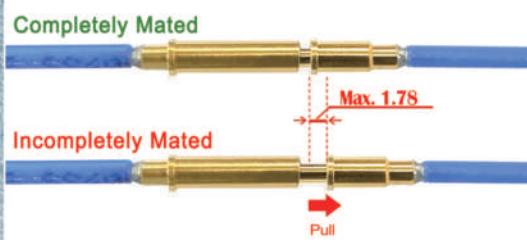
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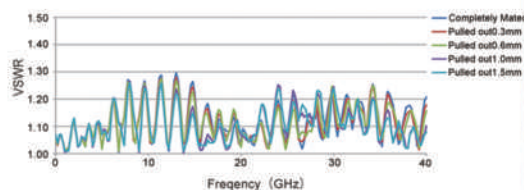
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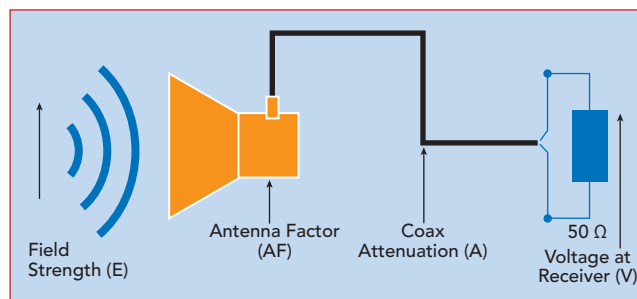
TABLE 1 ANTENNAS SPECIFIED FOR CONDUCTED AND RADIATED EMISSIONS TESTING			
Standard	Test Type	Frequency Range	Antenna Type
MIL-STD-461	Magnetic Field Emission	30 Hz to 30 kHz	Loop
	Electric Field Emission	14 kHz to 25 MHz	Rod (Monopole)
	Emission and Susceptibility	20 MHz to 200 MHz	Biconical
		200 MHz to 1 GHz	Conical Logarithmic Spiral
		1 GHz to 10 GHz	Conical Logarithmic Spiral
	Harmonic Spurious and Output	200 MHz to 1 GHz	Cavity-Backed Spiral
		1 GHz to 12 GHz	Cavity-Backed Spiral
		12 GHz to 40 GHz	Horn
ANSI C63.4	Magnetic Field Emission	9 kHz to 30 MHz	Loop
	Electric Field Emission	9 kHz to 30 MHz	Rod (Monopole)
		30 MHz to 1 GHz	Log-Periodic Dipole Array or Calibrated Linearly Polarized
		1 GHz to 40 GHz	Linearly Polarized with a Smaller Main Lobe Than Antennas <1 GHz (e.g., DRGH)

Typically, active antennas—antennas that include components such as integral amplifiers, preamplifiers and other active devices to amplify the signal—are effective for low frequency measurements, such as active loop and active

rod (monopole) antennas. E-field measurements typically use monopole antennas, while low frequency H-field measurements use loop antennas. Broadband antennas, such as the biconical antenna, can be used for the 30 to 300 MHz range, with a log-periodic antenna for 300 MHz to 1 GHz and broadband horn antenna from 1 to 40 GHz.

TEST ACCURACY

For most EMC standards, the antenna is the primary measurement transducer coupling the measured variable in the antenna's radiated EM field into the measuring receiver, so understanding its behavior in the test environment is critical. The



▲ Fig. 3 Calibrating an antenna's field strength for EMS measurements.

E-field strength is specified in units of V/m at a specified distance from the EUT, while the test receiver is calibrated in voltage across a 50 Ω impedance. The antenna is calibrated to the voltage at the 50 Ω input of the receiver for a given electric field strength (V/m) at a given frequency. This calibration is known as the antenna factor (AF), the incident E-field divided by the voltage measured at the receiver and specified in dB/m. While the typical parameters for measuring antenna performance are gain, VSWR and directivity, these are not as important for EMC emissions measurements as the AF. The AF gives a more accurate assessment of the antenna's

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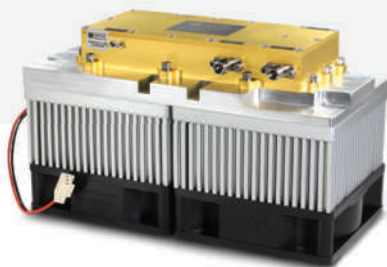
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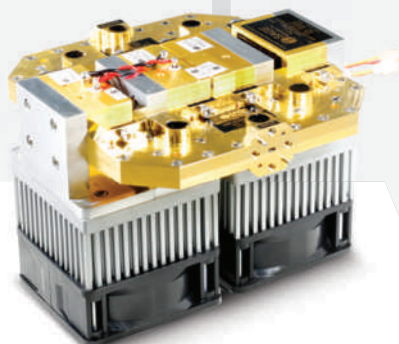
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performance, ensuring the antenna is oriented for maximum response. For a typical test setup (see **Figure 3**), the field strength at the antenna ($\mu\text{V}/\text{m}$ in dB) is equal to the sum of the AF, the attenuation of the interconnecting cable (in dB/m) and the voltage at the receiver (μV in dB):⁵

$$\begin{aligned} E(\mu\text{V} / \text{m} \text{ in dB}) = \\ \text{AF (dB / m)} + A(\text{dB}) + \\ V(\mu\text{V} \text{ in dB}) \end{aligned} \quad (1)$$

The AF must be known to adequately measure test site parameters such as the site VSWR and normalized site attenuation (NSA). Determining the NSA involves measuring the insertion loss between the terminals of the transmit and receive antennas and including the AF of each antenna:

$$\begin{aligned} \text{NSA} = V_{\text{DIRECT}} - \\ V_{\text{SITE}} - \text{AF}_R - \text{AF}_T \end{aligned} \quad (2)$$

where V_{DIRECT} is the voltage measured at the terminal of the transmit antenna, V_{SITE} is the voltage at the receive antenna and AF_R and AF_T are the AFs for the receive and transmit antennas, respectively.

The NSA of the test site is compared to the loss of an ideal site, based on a list of theoretical values over frequency, with the differences known to be deviations caused by test site imperfections. The CISPR standard for a test environment requires the site be within ± 1 dB of the ideal test site, which requires a test environment to have very tight tolerances. As the calibration accuracy depends upon the site, these tolerances are necessary for measurement accuracy. Two forms of calibrations are typically performed: a tuned dipole in an OATS and the standard site method. Using a tuned dipole as a reference antenna requires retuning at each frequency and depends on the integrity of the antenna and test site. The standard site method bypasses these conditions, instead using three uncalibrated antennas that are calibrated using three measurements between pairs of antennas. However, this approach also requires a high-quality test site.

DRGH BENEFITS FOR EMC TESTING

EMC testing requires a balance between the main lobe beamwidth and gain of an antenna. The broader the beamwidth, the more energy can be collected by an antenna over an area; on the other hand, the higher the gain, the better the system noise performance. Highly directive antennas offer less sensitivity to off-axis reflections, making the imperfections of the test site less relevant. However, less area is covered at a distance, so larger objects cannot be tested. In this case, EUTs are measured in consecutive sweeps with the antenna aimed at different parts. Broader beamwidth often correlates with lower gain, so more power is required. In this case, a balun is often used at the antenna's feed to prevent damage to the antenna, particularly for bi-conical and log-periodic antennas, where power can accumulate in the core and windings of the antenna structure. The addition of a balun

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limits the input power that can be applied, which subsequently increases the VSWR and reduces the total power being radiated and the overall efficiency of the test system.

Practically, waveguide generally dissipates excess heat from high transient powers efficiently because of the large metallic surface area of the guide. For this reason, they are often used in the antenna feeds for high frequency radars, where high-power handling is required.

The DRGH antenna has inherently higher frequency performance and higher power handling—to hundreds of Watts—compared to other broadband antennas used for EMC emissions testing, so a balun is typically not necessary when using DRGH antennas.

In an EMC test environment, the DRGH aperture dimensions are specified by many standards, defined by the distance between the antenna and the EUT. For instance,

the ANSI standards require the aperture dimension of a horn antenna to be small enough so the measurement distance is equal to, or greater than, the far-field distance.⁶ The far-field distance, also known as the Rayleigh distance (R_m), is given by:

$$R_m = \frac{2D^2}{\lambda} \quad (3)$$

where D is the largest dimension of the antenna aperture and λ the free space wavelength.

CONCLUSION

The DRGH antenna design modifies the classic pyramidal horn antenna to extend the bandwidth. While this leads to design challenges associated with the DRGH's radiation pattern at higher frequencies, structural adjustments can address them, such as tailoring the ridges and replacing the H-plane flares with a grid-type metallic structure. Also, the high frequency operation of the DRGH antenna can be extended without compromising its low frequency performance. The DRGH is specified in EMC emissions testing standards because of its broadband performance and coverage above 1 GHz. It is a desirable alternative to the log-periodic and biconical antennas for EMC applications.■

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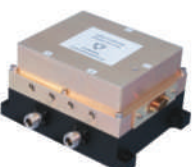




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Three Digitally-Controlled Tunable Filters for VHF to 18 GHz Applications

Analog Devices, Inc.
Wilmington, Mass.

Tunable filters have played an essential role in many RF/microwave signal chains, whether employed in a system front-end or as harmonic rejection for local oscillators. The new digitally-controlled tunable filter IC product offering from Analog Devices (ADI) provides leading performance with enhanced digital functionality to address many of these applications.

In today's multi-channel, wideband, multi-octave tuning systems, it is necessary to filter out unwanted blockers to preserve the signals of interest. Common ways of implementing a filter in many systems is to either use discrete switched filter banks or analog tunable filters. Discrete switched filter banks often increase board real estate, filter development time and cost—opposite the goals of lowering size, weight, power and cost. Analog tunable filters, while small and compact, have their own compromises: tuning voltage generation, phase noise and switching speed. These

solutions are often designed for a specific application, requiring significant system engineering development time.

To address these compromises and reduce development time, ADI has developed three digitally tunable filter products that combine an enhanced semiconductor process with common industry packages. This results in compact filters, highly configurable by standard serial-to-parallel interface (SPI) communication and with fast RF switching speeds. ADI has incorporated a 128 state lookup table within each IC to quickly change filter states for fast frequency hopping systems. The latest products introduced by ADI are the:

- ADMV8818, with four highpass and four lowpass filters, operating from 2 to 18 GHz
- ADMV8913, with a highpass and lowpass filter, operating at X-Band
- ADMV8052, with three bandpass filters, operating at UHF and VHF frequencies



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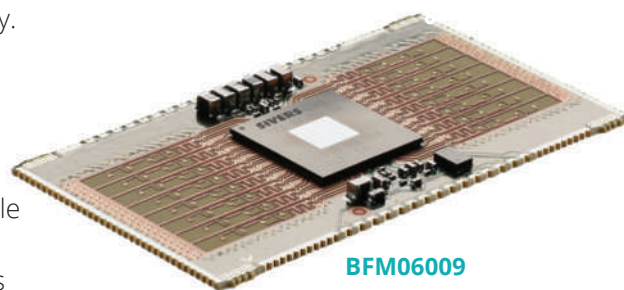
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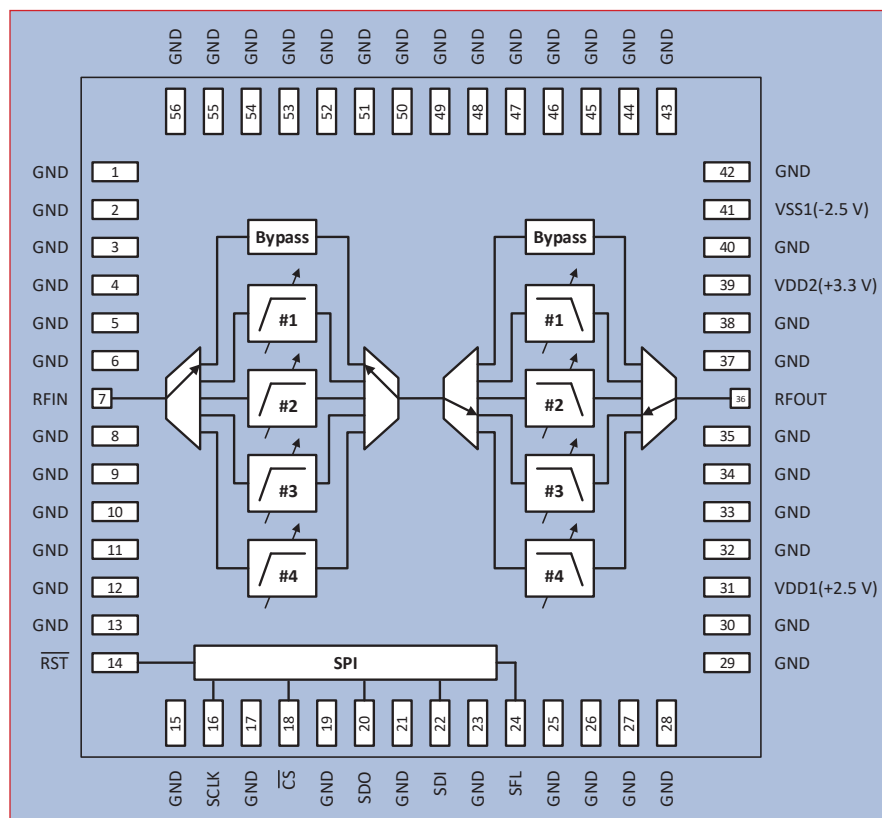
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▲ Fig. 1 ADMV8818 functional block diagram.

ADMV8818

The ADMV8818 is a flexible filter that provides tunable bandpass, high-pass, lowpass, bypass or all-reject responses between 2 and 18 GHz. The IC comprises two sections: input and output (see **Figure 1**). The input has four highpass filters and an optional bypass, selected by the two RFIN switches. Similarly, the output section has four lowpass filters and an optional bypass, selected by the two RFOUT switches. Each highpass and lowpass filter is tunable with 16 states (four-bit control word) to adjust the 3 dB frequency (f_{3dB}). This flexible architecture provides full frequency coverage without any dead zones.

Any wideband defense or instrumentation application where high speed data converters are used is an application for the ADMV8818. Electronic warfare (EW) is one important application, as the filter provides rapid reconfigurability and a small form factor. This enables multi-channel systems to scan the full 2 to 18 GHz spectrum, selecting a frequency of interest to be digitized. The flexibility of the filter expands the design possibilities for future EW systems.

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ADMV8913

The ADMV8913 is a combination highpass and lowpass filter designed for X-Band applications (see **Figure 2**). It has low insertion loss of 5 dB. The highpass and lowpass filters are also tunable with 16 states (four-bit control word) to adjust f_{3dB} . The ADMV8913 also has a parallel logic interface for setting the filter states without using the SPI interface. A parallel interface is advantageous for systems requiring fast filter response time because it eliminates the delay of the SPI transaction.

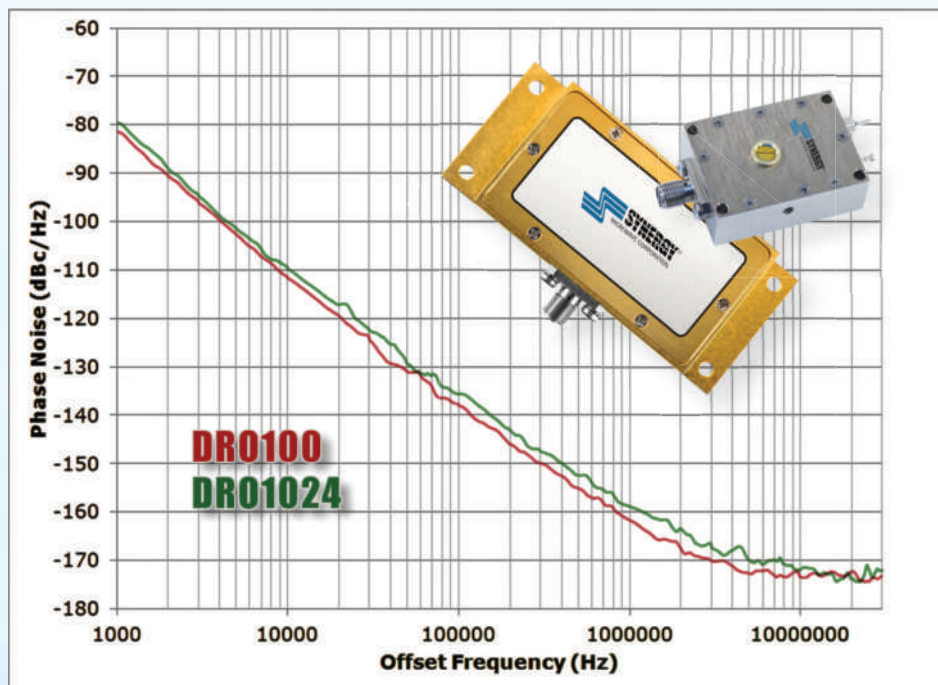
X-Band radar systems, whether mechanically steered or high channel-count phased arrays, often require filtering solutions that must be compact, easily configurable and have low insertion loss. The ADMV8913 is well suited for this, with low insertion loss, a small form factor and either SPI or parallel digital interface options. These features enable it to be placed close to the front of the systems to optimize performance and reduce integration complexity.

ADMV8052

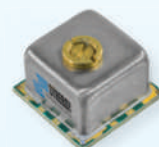
The ADMV8052 integrates three bandpass filters that span bands from 30 to 520 MHz, with a typical 3 dB bandwidth of 9 percent and insertion loss of 4 dB (see **Figure 3**). The bandwidth can be adjusted by ± 2 percent, and the insertion loss will vary by ± 1 dB. Depending on the location of the filter in a system, the bandwidth and insertion loss can be traded. The ADMV8052 uses a patent-pending interpolation technique enabling a simple method to adjust the filter states with an eight-

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Patented Technology

Model	Frequency (GHz)	Tuning Voltage (VDC)	DC Bias (VDC)	Typical Phase Noise @ 10 kHz (dBc/Hz)
Surface Mount Models				
SDRO800-8	8.000	1 - 10	+8.0 @ 25 mA	-110
SDRO900-8	9.000	1 - 10	+8.0 @ 25 mA	-112
SDRO1000-8	10.000	1 - 15	+8.0 @ 25 mA	-107
SDRO1024-8	10.240	1 - 15	+8.0 @ 25 mA	-105
SDRO1118-7	11.180	1 - 12	+5.5 - +7.5 @ 25 mA	-104
SDRO1121-7	11.217	1 - 12	+5.5 - +7.5 @ 25 mA	-106
SDRO1130-7	11.303	1 - 12	+5.5 - +7.5 @ 25 mA	-106
SDRO1134-7	11.340	1 - 12	+5.5 - +7.5 @ 25 mA	-107
SDRO1250-8	12.500	1 - 15	+8.0 @ 25 mA	-104
Connectorized Models				
DRO80	8.000	1 - 15	+7.0 - +10 @ 70 mA	-114
DRO8R95	8.950	1 - 10	+7.0 - +10 @ 38 mA	-109
DRO100	10.000	1 - 15	+7.0 - +10 @ 70 mA	-111
DRO1024	10.240	1 - 15	+7.0 - +10 @ 70 mA	-109
DRO1024H	10.240	1 - 15	+7.0 - +10 @ 70 mA	-115
KDRO145-15-411M	14.500	*	+7.5 @ 60 mA	-100

* Mechanical tuning only ± 4 MHz

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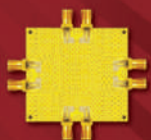
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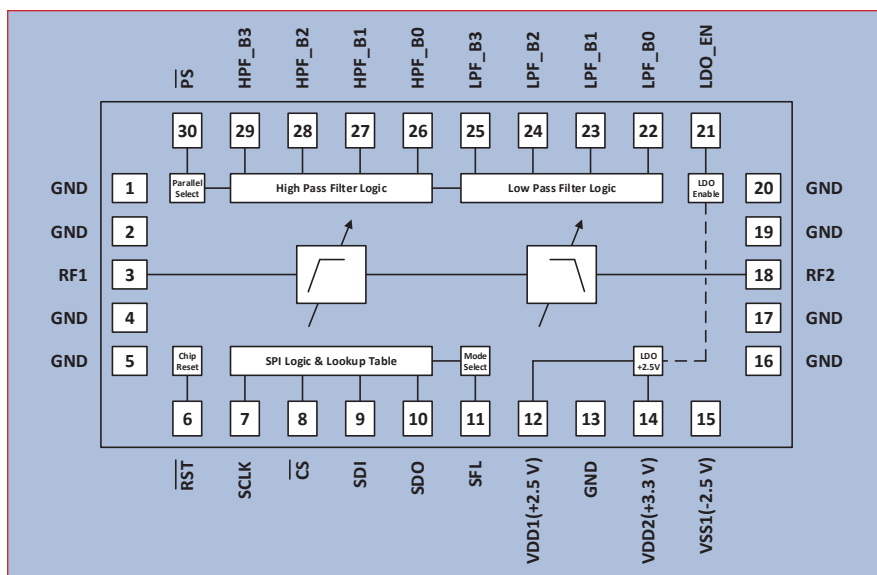
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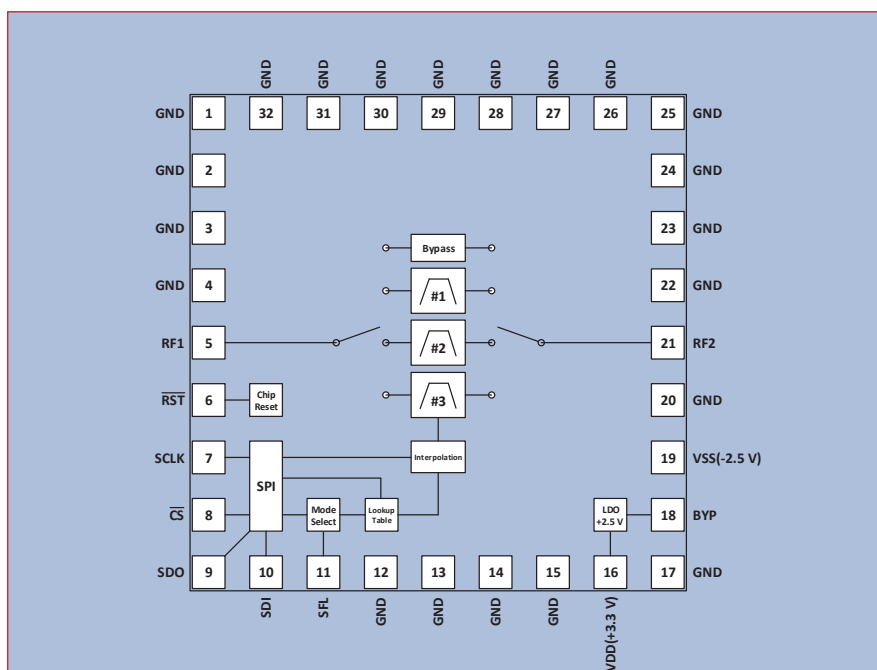
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ProductFeature



▲ Fig. 2 ADMV8913 functional block diagram.



▲ Fig. 3 ADMV8052 functional block diagram.

bit value (i.e., 256 states). Using this, each filter has approximately 0.5 percent resolution in setting the center frequency. The ADMV8052 includes a mode where the filters can be bypassed.

The VHF and UHF coverage of the ADMV8052 is tailored to next-generation radios in military and civilian communication systems—manpack, handheld and public safety—where undesired signals must be filtered. Its low insertion loss, bandpass filtering performance and digital re-

configurability simplify transceiver design.

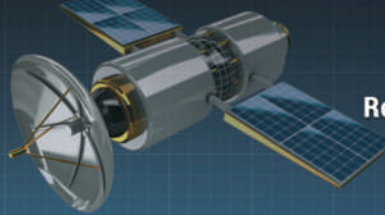
In summary, the new digitally-controlled tunable filter IC product offerings from ADI provide leading performance with enhanced digital functionality, offering advantages for many applications. These three products are the first in ADI's digitally tunable filter portfolio.

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Wideband Power Amplifier Design: 50 Ω Operation is a Curse

Werlatone Inc.
Patterson, N.Y.

High-power transistors are formed from a group of smaller transistor cells, paralleled on a single die or in a package, to achieve the highest output power possible. As packaging and testing dominate manufacturing cost, power is “squeezed” into the package for highest cost-effectiveness. This gives the most “bang per buck,” typically measured in dollars per watt. However, while increasing the power in a single package reduces device cost per watt, it lowers system efficiency through many subtle effects:

- Densely packed power transistor cells do not play well together: collocating the smaller power cells reduces thermal performance and efficiency.
- The layout of the cells must be optimized for all cells to contribute equally to the output power. The inner transistor cells run hotter, creating undesirable hot spots that reduce the cell’s power.
- The optimum load impedance decreases monotonically as the transistor gets larger, becoming difficult to match into the typical 50 Ω system over a broad bandwidth. The associated low impedance bias tee becomes large and lossy and can significantly affect the output matching.
- Often, on-chip impedance matching is

used to increase the optimum external load impedance to more practical levels, easing the design task for the board designer. However, the in-package matching has as much loss as doing the transformation externally.

THE SYSTEM VIEW

From a system perspective, the bang—the output power performance—is measured at the system output, not at the device. The buck—the total cost—includes cooling and the total DC power consumption. What is optimum for the device is not necessarily optimum for the system. A different bang per buck perspective for power amplifier (PA) design prioritizes increasing system efficiency and eliminating heat as the drivers determining the buck, where device bang is reduced to a “bong” by the combining efficiency. This is illustrated by the following 240 W PA example, where the conventional combiner design results in 600 W total dissipation, while the Werlatone combiner design results in only 400 W total.

CURSE OF THE 50 Ω INTERFACE

A 60 W LDMOS power transistor is selected for the design of a 240 W PA at 500 MHz. To achieve the highest output power

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Single Pole, Single Throw (SPST) Switches

SPST switches are discrete or MMIC-based PIN diode switches. Standard models are reflective, but absorptive switches can be offered to meet application needs. The operating frequency of these switches is from 18 to 110 GHz.



Manual Waveguide Switches

Features four ports and is a bi-directional, multi-path device which allows clockwise and anti-clockwise switching between two through ports and two adjacent ports.



Single Pole, Four Throw (SP4T) Switches

These MMIC-based PIN diode switches are offered from 18 to 110 GHz. Models with coax configuration have an internally integrated TTL driver, but an external TTL driver is provided for switches with waveguide configurations. Single Pole, Six Throw (SP6T) and Eight Throw (SP8T) models are also available.



Single Pole, Double Throw (SPDT) Switches

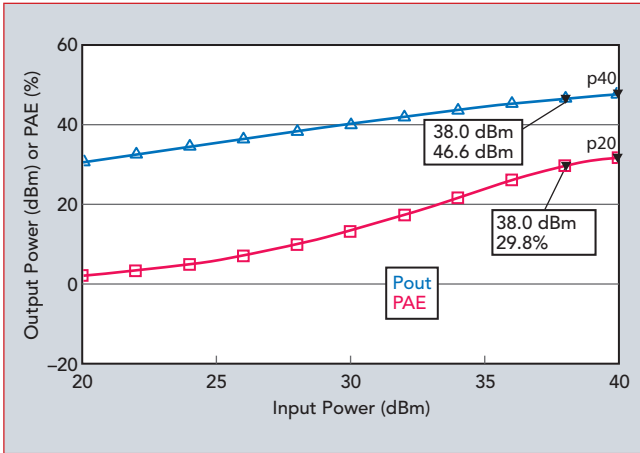
MMIC-based PIN diode switches. The operating frequency of these switches is from 18 to 110 GHz.



Motorized Waveguide Switches

Double pole, double throw (DPDT) transfer switches with a TTL driver. Features four ports and E-plane switching. These bi-directional devices allow each port to be switched on and off between adjacent ports. Offered from 18 to 110 GHz.

TABLE 1		
MRF9060 OPTIMUM SOURCE AND LOAD MATCH		
$V_{DD} = 26\text{ V}$, $I_{DQ} = 450\text{ mA}$, $P_{OUT} = 60\text{ W}$ Peak Envelope Power		
Frequency (MHz)	$Z_{source} (\Omega)$	$Z_{load} (\Omega)$
930	$0.80-j0.10$	$2.08-j0.65$
945	$0.80-j0.05$	$2.07-j0.38$
960	$0.81-j0.10$	$2.04-j0.37$

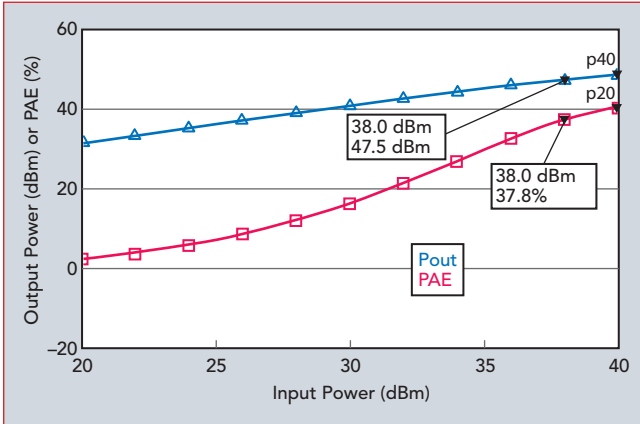


▲ Fig. 1 Output power and PAE vs. input power at 500 MHz, with the device output matched using three N-squared transformer stages.

and power-added efficiency (PAE), the optimum source impedance and output load for the NXP MRF9060 transistor are shown in **Table 1**. The real parts of the source and load match are 0.8 and 2 Ω , respectively. Consider the following two approaches to matching the output:

Conventional Design—Each 60 W device will be matched to 50 Ω using N-squared transformers, then combined with a four-way 50 Ω combiner to achieve a nominal 240 W. This approach requires three stages of N-squared transformers to transform from 2 to 50 Ω , which incurs 1.2 dB of insertion loss, assuming a typical insertion loss of 0.4 dB per stage. This impedance transformation reduces the output power of each MRF9060 to 46.6 dBm (45 W) from the specified 47.8 dBm (60 W) and the PAE is reduced to 29.8 percent from the specified 40 percent. The four-way 50 Ω combiner adds 0.8 dB insertion loss, making the total output power of the PA 51.8 dBm (151 W) at 25.2 percent efficiency, with a thermal dissipation of 449 W. The resulting power and PAE performance are shown in **Figure 1**.

Alternative Design—Using a Werlatone 12.5 Ω combiner, the transistor is matched to 12.5 Ω , rather than 50 Ω . As the sum port on the combiner is at 50 Ω , combining four of the 60 W amplifiers is straightforward. With this architecture, only a single stage of a non-N-squared transformer is needed, which adds 0.3 dB insertion loss and reduces the output power of the MRF9060 to 47.5 dBm (56 W) from its specified 47.8 dBm (60 W). The PAE decreases to 37.8 percent from the specified 40 percent. The four-way 12.5 Ω combiner adds 0.5 dB insertion loss, further reducing the output power to 53 dBm (200 W) at 33.3 percent efficiency, with a thermal



▲ Fig. 2 Output power and PAE vs. input power at 500 MHz, with the device output matched to a 12.5 Ω four-way combiner using a single non-N-squared transformer stage.

TABLE 2		
Werlatone Wideband Combiners		
Model	Frequency Band (MHz)	Typical Insertion Loss/Return Loss (dB)
QH8849	80-1000	0.6 / 20
QH8922	200-2000	0.6 / 20
QH7622	500-3000	0.6 / 20
QH10541	700-6000	0.5 / 20

dissipation of 400 W. The power and PAE of the 240 W PA design using this approach are shown in **Figure 2**.

With the conventional design, achieving 200 W output power would result in 600 W thermal dissipation. The alternative design approach reduces the loss by using impedance transforming combiners, which have less loss than four-port 50 Ω combiners. This has inspired Werlatone to design a family of input power combiners with interface impedances of 8 or 12 Ω and an output sum port of 50 Ω . **Table 2** shows a partial list of these combiners, illustrating the bandwidth capability Werlatone can provide. Various customized versions, with the port impedances set to customer requirements, can readily be designed, up to input-sum port impedance ratios as high as 4:1 referenced to 50 Ω over bandwidth ratios of 10:1.

SUMMARY

Werlatone's product line of transforming impedance combiners—12.5 Ω input and 50 Ω output featured in this article, but customizable to other impedances—greatly improves PA PAE by reducing transformer and combiner losses. Should more power be needed, additional transforming combiners can be used to quadruple the power with little additional combiner loss. Where an unusual impedance transformation is needed, no compromise is necessary with Werlatone's non-N-squared transformer techniques.

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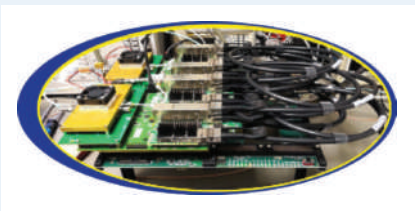


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DESIGN, enables a powerful development environment. The USPA platform supports fast and capable module configurations, such as a 64 Gbaud transceiver verification system (shown above).

Unlike custom prototyping systems, investment in the Micram USPA Platform can be staged, starting with a basic configuration and scaling up as development progresses. The fully modular USPA architecture supports rapid specification and platform changes, reducing the risks often associated with leading edge or speculative design projects. USPA modules are reusable and can be quickly reconfigured to support future projects or projects running in parallel.

Micram and PRO DESIGN plan to expand the USPA platform with

a series of product releases delivering faster, more complex USPA modules, incorporating the latest FPGAs, while maintaining full backward module compatibility and providing investment protection not available with custom prototyping systems.

For over a decade, Micram VEGA signal converters have been the standard for speed and bandwidth. Micram is a leader in UltraFastSiGe technology, creating record-breaking silicon devices. Micram VEGA signal converters power a line of ultrafast test and measurement products, including arbitrary waveform generators and rapid prototyping systems.

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HASCO's V-Band double balanced mixer offers full waveguide band coverage, with the RF and LO frequency ranges from 50 to 75 GHz and IF from 1 to 10 GHz. The HWMX15-SFV mixer can be used either as an up-converter or down-converter and only needs 13 dBm LO drive to achieve 10 dB conversion loss, which reduces intermodulation distortion. LO to RF isolation is typically 20 dB.

The HWMX15-SFV achieves excellent performance across the extended frequency range by using zero bias, beam lead, GaAs Schottky diodes to achieve the lowest

V-Band Balanced Mixer Offers Full Band Coverage

capacitance. The RF and LO ports, oriented at right angles, were designed for full WR15 coverage. The IF port, opposite the RF port, interfaces with an SMA coaxial connector, making the overall size of the mixer compact for integration in the next level of assembly.

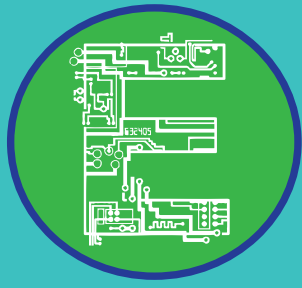
Complementing the V-Band design, HASCO offers broadband mixers for E- and W-Band. The HWMX12-SFE covers E-Band, from 60 to 90 GHz, with WR12 waveguide RF and LO ports. The IF frequency range is 0.1 to 10 GHz. Typical conversion loss is 9 dB with +13 dBm LO drive and 20 dB LO to RF isolation. The HWMX10-SFW covers W-Band, from 75 to 110 GHz, with an IF from

0.1 to 10 GHz. The RF and LO ports mate with WR10 waveguide. With +13 dBm LO drive, the conversion loss is typically 9.5 dB, and the typical LO to RF isolation is also 20 dB.

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Introducing APITV

Want to learn why quantum computing installations require coaxial attenuators? Then watch APITV! APITV delivers short, engaging videos that reveal APITech's leadership in critical components and high-reliability technologies for the most essential industries.

APITech

<https://apitech.pub/3goTyiX>



New Website Goes Live

Comtech PST has announced the first update of the company's website. The new format is user and mobile friendly and has information about all their products; high-power amplifiers and control components. Additionally, you can now request a virtual meeting to be setup with someone from their sales department.

Comtech PST
www.comtechpst.com



Software Release

The latest V15.02 release of Cadence® AWR Design Environment® software, is now available for customer download. Version 15.02 of the software contains over 50 updates and improvements.

Cadence
www.cadence.com



Celebrating 50 Years of Filtering Solutions

Celebrating 50 years, K&L Microwave is one of the largest suppliers of RF and microwave filters and related assemblies in the industry.

K&L Microwave
www.klmicrowave.com



SOL/SOLT Calibration Kits

In this video, Senior Product Line Manager for Interconnects with Fairview Microwave, Steve Ellis, gives you a look inside Fairview's high-quality SOL/SOLT Calibration Kits. These high precision VNA calibration kits are offered in seven connector series and are available to ship same day.

www.fairviewmicrowave.com





New 2021 RF Product Guide

Pasternack's new 2021 RF Product Guide is now available. The 374-page catalog contains thousands of in-stock products including RF cable assemblies, amplifiers, waveguide components and more!

Pasternack
www.pasternack.com



The Accidental Engineer

Reactel's new blog covering their line of filter products and topics of interest with Jim Assurian debuted this past April. Sometimes informative, sometimes funny, always interesting.

Reactel
<https://reactel.com/category/blog/>

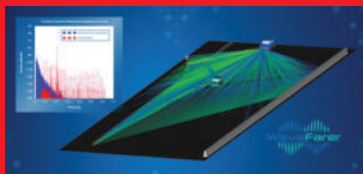


Accidental Engineer

WaveFarer Radar Simulation Software Update

The new features in Remcom's WaveFarer Radar Simulation Software provide a more accurate representation of conditions that vehicles encounter in the real world. The updates include diffuse scattering from rough surfaces and transmission through materials like glass, walls, composites and more!

Remcom
www.remcom.com



New Website Tool

Samtec recently released a tool for finding interconnect solutions faster on their website, using pictures. Products searchable include cable assemblies, cable connectors, board connectors and original solutions.

Samtec
samtec.com/picturesearch/RF



Front-End Module for 3G, 4G and 5G Applications

SKY58085-11 mid- and high-band FEM is designed to support 3G/4G/5G mobile devices and meets stringent 5G NR and LTE advanced requirements. Watch the demo today!

Skyworks
www.youtube.com/watch?v=ReBbmXNx06U



thinkRF Catalog: Real-Time Spectrum Analyzers

Deploy a WSN in the field, in-building, on vehicles for monitoring, management, surveillance of transmitters. Capture short duration, low-powered or sporadic signals of interest.

thinkRF
<http://thinkrf.com/rtsa-demo-request-mwj-cu>



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COMPONENTS

TTL-Controlled Bi-Phase Modulators

VENDORVIEW



Fairview Microwave Inc. has just released a new line of bi-phase modulators covering broad octave frequency bands from 0.5 to 40 GHz. These models use TTL logic to phase modulate data onto an RF carrier signal using two-phase shift keying. Useful applications include military and commercial communications systems, microwave radio, radar, high-data-rate test and measurement, serial data transmission and wireless base station infrastructure.

Fairview Microwave Inc.
www.fairviewmicrowave.com

High-Power, 300 W CW, 30 dB Coupler



Model D30H005060 is a 0.5 to 6 GHz ultra-wide band high-power 300 W CW, 3 KW peak power 30 dB directional coupler. It has DC pass function, can handle 300 W CW and 3 KW peak power. Over the very wide 0.5 to 6 GHz frequency range, it has 30 \pm 0.7 dB maximum coupling, 0.6 dB maximum insertion loss, \pm 1.0 dB coupling flatness, 1.3:1 maximum VSWR and 16 dB minimum directivity. The main line connectors are N type female. Coupling port connector is SMA female. Component size is 174.8 x 30 x 43.4 mm, operating temperature is -54° to +85°C.

Fujian Micable Electronic Technology Group Co. Ltd.
www.micable.cn

Directional Coupler

VENDORVIEW



KRYTAR Inc. announced a new directional coupler operating in the frequency range of 0.5 to 8.0 GHz offering nominal coupling of 30 dB in a compact package. KRYTAR's new directional coupler, Model 158030, is

uniquely designed for systems applications where external leveling, precise monitoring, signal mixing or swept transmission and reflection measurements are required. The new directional coupler also lends itself to wireless designs and many test and measurement applications from UHF through C-Band.

KRYTAR Inc.
www.krytar.com

3 dB Hybrid Combiner/Dividers

VENDORVIEW



High-power, 3 dB hybrid couplers useful in public safety applications for combining two transmitters to share one antenna or high-power splitting. Covering 350 to 570 MHz UHF unique air-line construction provides lowest possible insertion loss while delivering high isolation (27 dB typ), exceptional VSWR (1.15:1 typ) and superior phase balance (3 degrees maximum). Rated for 500 W average and available with 7/16 DIN and type N interfaces. Made in U.S. with 36-month warranty.

MECA Electronics Inc.
www.e-MECA.com

Direct Reading Digital Display Waveguide Attenuator



Millimeter Wave Products (Mi-Wave) has released a new 515 series, highly accurate direct reading digital waveguide attenuator. Based on the industry

standard 510 series direct reading attenuator, the new model 515 boasts resolutions down to 0.01 dB, 0 to 20 dB and 0.1 dB from 20 to 60 dB. Attenuation accuracies rival vector network analyzer performance. Waveguide bands WR-112 to WR-03 are available. The attenuator operates from a standard USB C that charges the internal battery, up to 40 hours of usage and powers the unit.

Millimeter Wave Products Inc.
www.MIWW.com

Fixed Attenuators Designer's Kit

VENDORVIEW

Mini-Circuits' model K1-QAT+ fixed attenuators designer's kit contains five of each of 15 different-value fixed attenuators, or 75 total attenuators, each with bandwidth of DC



to 50 GHz. The kit supplies miniature fixed attenuators with values of 0, 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 15, 20 and 30 dB.

Typical VSWR for the 0 dB attenuator is 1.05:1 from DC to 5 GHz and 1.39:1 from 40 to 50 GHz.

Mini-Circuits
www.minicircuits.com

High Performance RF Circulators/Isolators

VENDORVIEW



Pasternack has just expanded its line of high performance circulators/isolators that are ideal for 5G telecommunication,

automotive radars, satellite communication, point-to-point radios and aerospace applications. Pasternack's extended selection of RF circulators/isolators includes 75 models with a maximum power rating of up to 100 W. They cover operating frequency ranges up to 42.5 GHz and are available with same-day shipping with no minimum order quantity.

Pasternack
www.pasternack.com

PIN Diode Attenuator

VENDORVIEW



PMI Model PDVAT-100M20G-30-8B is an eight-bit programmable 30 dB PIN diode attenuator with a step resolution as low as 0.25 dB over the frequency range

of 100 MHz to 20 GHz. This model offers excellent attenuation accuracy and flatness over the entire 100 MHz to 20 GHz frequency range. At 30 dB the measured attenuation accuracy is \pm 0.09 dB and flatness of \pm 0.87 dB. Operates on a single +12 VDC to +15 VDC supply at 150 mA maximum/measured at 64 mA.

Planar Monolithics Industries Inc.
www.pmi-rf.com

New Products

High-Power 18 GHz SPDT Switch



RLC Electronics announced the addition of a high-power 18 GHz SPDT switch with N connectors to its product capabilities. The switch can handle

1,000 W at 100 MHz, 200 W at 4 GHz and 125 W at 18 GHz and provides high reliability, long life and excellent electrical performance characteristics over the frequency range (including high isolation). Options on the switch include operating mode (failsafe or latching) and coil voltage (12 or 28 VDC), as well as indicator circuitry and a TTL Driver.

RLC Electronics
www.rlcelectronics.com

Vehicular Power Conditioner



thinkRF™ P120 vehicular power conditioner powers in-vehicle equipment

through a standard vehicle power supply while protecting equipment from vehicular power transients. The P120 is a must have for mobile spectrum analysis applications. The P120 is designed to give a single regulated output of +12 VDC under different input voltages ranging from +8 V to +32 V. The P120 is compact, lightweight and portable for easy use in vehicles, vans, boats or UAVs. Protect your equipment today.

thinkRF™
www.thinkrf.com

CABLES & CONNECTORS

PHASEFLEX Microwave/RF Test Assemblies



GORE PHASEFLEX microwave/RF test assemblies by W. L. Gore & Associates are considered the Gold Standard for aircraft testing.

Military aircraft applications such as radar, EW and C5ISR suites demand reliable testing. For test applications that require precise, repeatable measurements, microwave/RF test assemblies from Gore provide excellent phase and amplitude stability with flexure. Gore's rugged, lightweight assemblies deliver reliable performance with longer service life and reduced equipment downtime resulting in lower costs for testing in laboratory, production and field test environments.

W. L. Gore & Associates
www.gore.com

AMPLIFIERS

2 to 26.5 GHz Bypassable Amplifier



The AM1101 is a broadband bypassable amplifier covering the 2 to 26.5 GHz frequency range.

The device provides low noise figure and flat gain across the entire frequency range while drawing only 100 mW of power. Packaged in a 3 mm QFN with an integrated amplifier bypass path and internal 50 Ω matching, the AM1101 represents a dramatic size reduction over a discrete implementation of a bypassable amplifier.

Atlanta Micro Inc.
www.atlantamicro.com

"U" Series Amplifiers



AR RF/Microwave Instrumentation has added two amplifiers to its "U" (Universal) Series. The new models, 150U1000

(150 W) and 250U1000A (250 W), both cover the 10 kHz to 1,000 MHz bandwidth, adding even more options to a series of amplifiers with universal applications. These Class A amplifiers replace the need for multiple amplifiers to cover the same bandwidth and eliminate dual-band operation. They are fully mismatched tolerant. Ideal for EMC testing, medical/physics research and many other applications.

AR RF/Microwave Instrumentation
www.arworld.us

Solid State Power Amplifier Module



COMTECH PST introduced its latest development for the TWT Replacement market covering the full 2000 MHz to

6000 MHz band providing 75 W linear power in a small, compact, lightweight, ruggedized form factor, ideally suited for UAV, fixed wing, rotary wing applications. This SSPA features built in protection and monitoring circuits, low voltage prime power input, high efficiency and reliable solid-state technology. Unit will self-protect under fault conditions and automatically return to normal operation when fault conditions are removed.

COMTECH PST
www.comtechpst.com

S-Band Magnetron Driver 2.9 to 3.5 GHz



Empower RF's model 2239 produces a minimum 1 kW peak pulsed power with pulse widths up to 500 μ sec. Duty cycles

up to 20 percent and 400 KHz PRF's are noteworthy. A fast TTL gate input is standard and its use optional when complete shutoff of the output stage is desired between pulses. The 2239 is an intelligent amplifier

in a compact 3U rack compatible footprint with features ideal for integrating into Magnetron, IoT, Klystron and TWT systems.

Empower RF
www.EmpowerRF.com

D-Band Low Noise Amplifier



SBL-1141741365-0606-E1 is a D-Band low noise amplifier with a typical small signal gain of 13 dB and a nominal noise figure of 6.5 dB

across the frequency range of 110 to 170 GHz. The DC power requirement for the amplifier is +8 VDC/40 mA. The input and output port configuration offers an inline structure with WR-06 waveguides and UG-387/U-M anti-cocking flanges. Other port configurations are available under different model numbers.

Eravant
www.eravant.com

Wideband HPA



ERZIA Technologies has announced the release of a new, compact, wideband high-power amplifier (WHPA) that operates from 2 to 20 GHz (S-Band through

K-Band) while providing 37 dBm of output power and 36 dB of gain. This extremely linear wideband amplifier is being used in some of the industry's most sophisticated military, aerospace and SATCOM applications and is being discovered for other uses in microwave radio and telecom, industrial, laboratory and even deep space applications.

ERZIA Technologies
www.erzia.com

Low Noise Amplifier



Exodus Advanced Communications offers a low noise amplifier covering 2 to 18 GHz. The LNA1019A produces 24 dBm power with a minimum power gain of 60 dB. The unit is a compact Class A linear design for optimum reliability and ruggedness for all applications. The unit has nominal dimensions of 53.4 \times 25.5 \times 9.7 mm with SMA female connectors.

Exodus Advanced Communications
www.exoduscomm.com

NewProducts

Dual Channel DVGA

VENDORVIEW



RFMW announced design and sales support for a digital variable gain amplifier (DVGA) from Renesas. The F0443, dual DVGA is a highly integrated 0.6 to 2.7

GHz device designed for use in diversity/MIMO receivers. Two independent receiver paths deliver 29.5 dB typical maximum gain and 3.2 dB NF at 2.5 GHz. For each path, gain control is split into four separate digital step attenuators: DSA0 provides 6 dB of attenuation in a single step.

RFMW

www.rfmw.com

Bi-directional SSPA



Triad RF Systems has announced the development of a dual, bi-directional amplifier that supports 2×2 MIMO

radio applications. Model TTRM2005D is a solid-state-power amplifier (SSPA) that operates at a frequency of 2,200 to 2,500 MHz. It is designed for military and commercial use and supports a variety of signal types, from simple CW/FM signals to complex, highly modulated carriers such as 64 and 256QAM.

Triad RF Systems

www.triadrf.com

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- High power coaxial and waveguide terminations
- High power coaxial attenuators
- PIN diode power limiters
- Active up and down converters

Wenteq Microwave Corporation

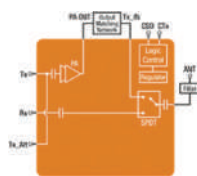
138 W Pomona Ave, Monrovia, CA 91016

Phone: (626) 305-6666, Fax: (626) 602-3101

Email: sales@wenteq.com, Website: www.wenteq.com

SOURCES

Front-End Module (FEM)



Skyworks introduced the SKY66121-11, a high efficiency, high performance transmit/receive FEM that provides greater than 4x range extension. The device

features low power consumption and enables fast switch timing in a compact 4 x 4 mm package. The SKY66121-11 is ideal for IoT applications including smart metering, connected home, smart city sensors and industrial, scientific and medical.

Skyworks Solutions Inc.

www.skyworksinc.com

High Performance Low Noise Fixed PLO

VENDORVIEW



Z-Communications Inc. announced a new RoHS compliant fixed frequency phase locked loop model that is sure to enhance any

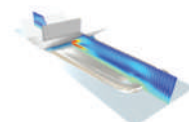
application needing premium performance while operating in the X-Band region. The SFS13500H-LF is a simple to use plug and play PLO allowing for quick and simple integration into any system design. It is specified to produce a fixed signal at 13.5 GHz while locked to an external 100 MHz reference oscillator source.

Z-Communications Inc.

www.zcomm.com

SOFTWARE

Multiphysics® Version 5.6



COMSOL has released version 5.6 of the COMSOL Multiphysics® software. The new version features faster and more

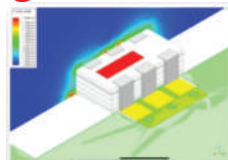
memory-lean solvers for multicore and cluster computations, more efficient CAD assembly handling and application layout templates. A range of new graphics features—including clip planes, realistic material rendering and partial transparency—offer enhanced visualization for simulation results. Four new products expand the capabilities of COMSOL Multiphysics for modeling fuel cells and electrolyzers, polymer flow, control systems and high accuracy fluid models.

COMSOL

www.comsol.com

COMPLETE+3D Library™ v20.8

VENDORVIEW



Modelithics announced the release of version 20.8 of the COMPLETE+3D Library for use

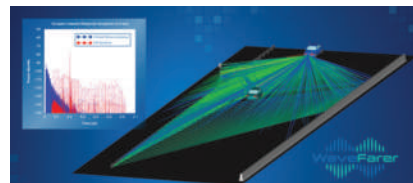
with Ansys HFSS. The library contains over 325 highly scalable Microwave Global Models™ for capacitor, inductor and resistor families from many popular vendors, plus a collection of nearly 300 Modelithics' 3D geometry models for inductors, capacitors, filters, packages and connectors. This library now represents a total of 22,000 individual components with circuit and/or 3D EM models. Version 20.8 adds nine new part value, pad and substrate scalable models.

Modelithics

www.modelithics.com

Radar Simulation Enhancements in WaveFarer

VENDORVIEW



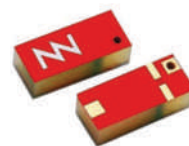
Remcom announced diffuse scattering from rough surfaces and transmission through materials in the latest release of WaveFarer®, its high fidelity radar simulation software for drive scenario modeling and indoor detection applications. New features reveal backscatter from road surfaces and vehicle interiors, elevating realism of simulations by providing a more accurate representation of conditions in the real world. In addition, several new tools increase accuracy for target detection, including scripts for setting up simulations with chirp waveforms and post-processing utilities for predicting Doppler velocity and generating range-Doppler plots.

Remcom

www.remcom.com

ANTENNAS

Dual-Band GNSS/BT Embedded Antenna



Richardson RFPD Inc. announced the availability and full design support capabilities for the DUO mXTEND™ dual-band embedded antenna from Fractus

Antennas S.A. The DUO mXTEND antenna booster is part of a new generation of antenna solutions based on Fractus Antennas' Virtual Antenna™ technology. This technology enables replacing conventional and custom antenna solutions with a new class of antenna boosters, including miniature and off-the-shelf chip antenna components.

Richardson RFPD Inc.

www.richardsonrfpd.com

ONLINE PANEL SERIES



Evolution of the RF Front End January 26

The smartphone RF Front End has dramatically evolved over the last decade moving from a discrete amplifier and controller module to a complex module with duplexers/filters, switches, controllers and amplifiers that have to consider more than 1,000 frequency band combinations which will grow to more than 10,000 with 5G. This panel will discuss the evolution of the RF Front End from 4G to 5G; the best current technologies for acoustic filters, switches, amplifiers and power management; will OpenRF work to reduce costs and improve performance; and what future mobile device RF Front Ends are expected to look like.

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Will Open RAN Work? Now On Demand

Open RAN promises to lower network costs and barriers to entry to create competition through the standardization of hardware and software. But will this reduce the innovation in hardware and software design by dumbing down the systems? Will it increase security risks? Will it decrease economies of scale that the larger companies have developed? How would this effect RF component design and integration with system providers? What are the test challenges and can standard testing be implemented? This panel discusses and debates the pros and cons of Open Radio Access Networks from a components and sub-systems point of view along with testing challenges and solutions. The session will be moderated by Joe Madden of Mobile Experts.

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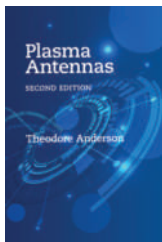
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Edition**

Theodore Anderson

“Amongst the most prominent antenna engineers of the last 150 years, Dr. Anderson deserves a place. History will treat him well. My advice is to enjoy the book, then keep it as it will increase in value every day you have it on the bookshelf.”

—Kevin O. Shoemaker,
Senior Systems Scientist, Specialized Arrays, Inc.,
Antenna and Radar Engineer, Melbourne, Fla.

This updated edition of an Artech House classic contains steering, focusing and spreading of antenna beams using the physics of refraction of electromagnetic waves through a plasma. Pulsing circuitry for ionizing plasma antennas with low-power requirements are covered. New and improved smart plasma antenna and applications to Wi-Fi and the applications of plasma antennas are discussed. Experimental work on plasma antenna noise and new progress on ruggedization and custom-made plasma tubes are also presented.

This unique resource provides readers with a solid understanding of the efficient design and prototype development of plasma antennas to meet the challenge of reducing the power required to ionize the gas at various plasma densities. Thorough coverage of the technical underpinnings of plasma antennas, as well as important discussions on current markets and applications are discussed. Additionally, the book presents experimental work in this cutting-edge area and reveals the latest developments in the field.

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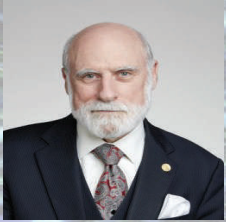
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Air to Ground



Satellite



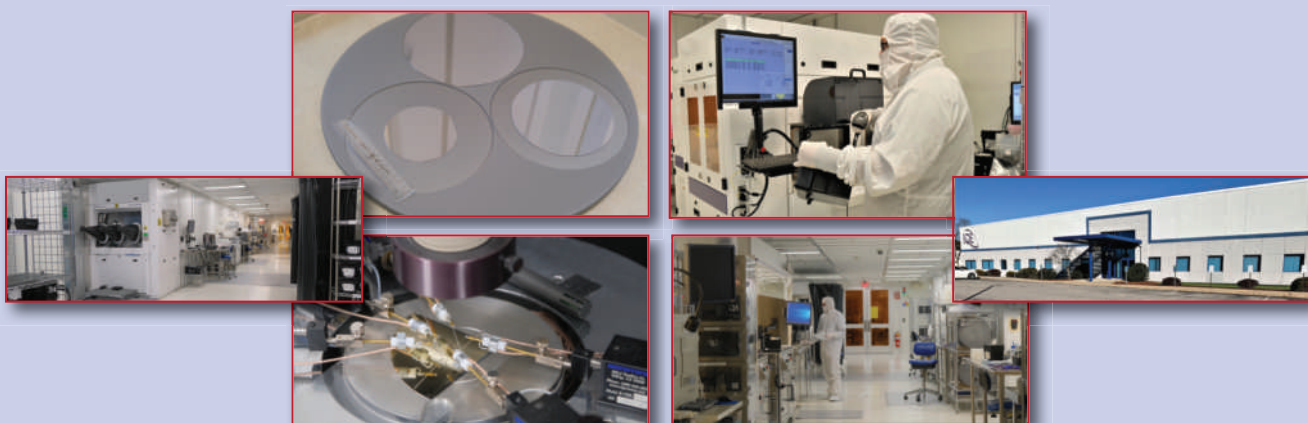
Avionics

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FAB\$ and LAB\$

IQE – The Origin of Most Compound Semiconductor Devices



Most major smartphone launch events are soon followed by “teardown” reports describing how the latest semiconductor IC technologies have been implemented, including which companies won the prized design-ins for RF FEM, 3D sensing, display and power components. Semiconductor companies have created ICs that drive every facet of modern life by connecting us, energizing commerce, enabling education and much more. Many of these IC companies have become household names, but have you ever wondered about the origin of the semiconductor wafers that form the foundation of every electronic and optoelectronic device?

IQE plc is the leading global supplier of advanced compound semiconductor wafers and material solutions. Headquartered in Cardiff, Wales, and operating from manufacturing sites in the U.K., U.S., Taiwan and Singapore, this scale and global footprint allows IQE to ensure security of supply for customers in all parts of the world. IQE’s 30-year leadership position is underpinned by a comprehensive product portfolio spanning nearly every major semiconductor material including GaAs, GaN, InP, GaSb, Si, SiGe and others.

IQE’s Taunton, Massachusetts facility (IQE-MA) annually produces hundreds of thousands of leading-edge GaAs and GaN epitaxial wafers. Acquired from Kopin in 2013, the 65,000 ft² facility was built in 2001. IQE-MA supplies GaAs HBT, BiHEMT and BiFET wafers for 5G FEMs as well as GaAs vertical cavity surface emitting lasers (VCSELs) for 3D sensing, LiDAR and illumination. In 2020, IQE-MA completed an expansion of GaN manufacturing capacity to meet growing demand for 5G infrastructure and defense applications. This increased capacity has also been utilized for GaN-based emitters for high resolution displays including LED/laser development for emerging 5G, automotive, datacom and IoT applications.

The IQE-MA production floor consists of 8,500 ft² of Class 1000 cleanroom and is populated by epitaxial growth reactors and metrology equipment. Certain areas

associated with wafer handling and QA/QC inspection are provisioned to Class 10. The GaAs and GaN growth reactors use a process known as metalorganic chemical vapor deposition (MOCVD) that produces highly ordered, single crystalline semiconductor materials with precise control of layer thicknesses and alloy compositions. The MOCVD reactors are configured for high throughput with servicing from a maintenance chase while always loading/unloading wafer product from the cleanroom side. IQE-MA is QMS-certified to ISO 9001:2015. Environmental, health and employee safety are top priorities and are certified to ISO 14001:2015.

The IQE-MA facility employs device fabrication and test capability, not for the production of device-level products, but to enable IQE to sample device performance from batches of as-grown wafers before shipping to customers. This capability has proven invaluable for control of production epitaxial processes and helps streamline product development. If IQE can demonstrate, via internal device fabrication and test, the benefits of a change to an epitaxial structure, it can reduce the number of fab cycles required at customer sites. This, in turn, reduces product development schedules and improves time-to-market. Device fabrication steps such as photolithography, wet processing, dielectric deposition and etching take place in a class 1000 cleanroom. Device test (I-V & C-V) and semiconductor materials characterization (such as XRD, AFM, SEM, Hall and photoluminescence) complete the full suite of materials and device capabilities.

A major part of ubiquitous wireless connectivity is enabled by IQE epitaxial wafers. IQE materials are the basis of devices employed for Wi-Fi, RF infrastructure, satcom, automotive, defense, gesture/facial recognition, cloud/networking/IoT, healthcare, industrial and many other applications. Utilizing state-of-the-art facilities such as IQE-MA, IQE has firmly established its position as the world’s largest pure-play compound semiconductor epitaxial wafer supplier.

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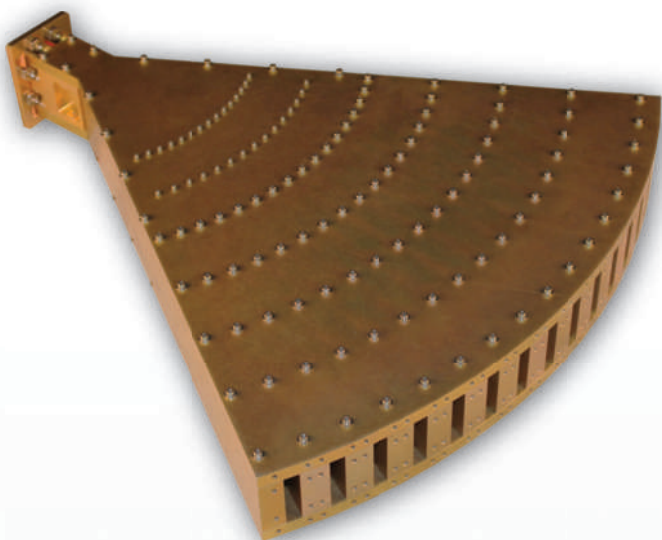
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C-Band	WR159	≈ 1.6 kW CW	≈ 12.0 kW CW
X-Band	WR90	≈ 0.55 kW CW	≈ 2.4 kW CW
Ku-Band	WR62	≈ 0.42 kW CW	≈ 1.4 kW CW
Ka-Band	WR28	≈ 0.02 kW CW	≈ 0.4 kW CW